



3-Plex

Landroller

(Smooth Drum, Cover Crop Crimper, Stubble Cruncher, Chevron Cruncher)

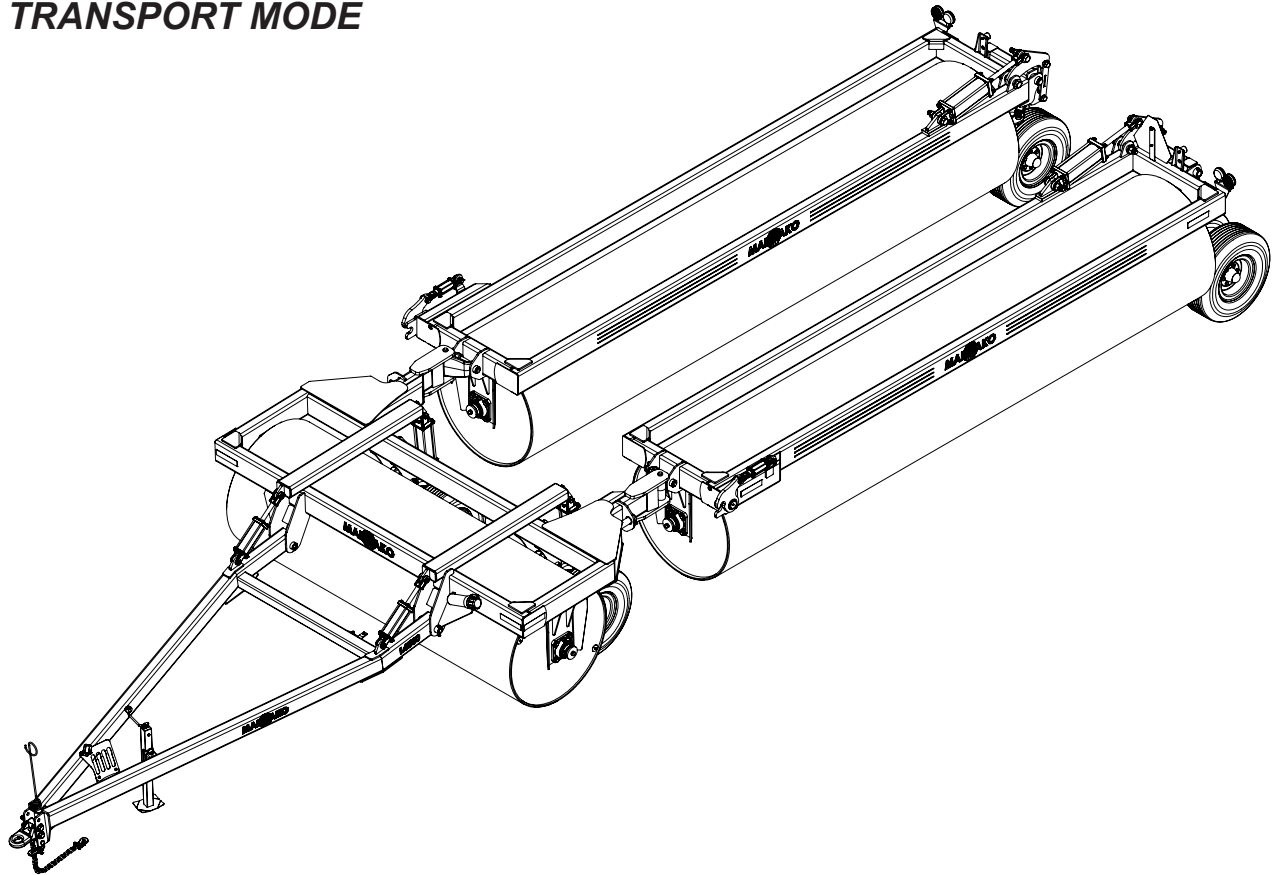
50-60 Series

(Approx. 2018-2026)

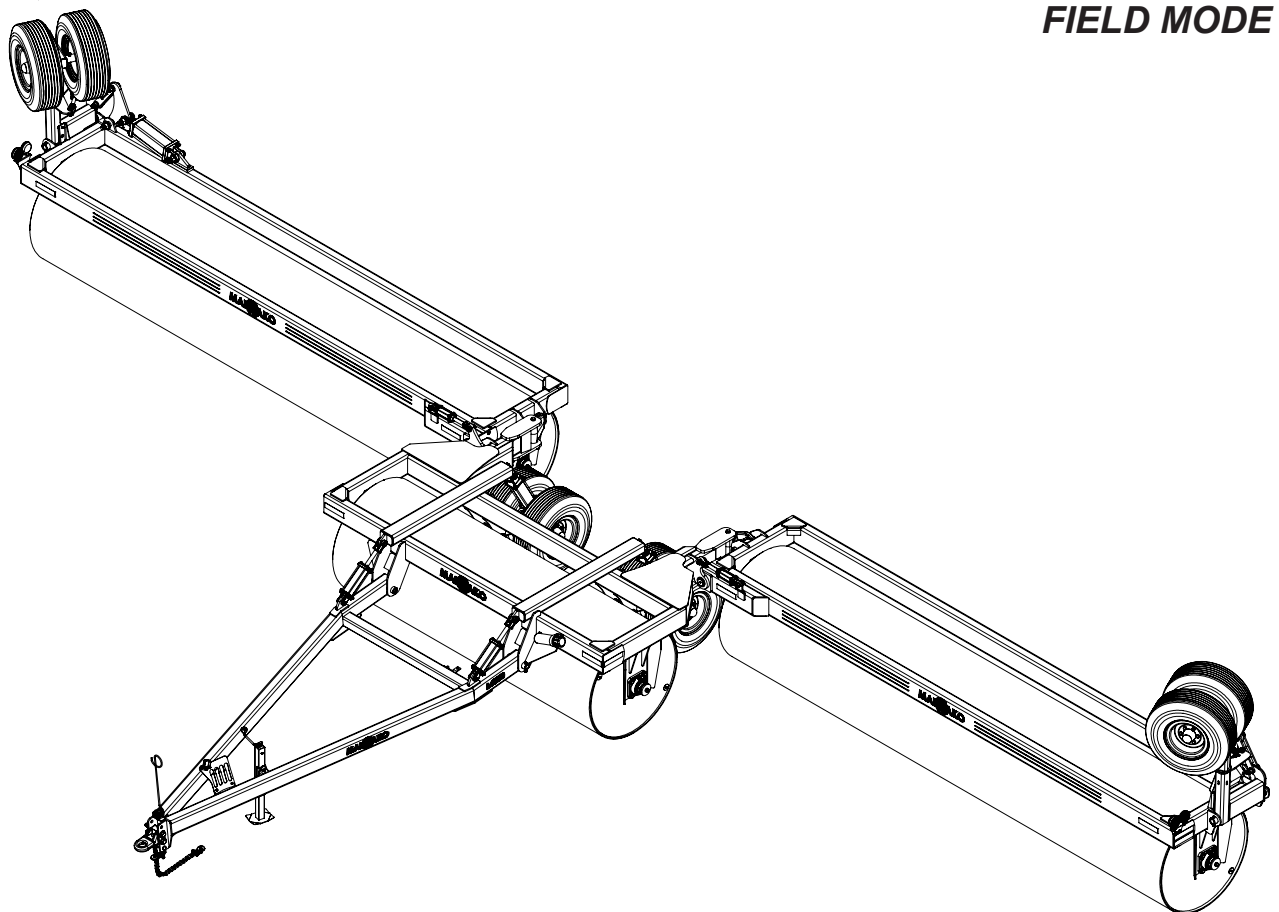
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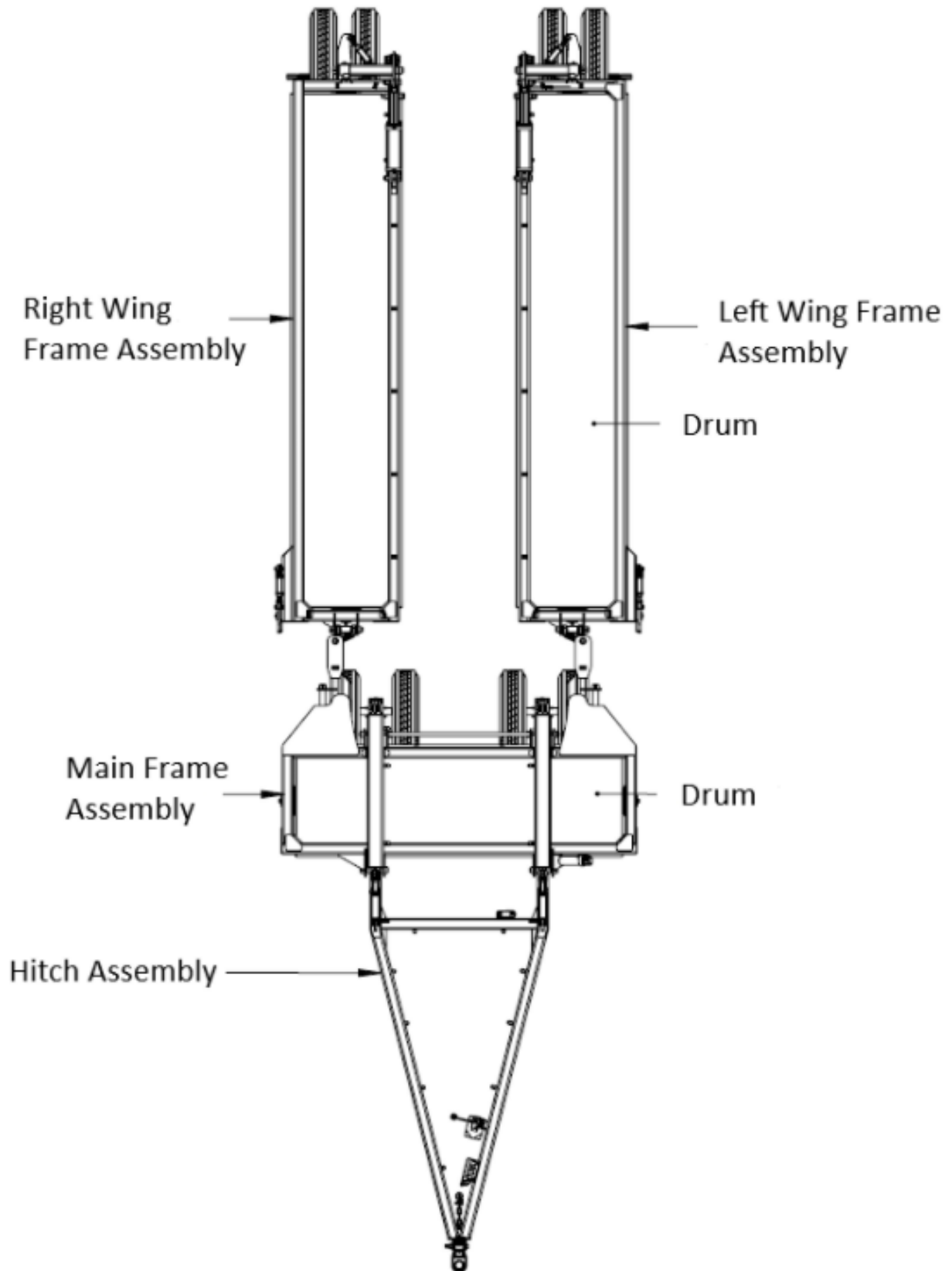
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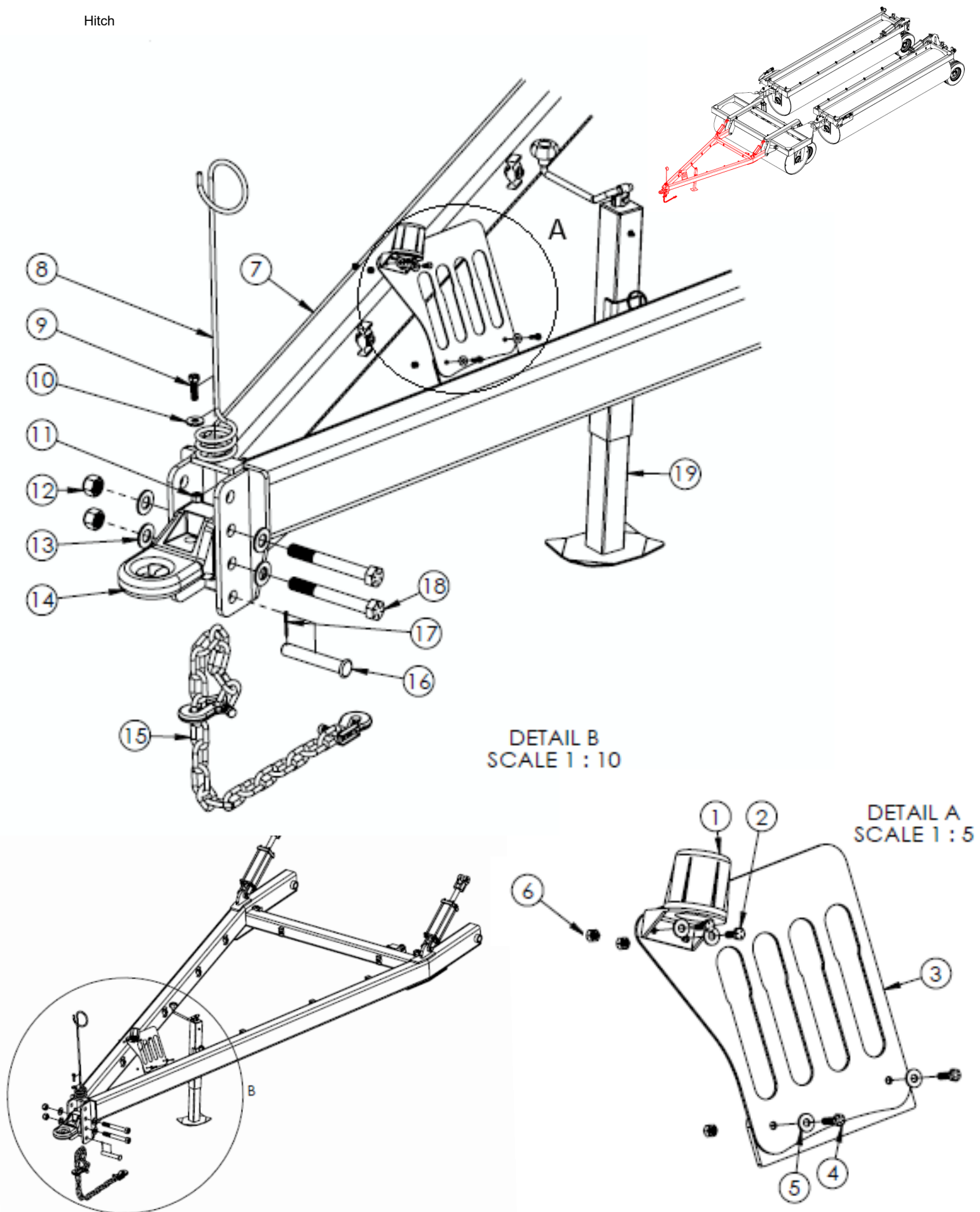
TRANSPORT MODE

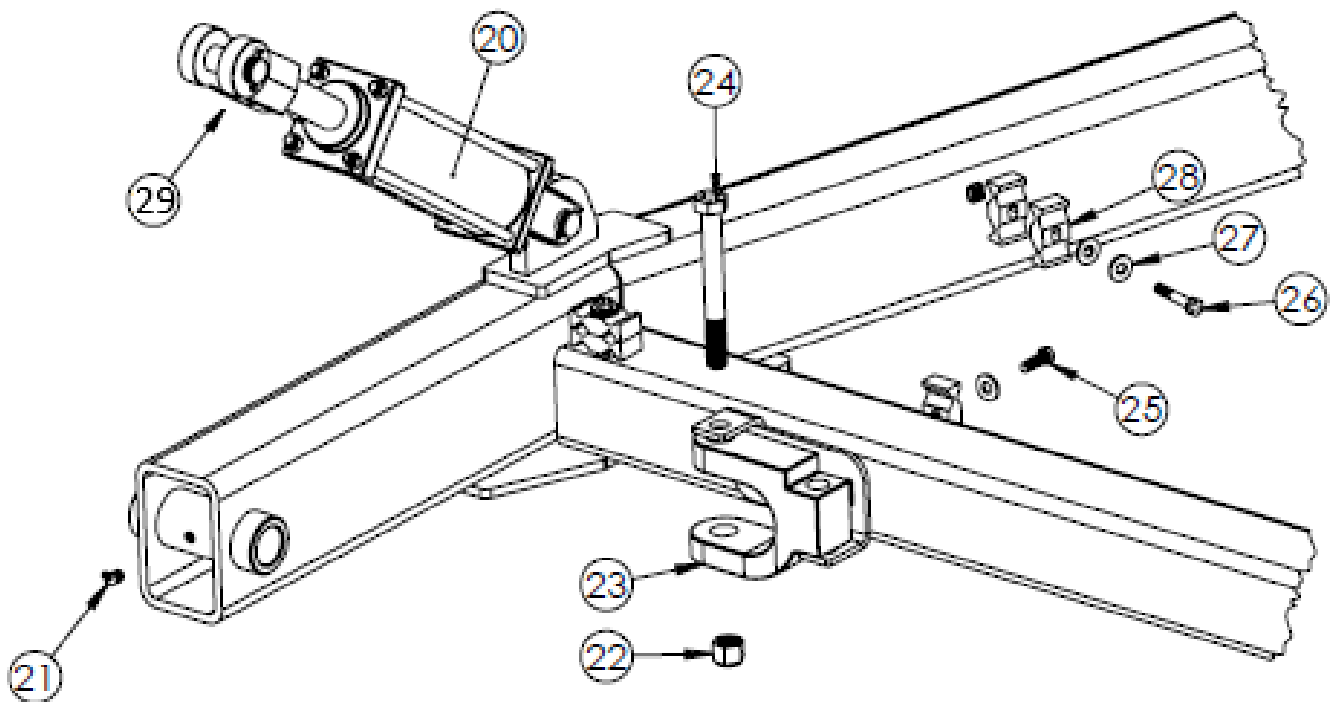
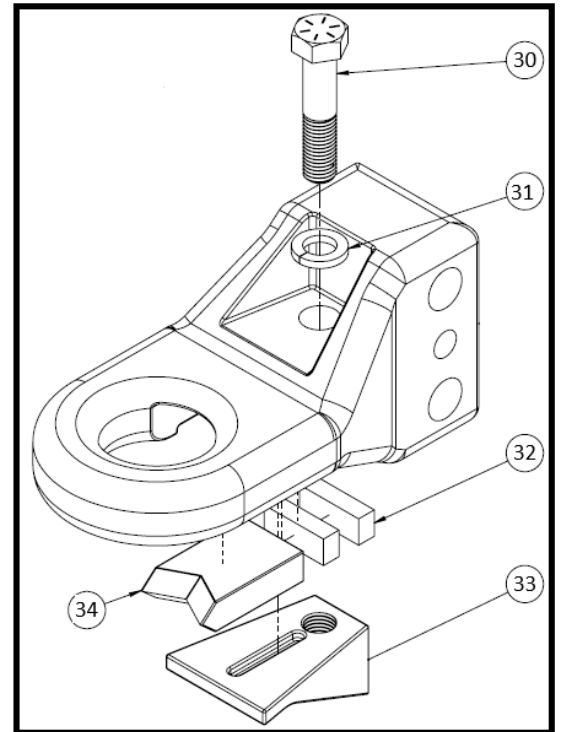
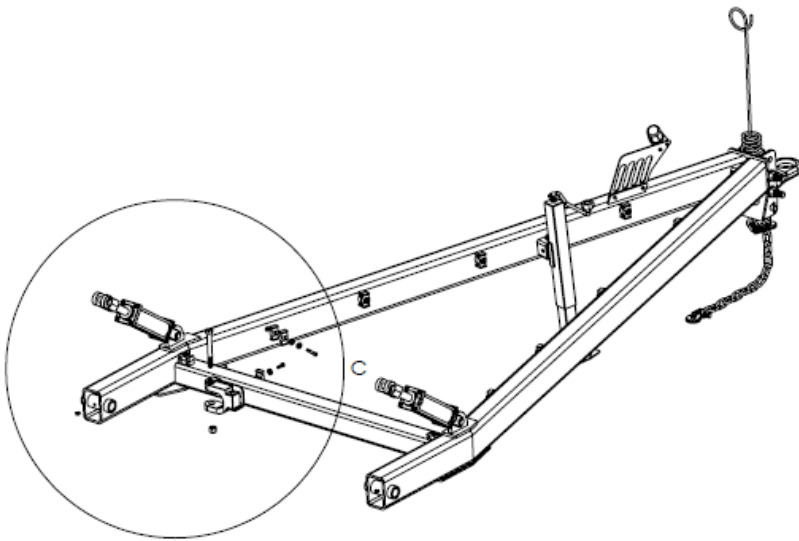


FIELD MODE







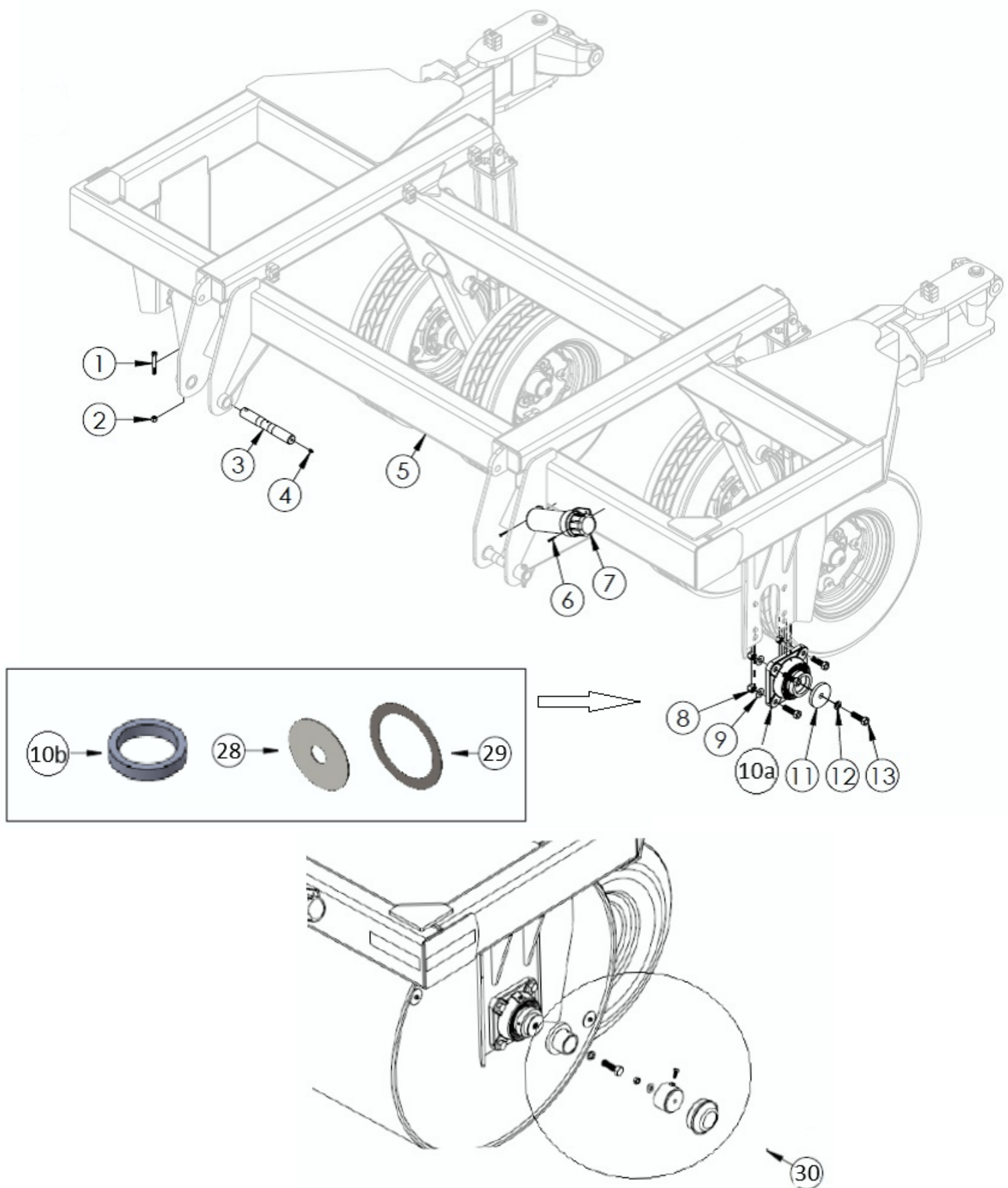


Detail C

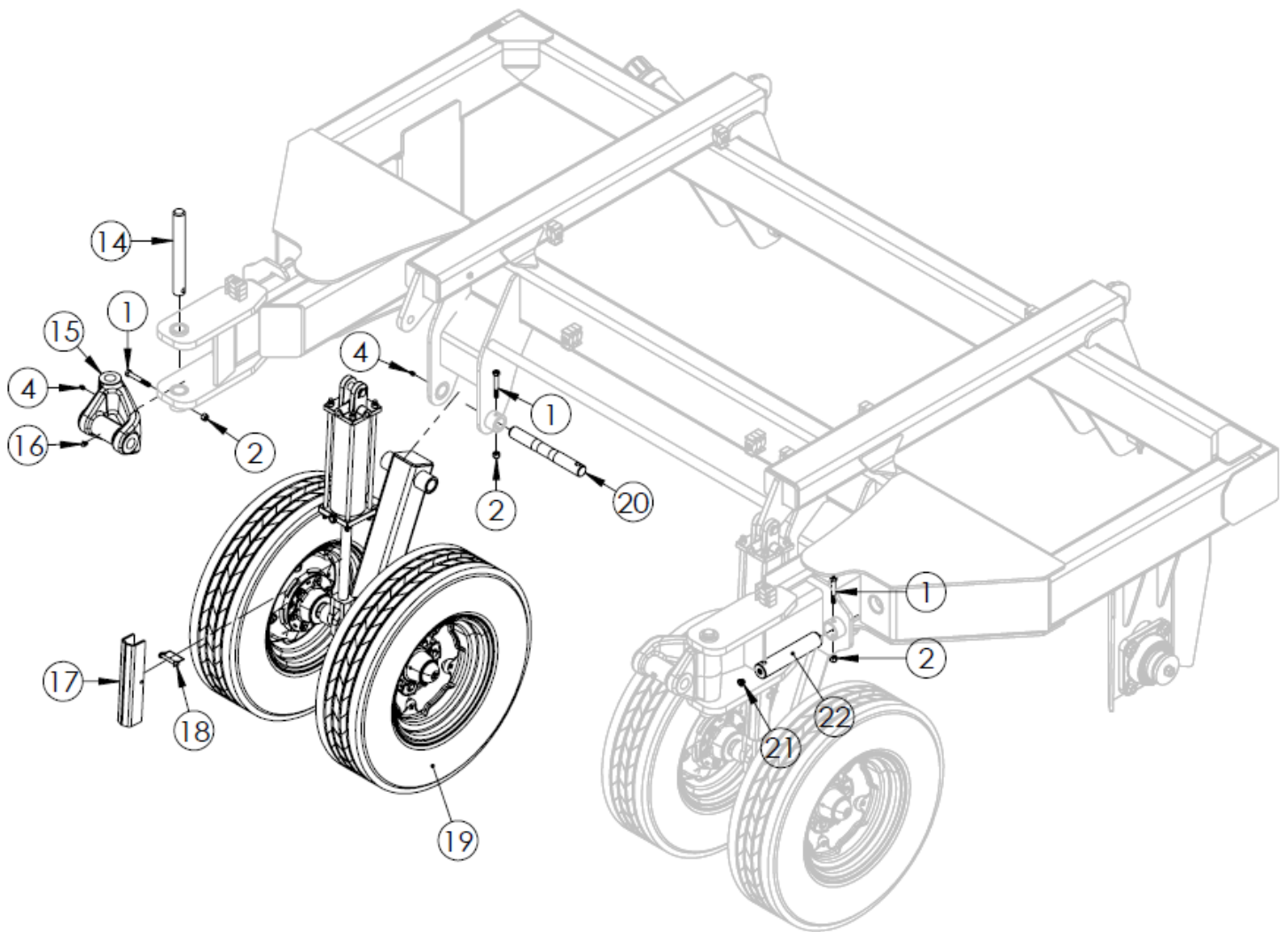
Item NO.	PART NUMBER	DESCRIPTION	QTY.
1	R1701018	Protector, Electrical Plug - 7 pin Rnd	1
2	R0130208	Bolt, HexCS, Grade 8, 1/4"-20 x 3/4" YZF SAE J429	2
3	PP010001	Hydraulic Hose Holding Plate	1
4	R0130210	Bolt, HexCS, Grade 8, 1/4"-20 x 1" YZF SAE J429	2
5	R0540102	Washer, YZF, USS, 1/4" x 0.734" Thru-Hardened	4
6	R0430102	Nut, Nylon Insert Lock, Grade 8, 1/4"-20 YZF NE	4
7	N/A	Welded Hitch - See Table "A"	1
8	R1899001	Retainer, Hose, Spring Loaded (3/8" x 4" x 30")	1
9	R0130618	Hex Bolt: G8 0.5-13x1.75	1
10	R0510106	Washer: 0.625 x 1.750	1
12	R0430111	Nut, Nylon Insert Lock, Grade 8, 1"-8 YZF NE	2
13	R0530211	Washer, LC, YZF, SAE, 1" x 2.000" General Purpose	4
14	R9901003	Hitch, Pintle, Cat 3 - 2 on 3" Holes	1
15	R9910001	Safety Chain	1
16	R0810601	Pin, Clevis, Safety Chain: 1" x 6"	1
17	R1618900	Cotter Pin 02.5x20	1
18	R0131180	Bolt. HexCS, Grade 8, 1"-8 x 8" YZF SAE J429	2
19	R9909004	Jack, Hitch, Light Duty, Square Receiver	1
20	R1930800	3x8 Cylinder - Yellow (Not included in assembly. Refer to KH105001)	2
	R1930801	3x8 Cylinder - Black (Not included in assembly. Refer to KH105001)	2
21	R1502502	Grease Zerk 45 (EARLY BUILD) - used with pin PR1051005-01	2
*22	R0430109	Nut, Nylon Insert Lock, Grade 8, 3/4"-10 YZF NE	1
*23	R9901005	Hitch, Clevis Insert, Cast Cat 3	1
*24	R0130965	Bolt. HexCS, Grade 8, 3/4"-10 x 6-1/2" YZF SAE J429	1
25	R0110413	Bolt, HexCS, Grade 5, 3/8"-16 x 1-1/4" ZF SAE J429	7
26	R0110423	Hex Bolt: G5 0.375 16 x 2.25	5
27	R0510104	Washer, LC, ZF, USS, 3/8" x 1.000"	17
28	R1804004	Hose Clamp	17
29	KG000004	Pin Set (Includes 2 pins/4 cotter pins)	2
**30	R0130935	Bolt. HexCS, Grade 8, 3/4"-10 x 3-1/2" YZF SAE J429	1
**31	R0620009	Lock Washer, Split, YZF, 3/4", High Alloy Medium	1
**32	N/A	Pintle Wedge Spacer	2
**33	N/A	Pintle Wedge Retainer	1
**34	N/A	Pintle Wedge	1
* Clevis Hitch Insert Option (#22-24) AA001090			
** Pintle Wedge Kit Option (#30-34) AA001089			

TABLE A

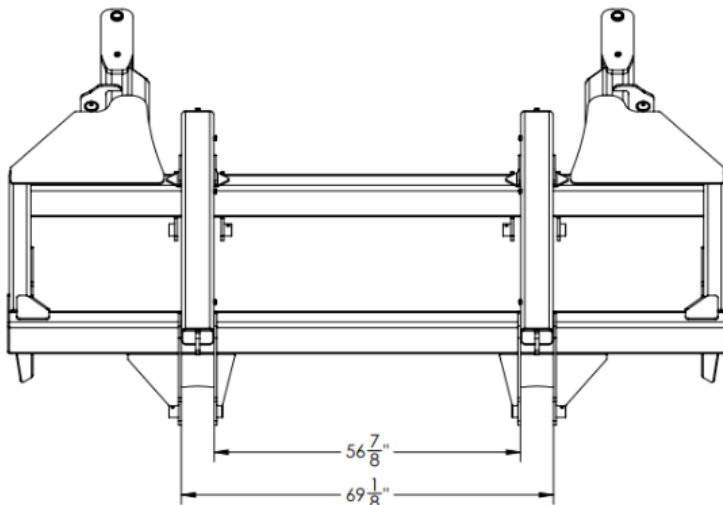
		Drum Style			
		X3650	X4263	X4275	SB24B, CB36A, CB36B, CB24C
Unit Size		P/N	P/N	P/N	P/N
30'	Assembled	AM005001-01	AM005001-01	AM005004-01	AM005004-01
	Frame Only	WM005001-01	WM005001-01	WM005004-01	WM005004-01
32'	Assembled	N/A	N/A	N/A	AM005004-01
	Frame Only	N/A	N/A	N/A	WM005004-01
34'	Assembled	AM005001-01	AM005001-01	AM005004-01	AM005004-01
	Frame Only	WM005001-01	WM005001-01	WM005004-01	WM005004-01
40'	Assembled	AM005004-01	AM005004-01	AM005007-01	AM005007-01
	Frame Only	WM005004-01	WM005004-01	WM005007-01	WM005007-01
42'	Assembled	AM005004-01	AM005004-01	AM005007-01	AM005007-01
	Frame Only	WM005004-01	WM005004-01	WM005007-01	WM005007-01
45'	Assembled	AM005004-01	AM005004-01	AM005007-01	N/A
	Frame Only	WM005004-01	WM005004-01	WM005007-01	N/A
50'	Assembled	AM005007-01	AM005007-01	AM005005-01	N/A
	Frame Only	WM005007-01	WM005007-01	WM005075-01	N/A



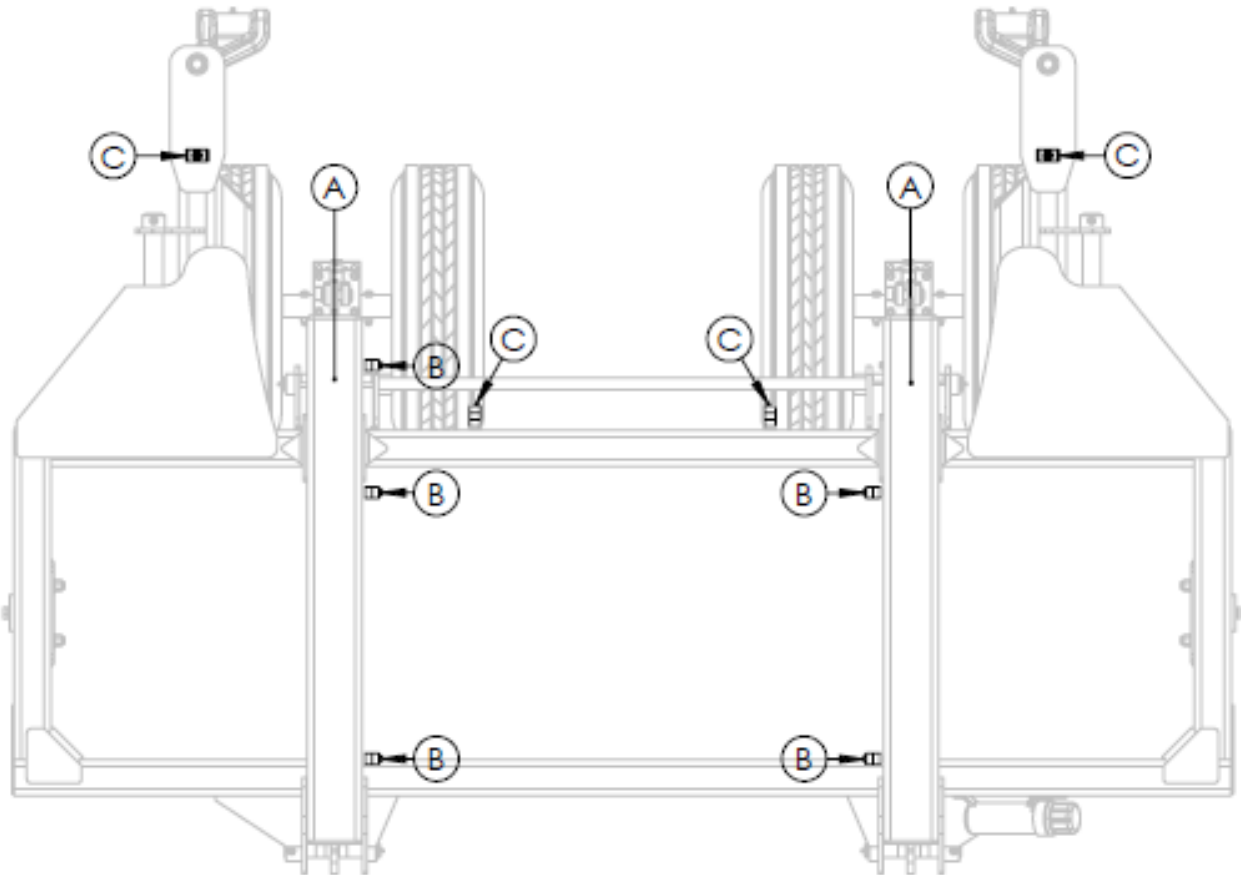
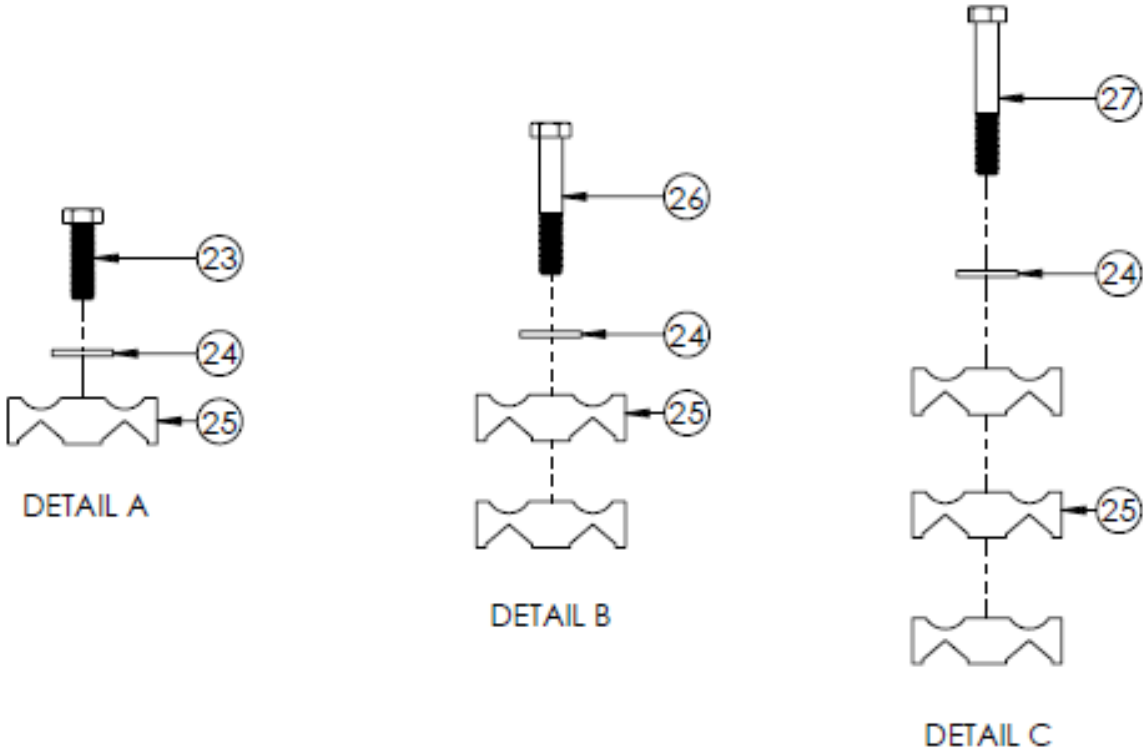
Main Frame



Detail D



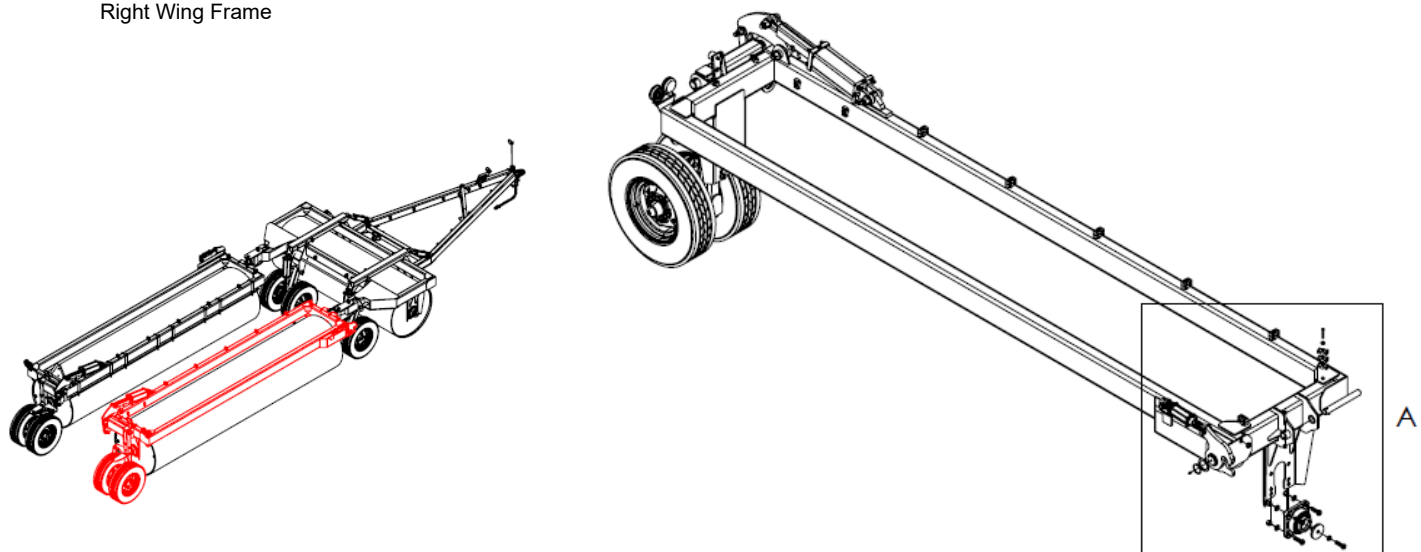
Important: If ordering a replacement main frame. Verify the original hitch dimensions do not exceed the minimum and maximum shown.



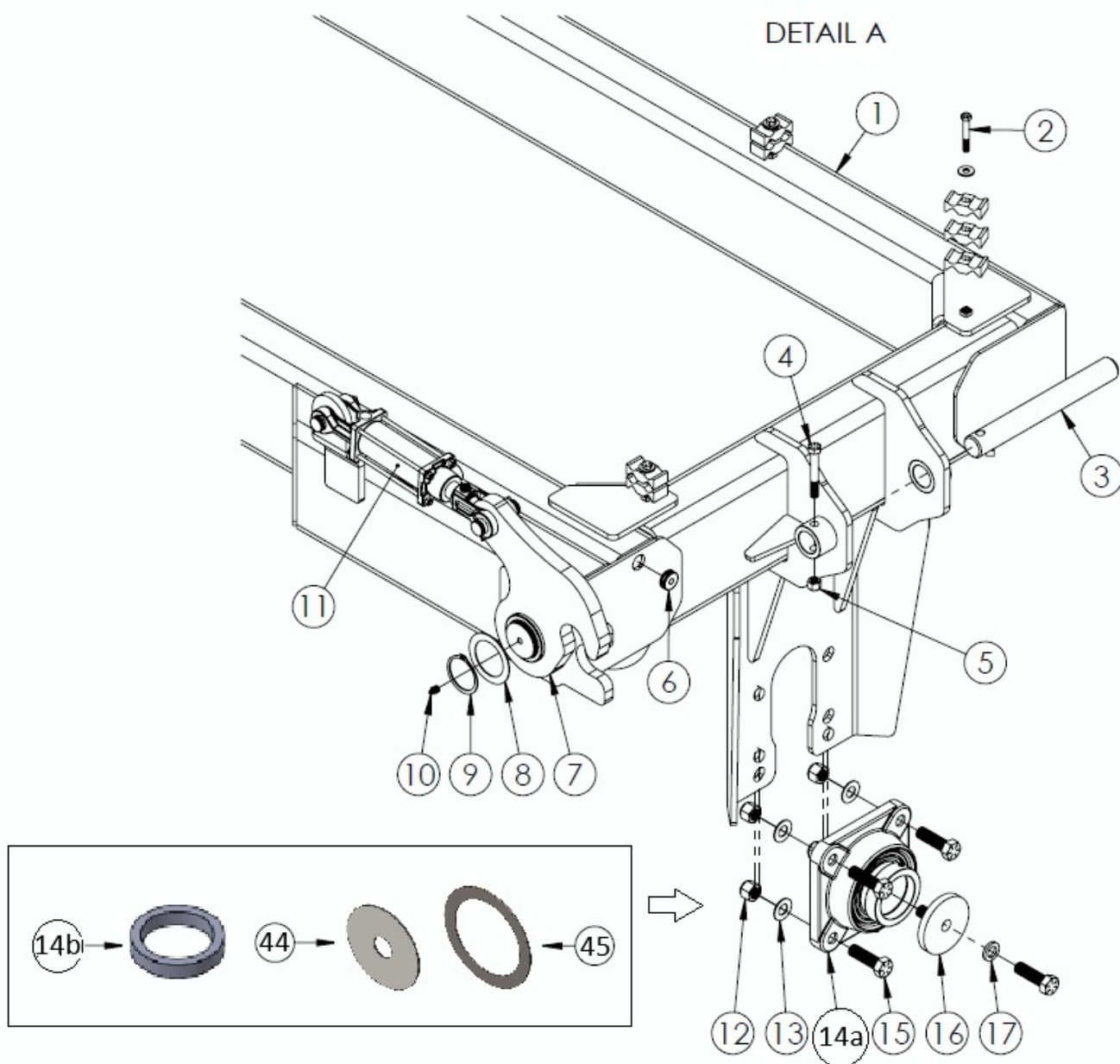
AM005300-02			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	R0130635	Hex Bolt: G8 0.5 13 x 3.5	8
2	R0410106	Nut, Nylon Insert Lock, Grade 2, 1/2"-13 ZF NE	8
3	PR151002-01	Hitch Pin: 1-1/2" x 10-7/16", w/ Grease Groove YZF - Has Grease Zerk in Hitch Bushing (Early Build)	2
	PR155011	Hitch Pin: 1-1/2" x 10-7/16", w/ Grease Groove YZF - Has Grease Zerk Internal to Pin (Late Build)	
4	R1502504	Zerk, Grease: 1/8"-27 NPT	6
*5	WM005300-01 (N/A)	Welded Main Frame - (EARLY BUILD)	1
	WM005301	Welded Main Frame - (LATE BUILD)	
6	R2000000	Self Tapping Screw: #12 x 1-1/2"	2
7	R9912001	Manual Canister: 12" x 3-1/4"	1
8	R0420109	Nut, Nylon Insert Lock, Grade 2, 3/4"-16 Fine Thread ZF NE	8
9	R0591009	Washer, Belleville: 3/4"	8
10a	R1100010	Bearing, Flange: 6"-4 Bolt, 3" Bore (CANADA/GLOBAL)	2
	R1100010-QTQ	Bearing, Flange: 6"-4 Bolt, 3" Bore (USA)	
	R1100025	Bearing, Flange: 4 Bolt, 3" Bore (AUSTRALIA)	
10b	PP065018	Spacer - Used with R1100025 (AUSTRALIA ONLY)	0-2
10c	R1100016	Bearing Only (Canada/Global)	0-2
	R1100016-QTQ	Bearing Only (USA)	
11	PP055038	Drum Shaft Washer	2
12	R0620009	Lock Washer, Split, YZF, 3/4", High Alloy Medium	2
13	R0140925	Bolt, HexCS, Grade 8, 3/4"-16 x 2-1/2" Fine Thrd YZ	10
14	PR151001-01	Knuckle Pin: 1-1/2" x 12-3/8"	2
15	R9901004	Knuckle, Cast, Land Roller Wing	2
16	R1502503	Grease Zerk 90 degree	2
17	PP032021	Cylinder Stop 4" x 12" Monarch (Includes R0804281)	2
18	R0804281	Snap Pin	2
19	AC005060	Front Wheel/Axle Assembly - Grease Zerk in Axle/Used with PR151005-01 (Early Build)	2
	AC005060-01	Front Wheel/Axle Assembly - Grease Zerk in Pin/Used with PR151005-02 (Late Build)	
20	PR151005-01	Axle Pin: 1-1/2" x 12-3/16" - Has Grease Zerk in Axle Bushing (Early Build)	2
	PR151005-02	Axle Pin: 1-1/2" x 12-3/16" - Has Grease Zerk Internal to Pin (Late Build)	

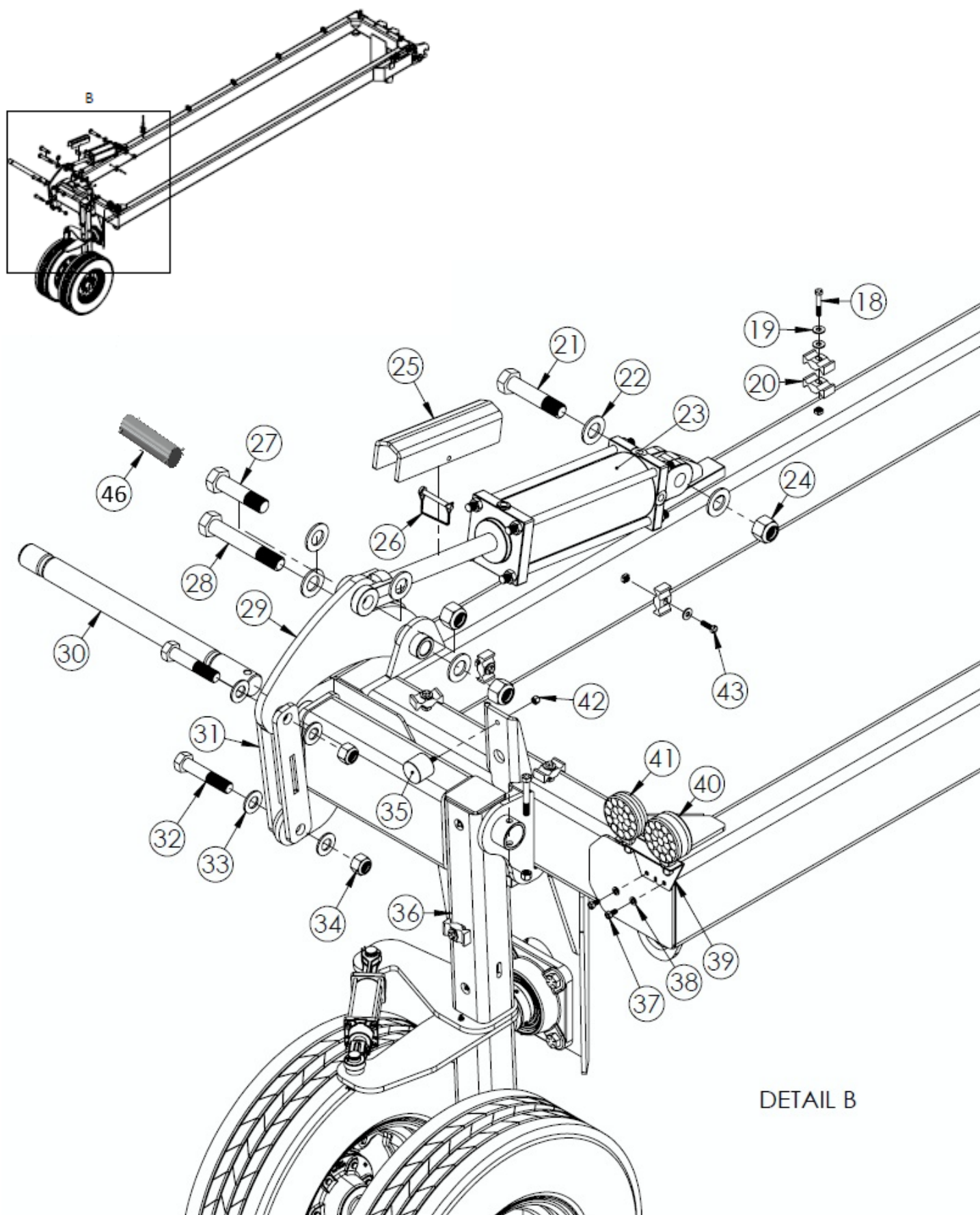
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
21	R9902023	Pin Plug	2
22	PR205001-02	Wing Lock Pin: 2" x 10"	2
23	R0110413	Bolt, HexCS, Grade 5, 3/8"-16 x 1-1/4" ZF SAE J429	2
24	R0510104	Washer, LC, ZF, USS, 3/8" x 1.000"	11
25	R1804004	Hose Clamp	24
26	R0110423	Hex Bolt: G5 0.375 16 x 2.25	5
27	R0110425	Bolt, HexCS, Grade 5, 3/8"-16 x 2-1/2" ZF SAE J429	4
28	PG165001	Washer: Drum Spacer: 16 gauge x 3"OD x 3/4"ID - <i>Shim for Drum Installation - Use as Needed</i>	0-4
29	PG165003	Washer: Drum Spacer: 16 gauge x 4"OD x 3"ID - <i>Shim for Drum Installation - Use as Needed</i>	0-4
30	AA001001	Mechanical Acre Counter for 36" Drum - <i>Following drum styles: X3650</i>	0-1
	AA001002	Mechanical Acre Counter for 42" Drum - <i>Following drum styles: X4263, X4275, CB36A, CB36B, CB36C</i>	
	AA001005	Mechanical Acre Counter for 32" Drum - <i>Following drum styles: SB24B, CB24C</i>	
* If ordering new main frame, confirm original hitch frame dimensions do not exceed measurements shown in Detail D. If they do, contact manufacturer for options prior to ordering.			

Right Wing Frame



DETAIL A





DETAIL B

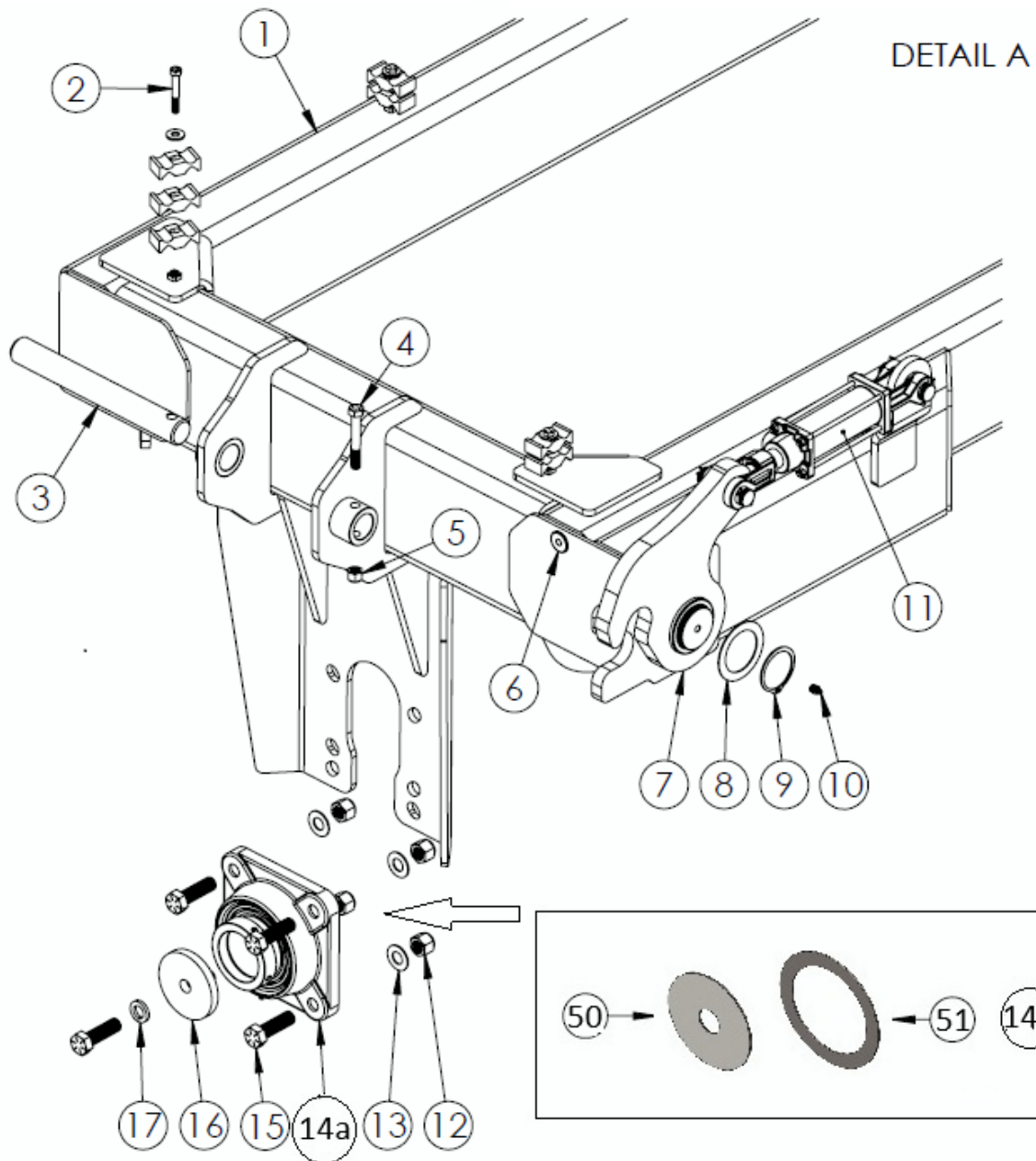
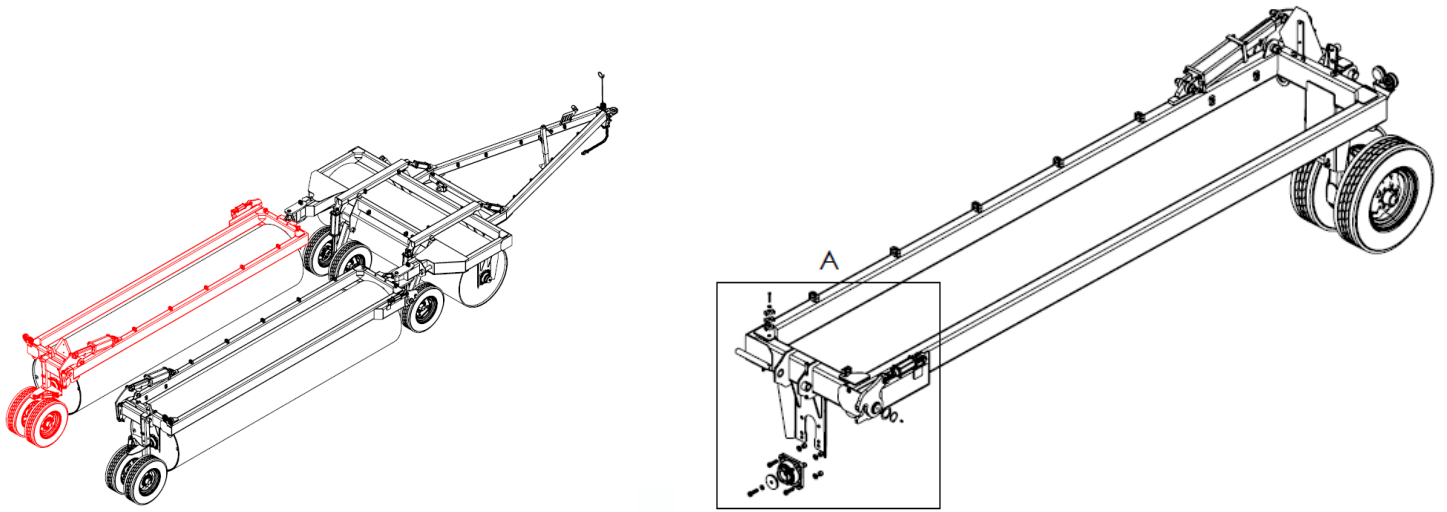
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	N/A	Right Side Frame - See Table "B"	1
2	R0110425	Bolt, HexCS, Grade 5, 3/8"-16 x 2-1/2" ZF SAE J429	1
3	PR151001-01	Knuckle Pin: 1-1/2" x 12-3/8"	1
4	R0130635	Hex Bolt: G8 0.5 13 x 3.5	2
5	R0410106	Nut, Nylon Insert Lock, Grade 2, 1/2"-13 ZF NE	2
6	R9911005	Grommet: 3/8"ID x 1-1/4"OD Symmetrical	1
7	WC005052	Wing Lock Hook: Right	1
8	PG102003	Machined bushing	1
9	R1625001	Ring, Snap: 2-1/2" Retaining External	1
10	R1502504	Zerk, Grease: 1/8"-27 NPT	3
11	R1920401	2x4 Cylinder - Yellow (Not included in assembly)	1
	R1920401-01	2x4 Cylinder - Black (Not included in assembly)	
12	R0420109	Nut, Nylon Insert Lock, Grade 2, 3/4"-16 Fine Thread ZF NE	8
13	R0591009	Washer, Belleville: 3/4"	8
14a	R1100010	Bearing, Flange: 6"-4 Bolt, 3" Bore (CANADA/GLOBAL)	2
	R1100010-QTQ	Bearing, Flange: 6"-4 Bolt, 3" Bore (USA)	
	R1100025	Bearing, Flange: 4 Bolt, 3" Bore (AUSTRALIA)	
14b	PP065018	Spacer - Used with R1100025 (AUSTRALIA ONLY)	0-2
14c	R1100016	Bearing Only (Canada/Global)	0-2
	R1100016-QTQ	Bearing Only (USA)	
15	R0140925	Bolt, HexCS, Grade 8, 3/4"-16 x 2-1/2" Fine Thrd YZ	10
16	PP055038	Drum Shaft Washer	2
17	R0620009	Lock Washer, Split, YZF, 3/4", High Alloy Medium	2
18	R0110423	Hex Bolt: G5 0.375 16 x 2.25	6
19	R0510104	Washer, LC, ZF, USS, 3/8" x 1.000"	16
20	R1804004	Hose Clamp	19
21	R0131358-01	Bolt, Grd. 8: 1.25"-7 x 5.75" - (LATE BUILD)	1
22	R0510213	Flat Washer: 1.25 x 2.5	6
23	R1941201	4x12 Cylinder - Yellow (Not included in assembly) - (USED ON SOME EARLY BUILD)	1
	R1941201-01	4x12 Cylinder - Black (Not included in assembly) - (USED ON SOME EARLY BUILD)	
	R1951201	5x12 Cylinder - Yellow (Not included in assembly) - (LATE BUILD)	
	R1951201-01	5x12 Cylinder - Black (Not included in assembly) - (LATE BUILD)	
24	R0410113	Nut, Nylon Insert Lock, Grade 2, 1.25"-7 ZF NE	3

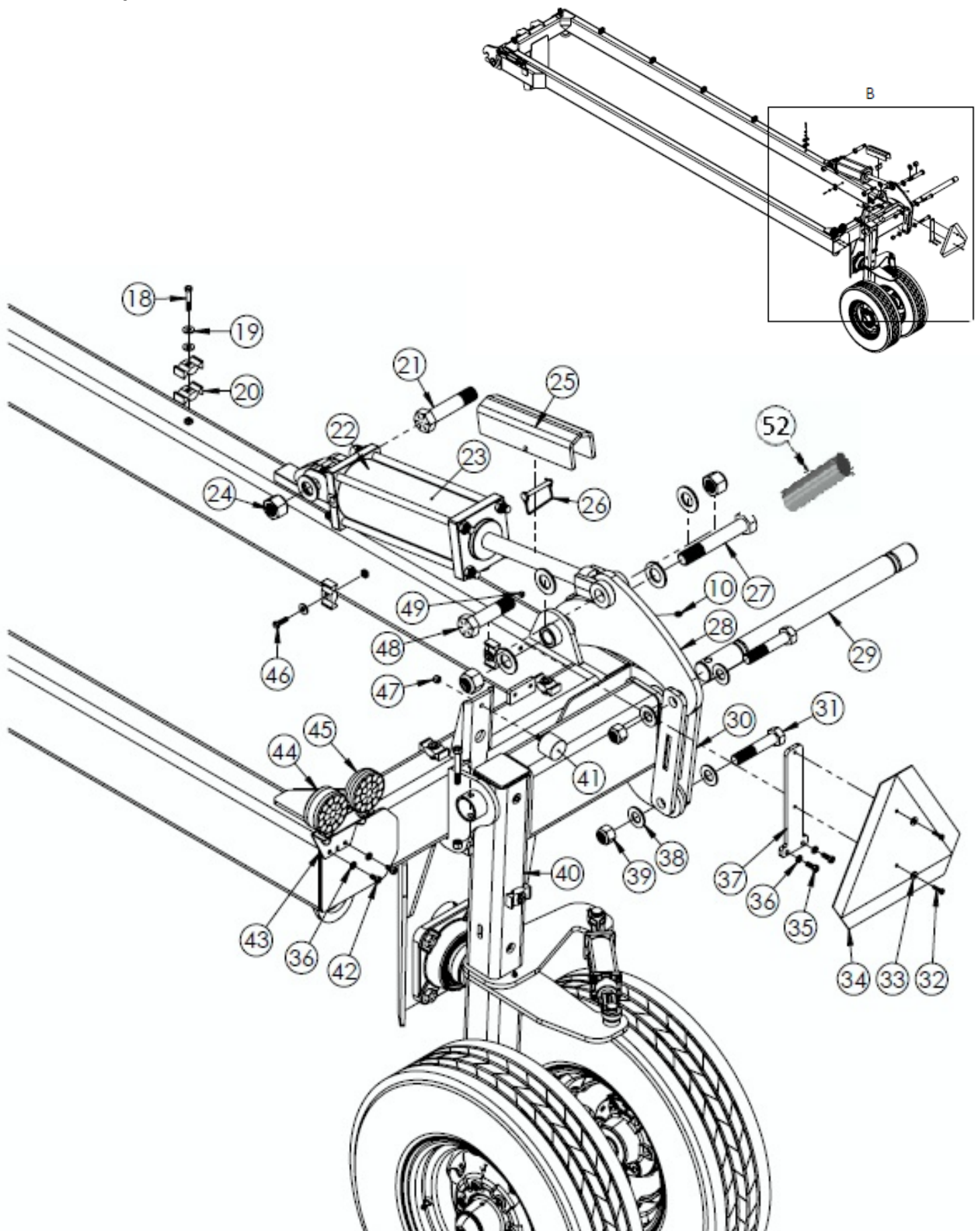
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
25	PP032021	Cylinder Stop 4" x 12" Monarch (Includes R0804281) - (USED ON SOME EARLY BUILD)	1
	PP042014	Cylinder Stop 5" x 12" Monarch (Includes R0804300) - (LATE BUILD)	
26	R0804281	Pin, Snapper: 3/8" x 2-1/2" - (USED ON SOME EARLY BUILD)	1
	R0804300	Pin, Snapper: 3/8" x 3" - (LATE BUILD)	
27	R0131354	Bolt, Grd. 8: 1.25"-7 x 5.25" - (LATE BUILD)	1
28	PR132001	PIN: 1-1/4" x 6" - (EARLY BUILD)	1
	R0131378-01	Bolt. HexCS, Grade 8, 1-1/4"-7 x 7.75" YZF SAE J429 - (LATE BUILD)	
29	WC005054-01	Rear Axle Swivel Bracket	1
30	PR205002-01	Rear Axle Pivot Pin: 2" x 26-1/2"	1
31	WC005055-01	Rear Axle Lift Linkage	1
32	R0131150	Bolt. HexCS, Grade 8, 1"-8 x 5" YZF SAE J429	2
33	R0530211	Washer, LC, YZF, SAE, 1" x 2.000" General Purpose	4
34	R0430111	Nut, Nylon Insert Lock, Grade 8, 1"-8 YZF NE	2
35	R9911002	Mount Isolation: 2" x 1-5/8"	1
36	AC005006	Dual, Hyd Steering Axle	1
37	R0130408	Bolt. HexCS, Grade 8, 3/8"-16 x 3/4" YZF SAE J429	2
38	R0620004	Lock Washer, 1/2", High Alloy, Medium	2
39	PP010006	Light Mount Bracket: Dual	1
40	R1701011	LED Light: Amber/Amber	1
41	R1701012	LED Light: Red, 4" Round w/ Connector	1
42	R0410104	Nut, Nylon Insert Lock, Grade 2, 3/8"-16 ZF NE	1
43	R0110413	Bolt, HexCS, Grade 5, 3/8"-16 x 1-1/4" ZF SAE J429	4
44	PG165001	Washer: Drum Spacer: 16 gauge x 3"OD x 3/4"ID - <i>Shim for Drum Installation - Use as Needed</i>	0-2
45	PG165003	Washer: Drum Spacer: 16 gauge x 4"OD x 3"ID - <i>Shim for Drum Installation - Use as Needed</i>	0-2
46	KG000005	Pin Set (Includes 2 pins/4 cotter pins) - (EARLY BUILD)	0-1

Table B

30'	32'	34'	40'	42'	45'	50'
WM005130-01	Inquire	WM005134-01	WM005140-01	WM005142-01	WM005145-01	WM005150-01

Left Wing Frame



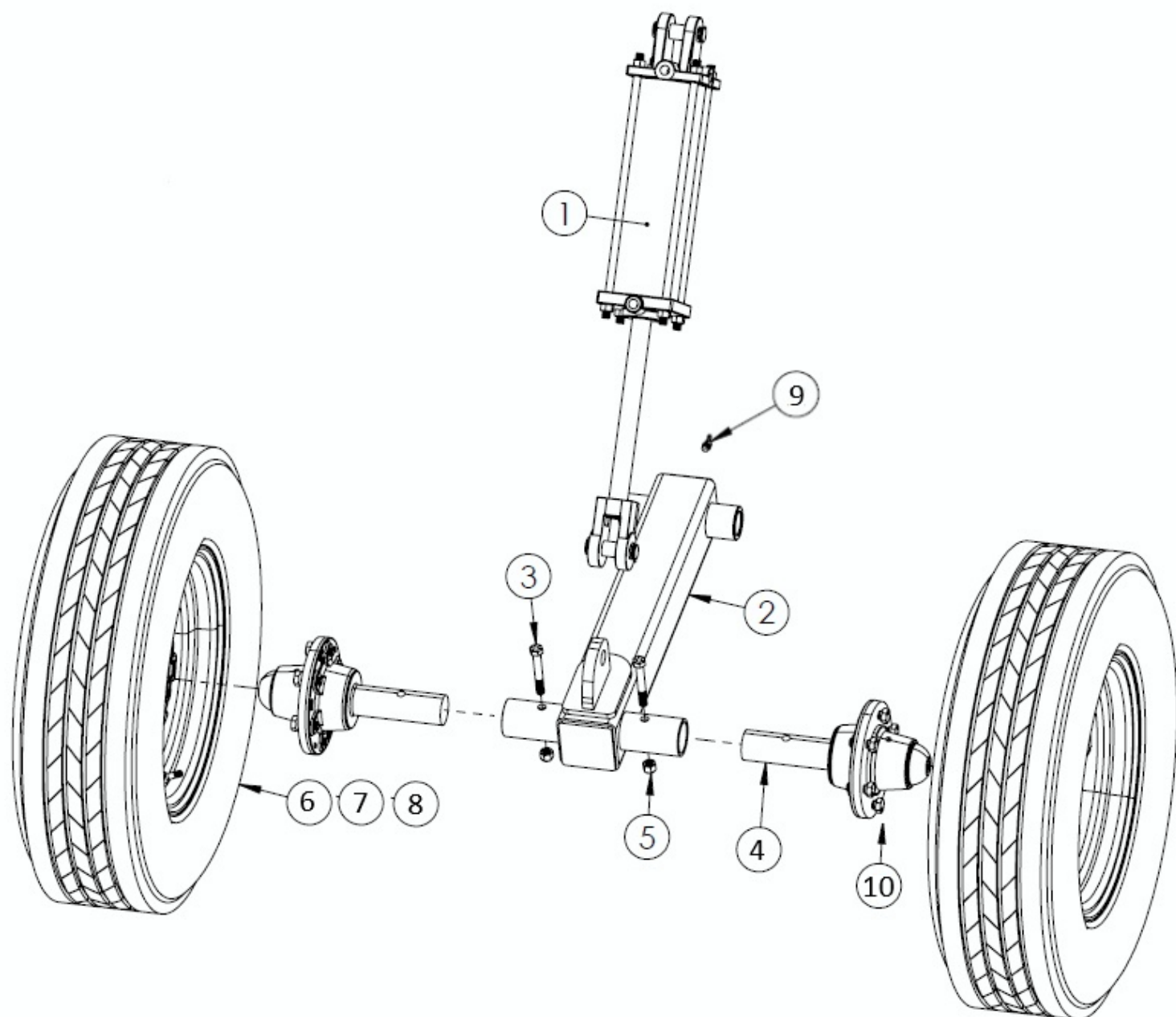


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	N/A	Left Side Frame - See Table "C"	1
2	R0110425	Bolt, HexCS, Grade 5, 3/8"-16 x 2-1/2" ZF SAE J429	1
3	PR151001-01	Knuckle Pin: 1-1/2" x 12-3/8"	1
4	R0130635	Hex Bolt: G8 0.5 13 x 3.5	2
5	R0410106	Nut, Nylon Insert Lock, Grade 2, 1/2"-13 ZF NE	2
6	R9911005	Grommet: 3/8"ID x 1-1/4"OD Symmetrical	1
7	WC005053	Hook	1
8	PG102003	Machined bushing	1
9	R1625001	Ring, Snap: 2-1/2" Retaining External	1
10	R1502504	Zerk, Grease: 1/8"-27 NPT	3
11	R1920401	2x4 Cylinder - Yellow (Not included in assembly)	1
	R1920401-01	2x4 Cylinder - Black (Not included in assembly)	
12	R0420109	Nut, Nylon Insert Lock, Grade 2, 3/4"-16 Fine Thread ZF NE	8
13	R0591009	Washer, Belleville: 3/4"	8
14a	R1100010	Bearing, Flange: 6"-4 Bolt, 3" Bore (CANADA/GLOBAL)	2
	R1100010-QTQ	Bearing, Flange: 6"-4 Bolt, 3" Bore (USA)	
	R1100025	Bearing, Flange: 4 Bolt, 3" Bore (AUSTRALIA)	
14b	PP065018	Spacer - Used with R1100025 (AUSTRALIA ONLY)	0-2
14c	R1100016	Bearing Only (Canada/Global)	0-2
	R1100016-QTQ	Bearing Only (USA)	
15	R0140925	Bolt, HexCS, Grade 8, 3/4"-16 x 2-1/2" Fine Thrd YZ	10
16	PP055038	Drum Shaft Washer	2
17	R0620009	Lock Washer, Split, YZF, 3/4", High Alloy Medium	2
18	R0110423	Hex Bolt: G5 0.375 16 x 2.25	6
19	R0510104	Washer, LC, ZF, USS, 3/8" x 1.000"	16
20	R1804004	Hose Clamp	19
21	R0131358-01	Bolt, Grd. 8: 1.25"-7 x 5.75" - (LATE BUILD)	1
22	R0510213	Flat Washer: 1.25 x 2.5	6
23	R1941201	4x12 Cylinder - Yellow (Not included in assembly) - (USED ON SOME EARLY BUILD)	1
	R1941201-01	4x12 Cylinder - Black (Not included in assembly) - (USED ON SOME EARLY BUILD)	
	R1951201	5x12 Cylinder - Yellow (Not included in assembly) - (LATE BUILD)	
	R1951201-01	5x12 Cylinder - Black (Not included in assembly) - (LATE BUILD)	
24	R0410113	Nut, Nylon Insert Lock, Grade 2, 1.25"-7 ZF NE	3
25	PP032021	Cylinder Stop 4" x 12" Monarch (Includes R0804281) - (USED ON SOME EARLY BUILD)	1
	PP042014	Cylinder Stop 5" x 12" Monarch (Includes R0804300) - (LATE BUILD)	
26	R0804281	Pin, Snapper: 3/8" x 2-1/2" - (USED ON SOME EARLY BUILD)	1
	R0804300	Pin, Snapper: 3/8" x 3" - (LATE BUILD)	
27	PR132001	PIN: 1-1/4" x 6" - (EARLY BUILD)	1
	R0131378-01	Bolt. HexCS, Grade 8, 1-1/4"-7 x 7.75" YZF SAE J429 - (LATE BUILD)	

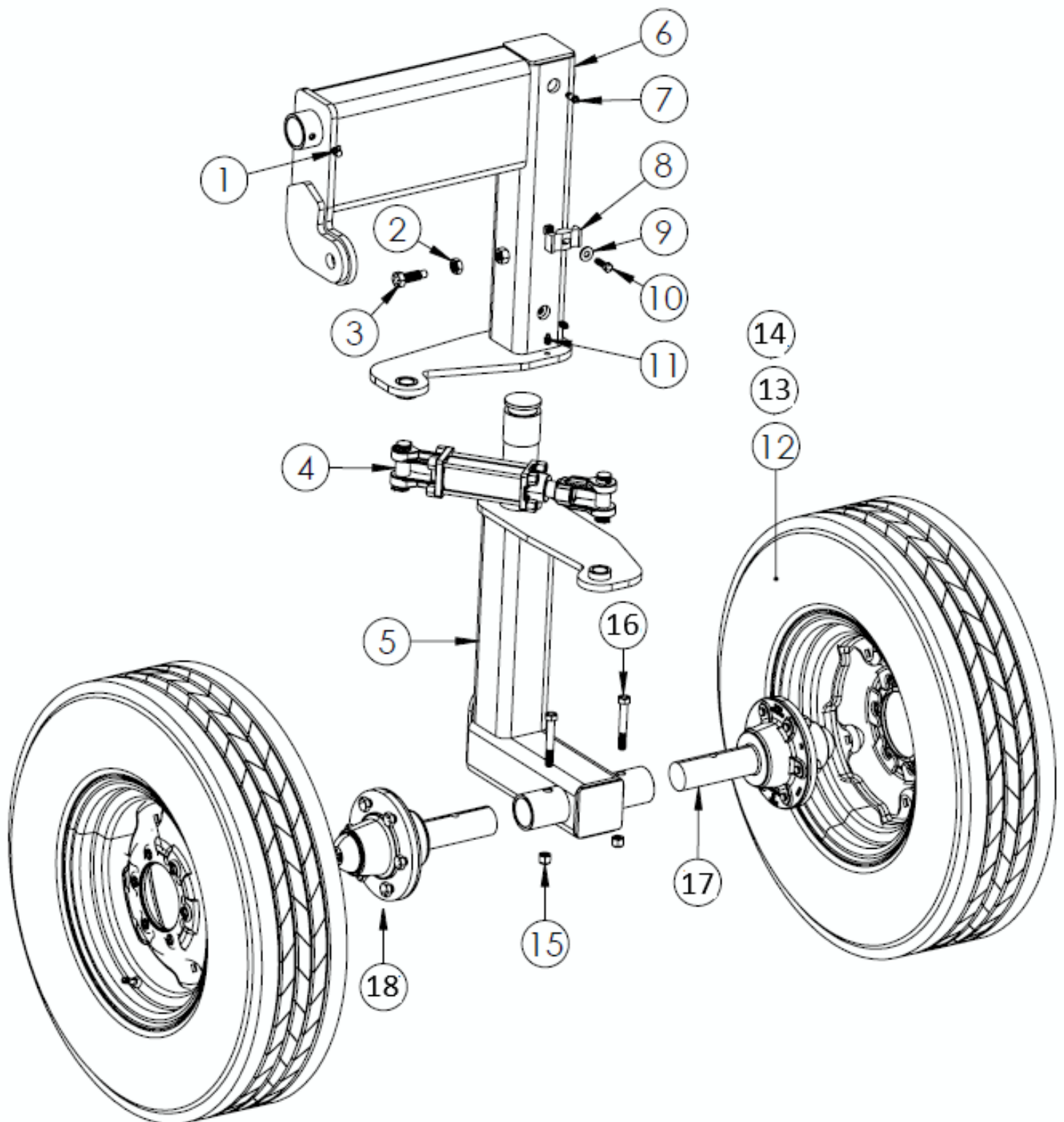
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
28	WC005054-01	Rear Axle Swivel Bracket	1
29	PR205002-01	Rear Axle Pivot Pin: 2" x 26-1/2"	1
30	WC005055-01	Rear Axle Lift Linkage	1
31	R0131150	Bolt, HexCS, Grade 8, 1"-8 x 5" YZF SAE J429	2
32	R0130210	Bolt, HexCS, Grade 8, 1/4"-20 x 1" YZF SAE J429	2
33	R0540102	Washer, YZF, USS, 1/4" x 0.734" Thru-Hardened	2
34	R9913001	Sign, Slow Moving Vehicle	1
35	R0130410	Bolt, HexCS, Grade 8, 3/8"-16 x 1" YZF SAE J429	2
36	R0620004	Lock Washer, 1/2", High Alloy, Medium	4
37	PP035034	SMV Mount Tab	1
38	R0530211	Washer, LC, YZF, SAE, 1" x 2.000" General Purpose	4
39	R0430111	Nut, Nylon Insert Lock, Grade 8, 1"-8 YZF NE	2
40	AC005005	Dual, Hyd Steering	1
41	R9911002	Mount Isolation: 2" x 1-5/8"	1
42	R0130408	Bolt, HexCS, Grade 8, 3/8"-16 x 3/4" YZF SAE J429	2
43	PP010006	Light Mount Bracket: Dual	1
44	R1701011	LED Light: Amber/Amber	1
45	R1701012	LED Light: Red, 4" Round w/ Connector	1
46	R0110413	Bolt, HexCS, Grade 5, 3/8"-16 x 1-1/4" ZF SAE J429	4
47	R0410104	Nut, Nylon Insert Lock, Grade 2, 3/8"-16 ZF NE	1
48	R0131354	Bolt, Grd. 8: 1.25"-7 x 5.25" (LATE BUILD)	1
49	R0430102	Nut, Nylon Insert Lock, Grade 8, 1/4"-20 YZF NE	2
50	PG165001	Washer: Drum Spacer: 16 gauge x 3"OD x 3/4"ID - <i>Shim for Drum Installation - Use as Needed</i>	0-2
51	PG165003	Washer: Drum Spacer: 16 gauge x 4"OD x 3"ID - <i>Shim for Drum Installation - Use as Needed</i>	0-2
52	KG000005	Pin Set (Includes 2 pins/4 cotter pins) - (EARLY BUILD)	0-1

Table C

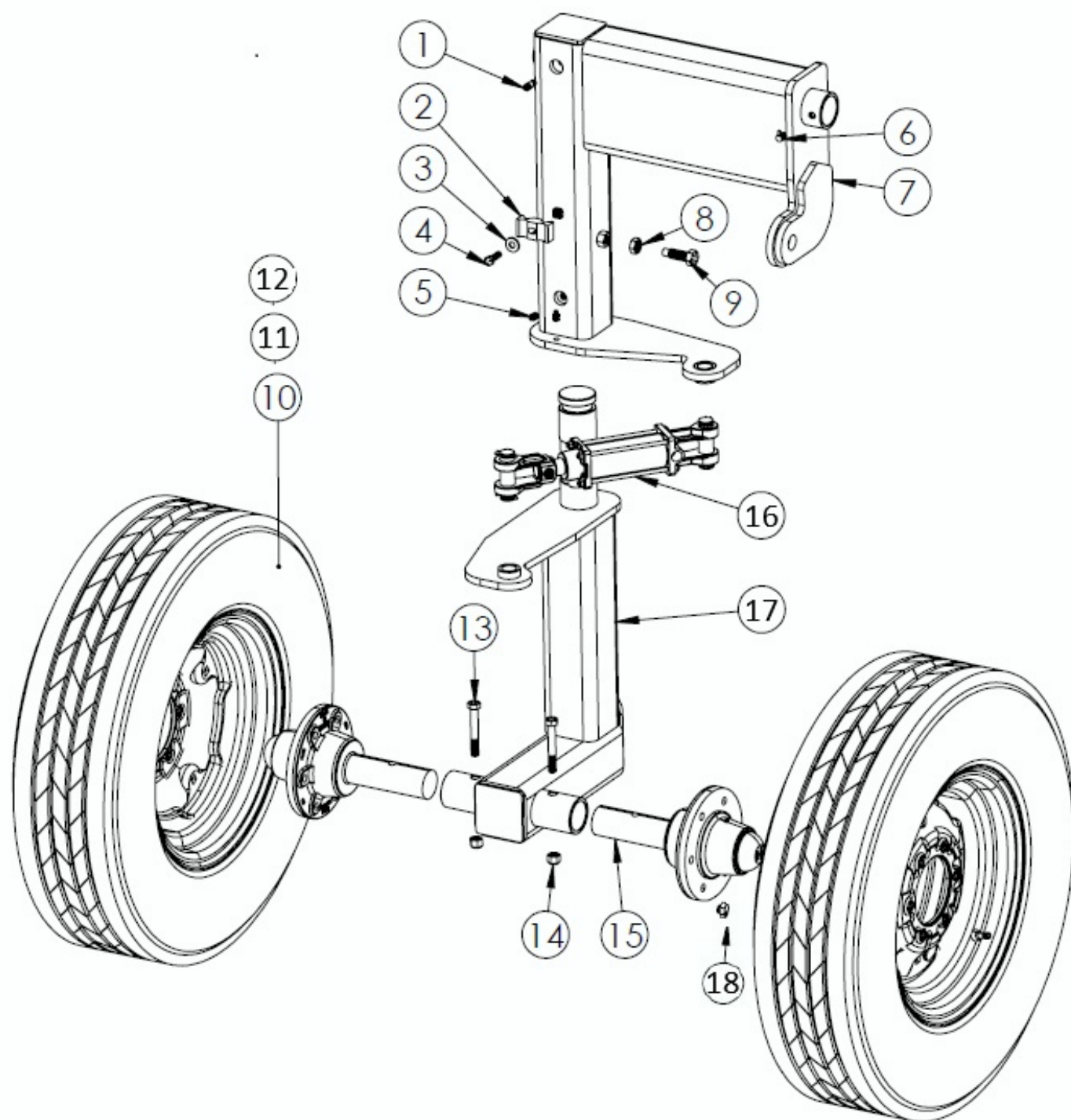
30'	32'	34'	40'	42'	45'	50'
WM005230-01	Inquire	WM005234-01	WM005240-01	WM005242-01	WM005245-01	WM005250-01



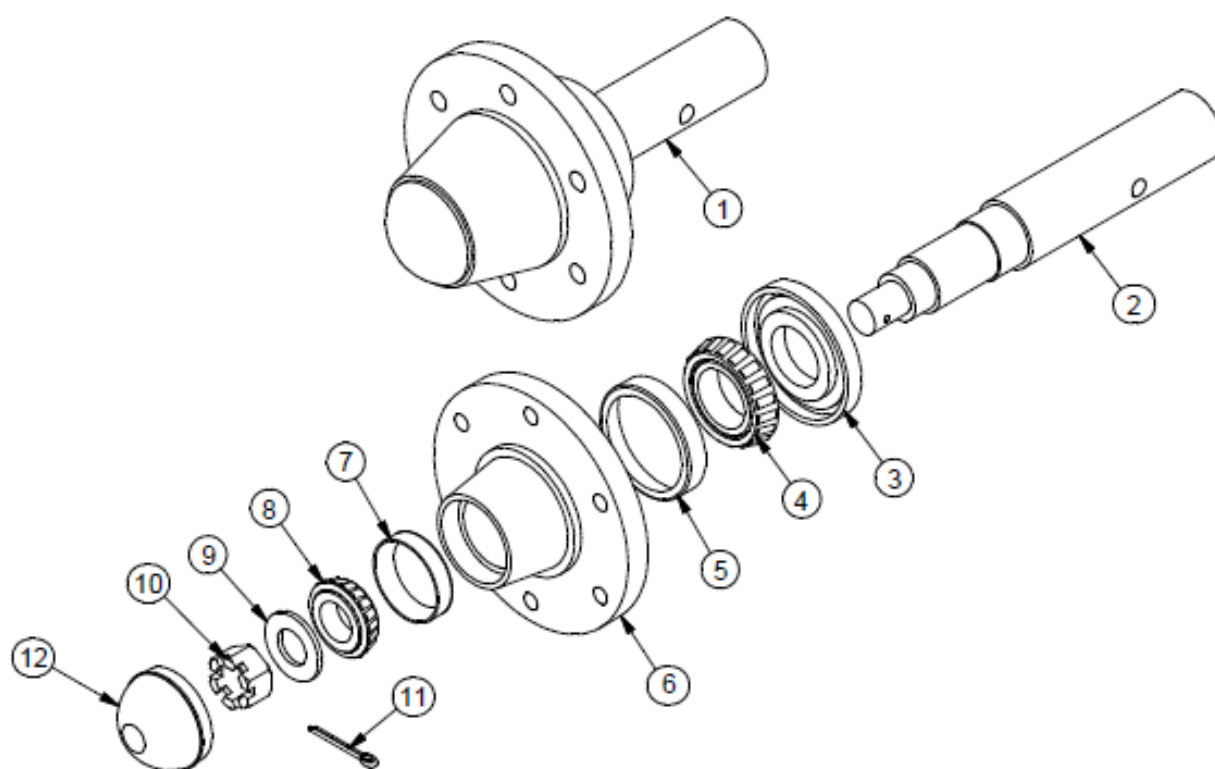
*AC005060-01			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	R19412101	Cylinder: 4 x 12 (Not included in Assembly) - Yellow	1
	R1941201-01	Cylinder: 4 x 12 (Not included in Assembly) - Black	
	WC005056	Front Axle Arm (EARLY BUILD) - requires grease zerk	
2	WC005056-01	Front Axle Arm (LATE BUILD) - does not require grease zerk	1
3	R0130635	Hex Bolt: G8 0.5 13 x 3.5	2
4	R9903001-04	6-Bolt Hub/Spindle Assembly	2
5	R0410106	Nut, Nylon Insert Lock, Grade 2, 1/2"-13 ZF NE	2
6a	KW100001	Standard Wheel/Tire Assembly: ST235/80R16 - Yellow	0-2
	KW10001-01	Standard Wheel/Tire Assembly: ST235/80R16 - Black	
6b	KW10011-01	14 Ply Upgrade Wheel/Tire Assembly: ST235/80/R16 - Yellow	0-2
	KW100011	14 Ply Upgrade Wheel/Tire Assembly: ST235/80/R16 - Black	
6c	KW100010	Implement Upgrade Wheel/Tire Assembly: IF280/70R15 - Yellow	0-2
	KW10010-01	Implement Upgrade Wheel/Tire Assembly: IF280/70R15 - Black	
7a	R9907002	Standard Tire Only: ST235/80R16	0-2
7b	R9907002-03	14 Ply Upgrade Tire Only: ST235/80/R16	0-2
7c	R9907007	Implement Upgrade Tire Only: IF280/70R15 - Yellow	0-2
8a	R9908002	Standard 16" Wheel (for ST235/80/16) - Yellow	0-2
	R9908002-01	Standard 16" Wheel (for ST235/80/16) - Black	
8b	R9908002-02	Upgrade 16" Wheel (for 14 Ply ST235/80/16) - Yellow	0-2
	R9908002-03	Upgrade 16" Wheel (for 14 Ply ST235/80/16) - Black	
8c	R9908014	Upgrade 15" Wheel (for Implement IF280/70R15) - Yellow	0-2
	R9908014-01	Upgrade 15" Wheel (for Implement IF280/70R15) - Black	
9	R1502502	Grease Zerk: 45 Degree (EARLY BUILD) - Used on WC005056	0-1
10	R0150713	Bolt, 90° Lug (Fine): 9/16-18" x 1-1/4"	12
*AC005060-01 Includes Late Build Axles and Standard tires unless specified.			



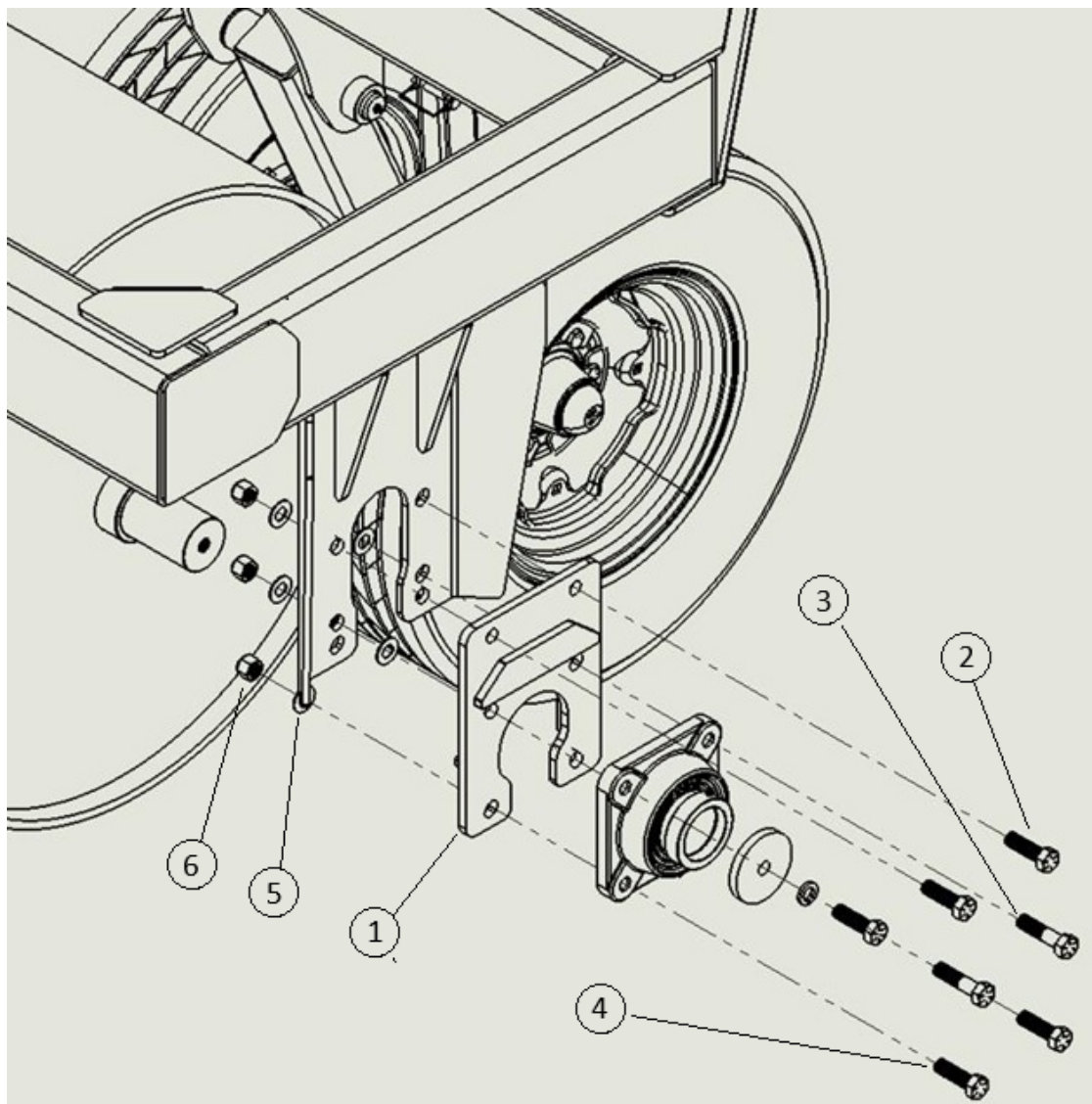
AC005006			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	R1502503	Grease Zerk 90 degree	1
2	R0310308	Medium-Strength Steel Thin Hex Nut	1
3	R0130820	Bolt, HexCS, Grade 8, 5/8"-11 x 2" YZF SAE J429	1
4	R1920401	Cylinder: 2x4 (Not included in assembly) - Yellow	1
	R1920401-01	Cylinder: 2x4 (Not included in assembly) - Black	
5	WC005048	Dual, Hyd Steering Frame	1
6	WC005045	Dual, Hyd Steering Frame-Main	1
7	R1502509	Grease Zerk	1
8	R1804004	Hose Clamp	1
9	R0510104	Washer, LC, ZF, USS, 3/8" x 1.000"	1
10	R0110413	Bolt, HexCS, Grade 5, 3/8"-16 x 1-1/4" ZF SAE J429	1
11	R1502504	Zerk, Grease: 1/8"-27 NPT	2
12a	KW100001	Standard Wheel/Tire Assembly: ST235/80R16 - Yellow	0-2
	KW10001-01	Standard Wheel/Tire Assembly: ST235/80R16 - Black	
12b	KW10011-01	14 Ply Upgrade Wheel/Tire Assembly: ST235/80/R16 - Yellow	0-2
	KW100011	14 Ply Upgrade Wheel/Tire Assembly: ST235/80/R16 - Black	
12c	KW100010	Implement Upgrade Wheel/Tire Assembly: IF280/70R15 - Yellow	0-2
	KW10010-01	Implement Upgrade Wheel/Tire Assembly: IF280/70R15 - Black	
13a	R9907002	Standard Tire Only: ST235/80R16	0-2
13b	R9907002-03	14 Ply Upgrade Tire Only: ST235/80/R16	0-2
13c	R9907007	Implement Upgrade Tire Only: IF280/70R15 - Yellow	0-2
14a	R9908002	Standard 16" Wheel (for ST235/80/16) - Yellow	0-2
	R9908002-01	Standard 16" Wheel (for ST235/80/16) - Black	
14b	R9908002-02	Upgrade 16" Wheel (for 14 Ply ST235/80/16) - Yellow	0-2
	R9908002-03	Upgrade 16" Wheel (for 14 Ply ST235/80/16) - Black	
14c	R9908014	Upgrade 15" Wheel (for Implement IF280/70R15) - Yellow	0-2
	R9908014-01	Upgrade 15" Wheel (for Implement IF280/70R15) - Black	
15	R0410106	Nut, Nylon Insert Lock, Grade 2, 1/2"-13 ZF NE	2
16	R0130635	Hex Bolt: G8 0.5 13 x 3.5	2
17	R9903001-04	6-Bolt Hub/Spindle Assembly	2
18	R0150713	Bolt, 90° Lug (Fine): 9/16-18" x 1-1/4"	12



AC005006			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	R1502509	Grease Zerk	1
2	R1804004	Hose Clamp	1
3	R0510104	Washer, LC, ZF, USS, 3/8" x 1.000"	1
4	R0110413	Bolt, HexCS, Grade 5, 3/8"-16 x 1-1/4" ZF SAE J429	1
5	R1502504	Zerk, Grease: 1/8"-27 NPT	2
6	R1502503	Grease Zerk 90 degree	1
7	WC005044	Dual, Hyd Steering Frame-Main	1
8	R0310308	Medium-Strength Steel Thin Hex Nut	1
9	R0130820	Bolt, HexCS, Grade 8, 5/8"-11 x 2" YZF SAE J429	1
10a	KW100001	Standard Wheel/Tire Assembly: ST235/80R16 - Yellow	0-2
	KW10001-01	Standard Wheel/Tire Assembly: ST235/80R16 - Black	
10b	KW10011-01	14 Ply Upgrade Wheel/Tire Assembly: ST235/80/R16 - Yellow	0-2
	KW100011	14 Ply Upgrade Wheel/Tire Assembly: ST235/80/R16 - Black	
10c	KW100010	Implement Upgrade Wheel/Tire Assembly: IF280/70R15 - Yellow	0-2
	KW10010-01	Implement Upgrade Wheel/Tire Assembly: IF280/70R15 - Black	
11a	R9907002	Standard Tire Only: ST235/80R16	0-2
11b	R9907002-03	14 Ply Upgrade Tire Only: ST235/80/R16	0-2
11c	R9907007	Implement Upgrade Tire Only: IF280/70R15 - Yellow	0-2
12a	R9908002	Standard 16" Wheel (for ST235/80/16) - Yellow	0-2
	R9908002-01	Standard 16" Wheel (for ST235/80/16) - Black	
12b	R9908002-02	Upgrade 16" Wheel (for 14 Ply ST235/80/16) - Yellow	0-2
	R9908002-03	Upgrade 16" Wheel (for 14 Ply ST235/80/16) - Black	
12c	R9908014	Upgrade 15" Wheel (for Implement IF280/70R15) - Yellow	0-2
	R9908014-01	Upgrade 15" Wheel (for Implement IF280/70R15) - Black	
13	R0130635	Hex Bolt: G8 0.5 13 x 3.5	2
14	R0410106	Nut, Nylon Insert Lock, Grade 2, 1/2"-13 ZF NE	2
15	R9903001-04	6-Bolt Hub/Spindle Assembly	2
16	R1920401	Cylinder: 2x4 (Not included in assembly) - Yellow	1
	R1920401-01	Cylinder: 2x4 (Not included in assembly) - Black	
17	WC005049	Dual, Hyd Steering Frame	1
18	R0150713	Bolt, 90° Lug (Fine): 9/16-18" x 1-1/4"	12



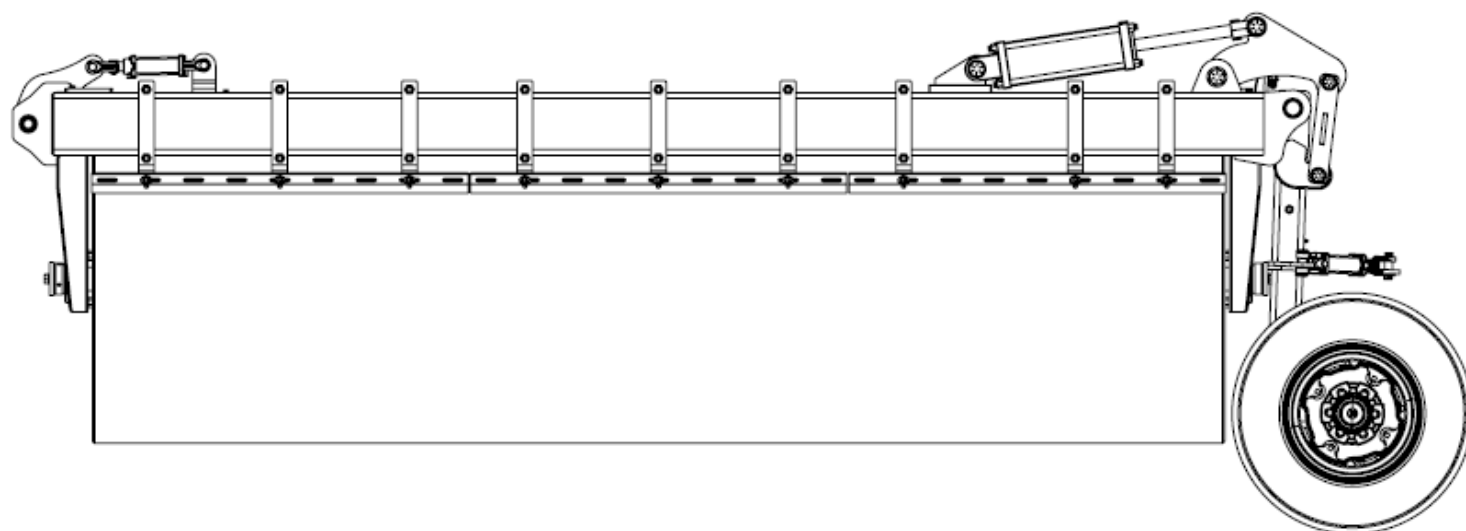
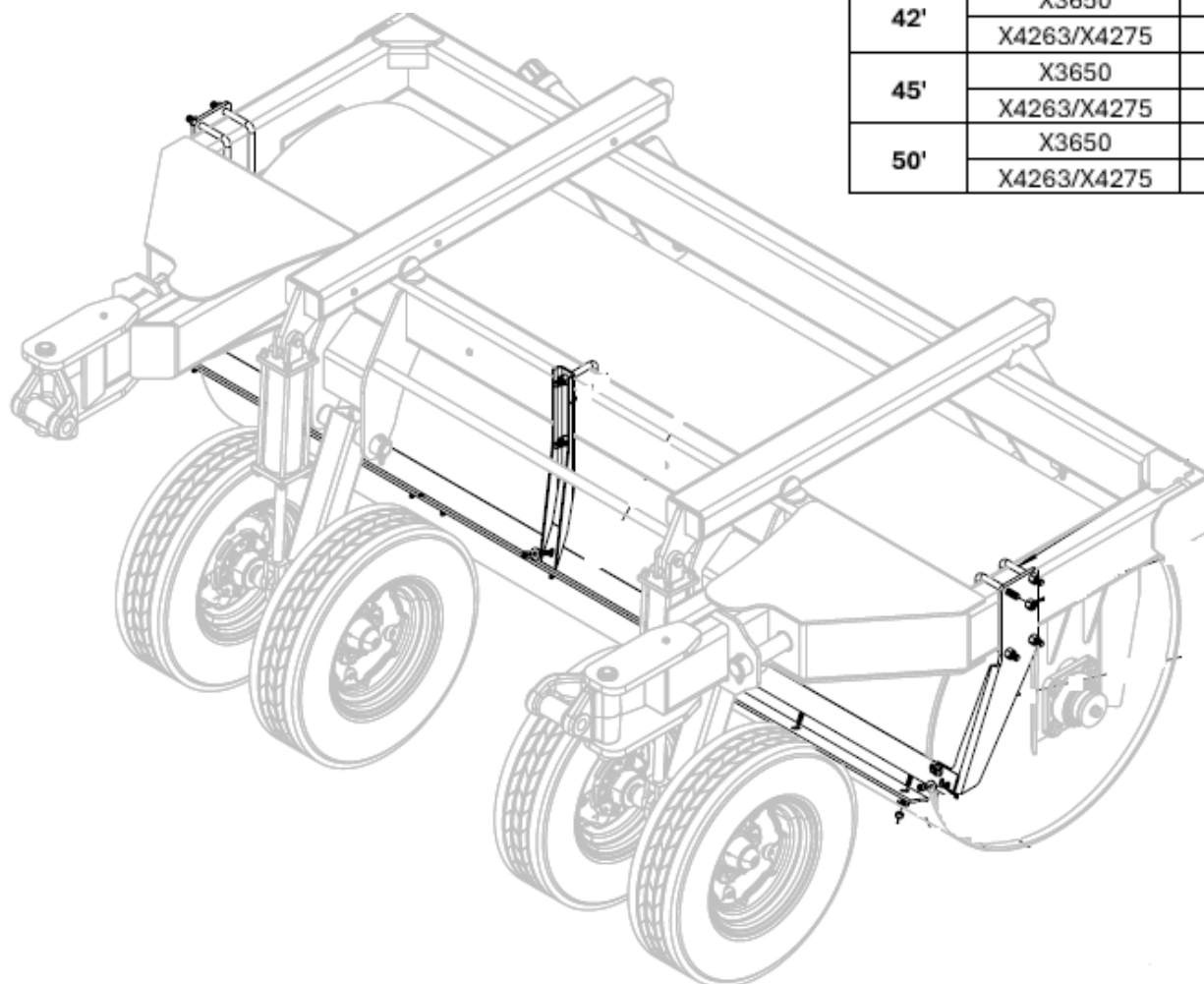
ITEM NO.	PART NUMBER	DESCRIPTION	Reference #
1	R9903001-04	6-Bolt Hub/Spindle Assembly	
2	R9904001-01	Spindle, 6-bolt: 3-1/4" Seal-Hole	
3	R1320001-02	Seal, Labyrinth Cassette	
4	R1100013-01	Bearing, Tapered, Inner, 6-bolt hub	25580
5	R1200003-01	Race, Bearing, Inner, 6-bolt hub	25520
6	R9905001-01	Wheel Hub, 6" x 6Bolt Cast H618	HA618
7	R1200004-01	Race, Bearing, Outer, 6-bolt hub	LM48510
8	R1100012-01	Bearing, Tapered, Outer, 6-bolt hub	LM48548
9	R0590100	Washer, Hardened, 6-bolt wheel hub	
10	R1410001	Nut, Castle: 1" (Fine)	
11	R1618900	Pin, Cotter: 3/16" x 2"	
12	R9906001	Dust Cap, 6-bolt Wheel Hub	DC-15
KIT 1	KB100001-11	Premium Rebuild Kit, 6-Bolt (Includes 3,4,5,7,8)	
KIT 2	KB100001-12	Premium Rebuild Kit (Gold), 6-Bolt (Includes 3,4,5,7,8,9,10,11,12)	



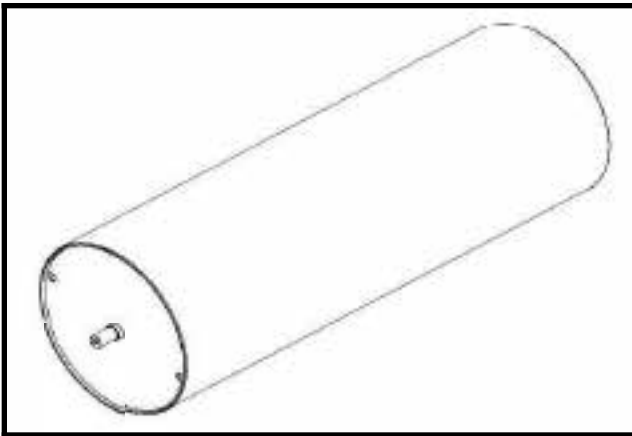
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	WC005097	Plate Extension, Frame to Drum	6
2	R0140920	Bolt, HexCS, Grade 8, 3/4"-16 x 2" Fine Thrd YZ	12
3	R0140930	Bolt, HexCS, Grade 8, 3/4"-16 x 3" Fine Thrd YZ	12
4	R0140925	Bolt, HexCS, Grade 8, 3/4"-16 x 2-1/2" Fine Thrd YZ	12
5	R0591009	Washer, Belleville: 3/4"	36
6	R0420109	Nut, Nylon Insert Lock, Grade 2, 3/4"-16 Fine Thread ZF NE	36

Note: Extensions used on units using X3650, SB24B and CB24C drums

Unit Size	Drum Option	P/N
30'	X3650	AA005022
	X4263/X4275	AA005001
34'	X3650	AA005023
	X4263/X4275	AA005002
40'	X3650	AA005024
	X4263/X4275	AA005003
42'	X3650	AA005025
	X4263/X4275	AA005004
45'	X3650	AA005026
	X4263/X4275	AA005005
50'	X3650	AA005027
	X4263/X4275	AA005006



Smooth Drum



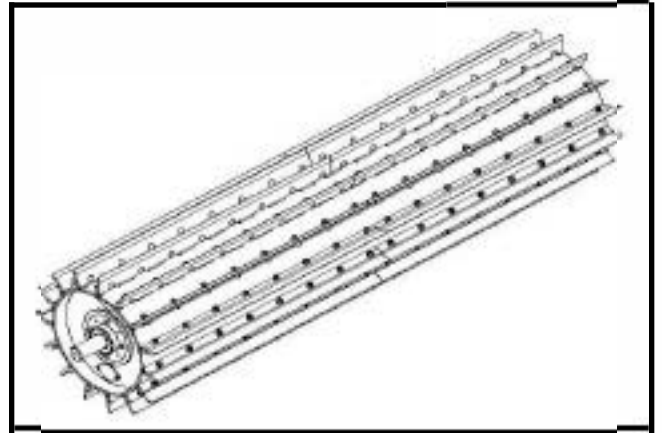
X-Style Drum (Smooth)

X36S0 - 36" x 1/2" wall

X4263 - 42" x 5/8" wall

X4275 - 42" x 3/4" wall

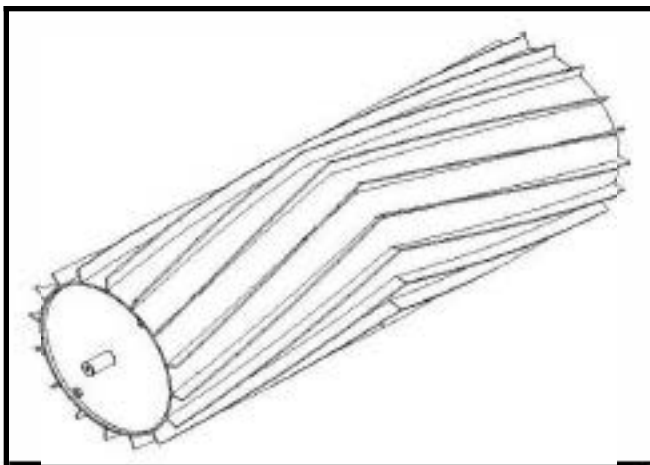
Straight Blade



SB-Style Drum (Straight Blade)

SB24B - 24" x 1/2" wall, Bolt-On, Bevelled

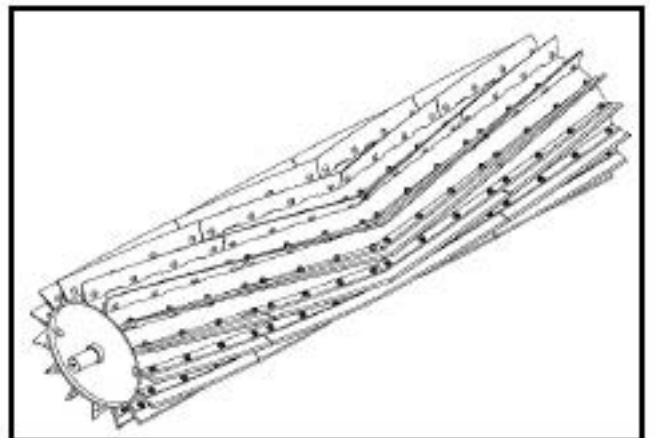
Curved Blade (Weld On)



CB-Style Drum (Curved Blade)

CB36A - 36" x 1/2" wall, Welded

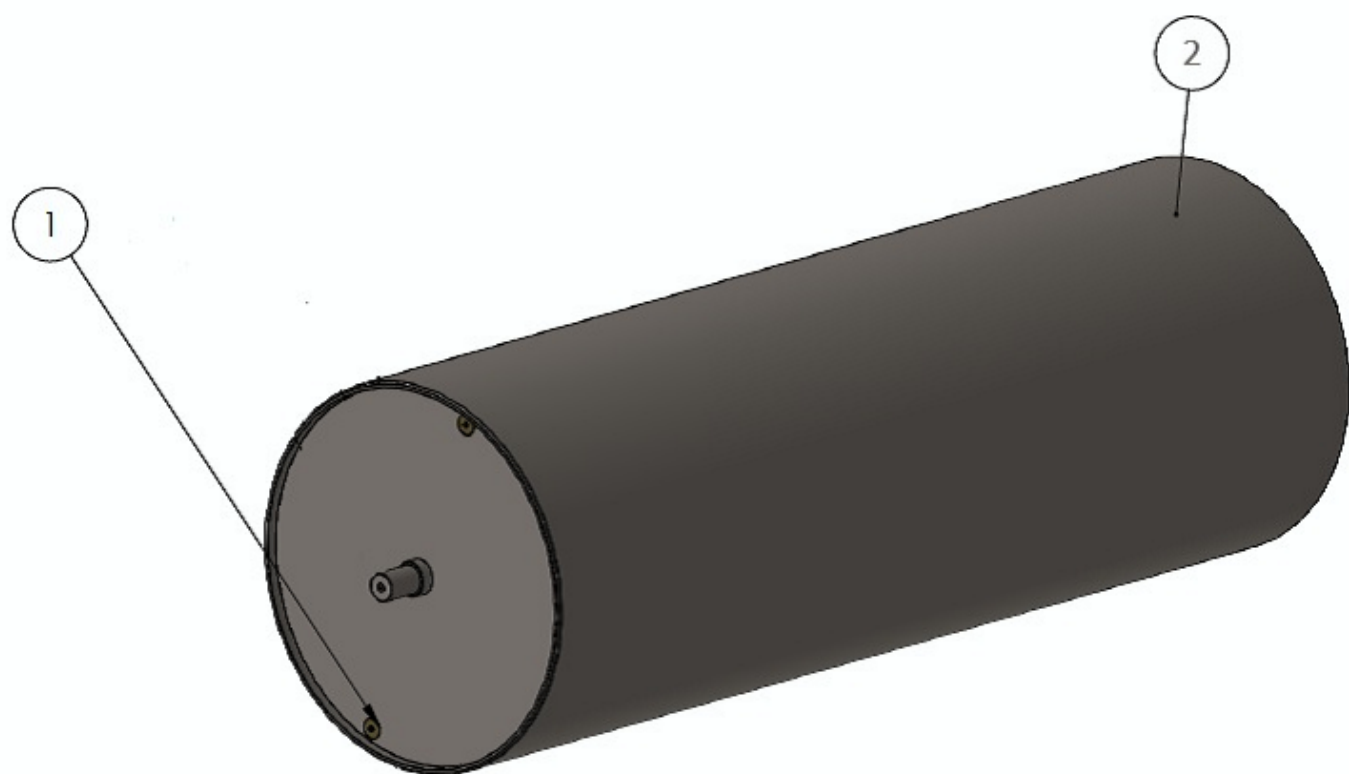
Curved Blade (Bolt On)



CB-Style Drum (Curved Blade)

CB36B - 36" x 1/2" wall, Bolt-on, Non-Bevelled

CB24C - 24" x 1/2" wall, Bolt-On, Bevelled



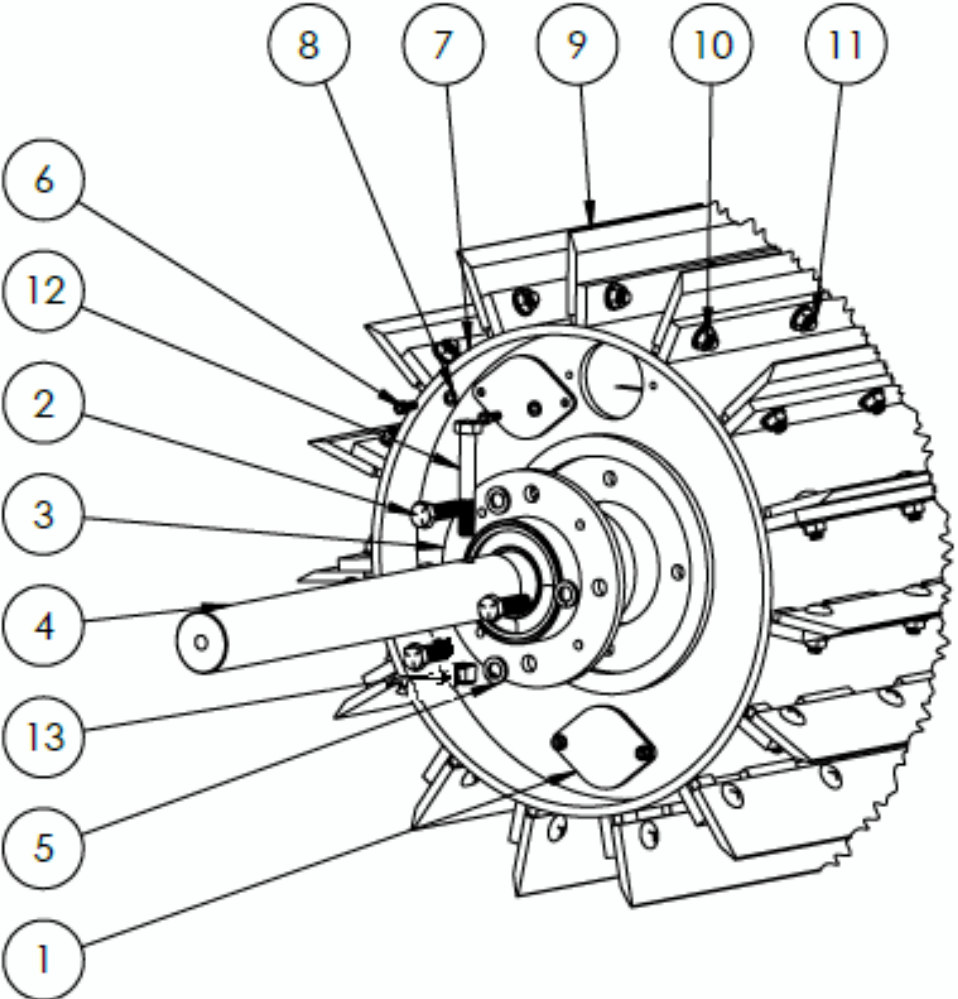
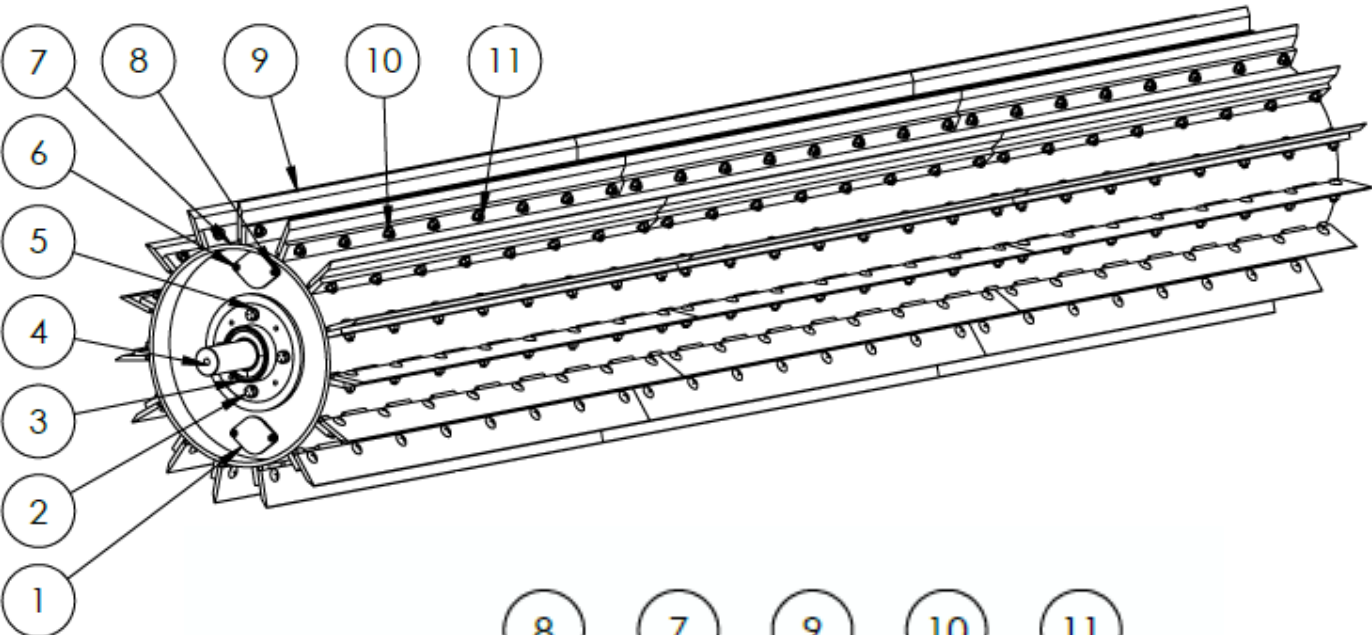
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	R9930002	Plug, Roller Drum: 2"	2
2	See Drums Options	Drum	1

Important: Always confirm original drum dimensions prior to ordering replacement drums.

X3650 Drum (Smooth 36" Diameter with 1/2" Wall)			
Description	P/N	Length	Qty (Per Machine)
Main Frame Drum			
30'-50'	WD051123	10'3"	1
Wing Frame Drum			
30'	WD051121	10'1"	2
34'	WD051145	12'1"	2
40'	WD051181	15'1"	2
42'	WD051193	16'1"	2
45'	WD051211	17'7"	2
50'	WD051241	20'1"	2

X4263 Drum (Smooth 42" Diameter with 5/8" Wall)			
Description	P/N	Length	Qty (Per Machine)
Main Frame Drum			
30'-50'	WD052123	10'3"	1
Wing Frame Drum			
30'	WD052121	10'1"	2
34'	WD052145	12'1"	2
40'	WD052181	15'1"	2
42'	WD052193	16'1"	2
45'	WD052211	17'7"	2
50'	WD052241	20'1"	2

X4275 Drum (Smooth 42" Diameter with 5/8" Wall)			
Description	P/N	Length	Qty (Per Machine)
Main Frame Drum			
30'-50'	WD053123	10'3"	1
Wing Frame Drum			
30'	WD053121	10'1"	2
34'	WD053145	12'1"	2
40'	WD053181	15'1"	2
42'	WD053193	16'1"	2
45'	WD053211	17'7"	2
50'	WD053241	20'1"	2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PP035030	Drum End Cap	4
2	R0120925	Bolt, HexCS, Grade 5, 3/4"-16 x 2-1/2" Fine Thrd Z	8
3	AC005501	Rubber Shock Dampener Component	2
4	PR305003	Drum Shaft	2
5	R0620009	Lock Washer, Split, YZF, 3/4", High Alloy Medium	8
6	R0130410	Bolt. HexCS, Grade 8, 3/8"-16 x 1" YZF SAE J429	8
7	See Options	Stubble Cruncher Drum	1
8	R0620004	Lock Washer, 3/8", High Alloy, Medium	8
9	See Options	SC Blade, Bevelled: 1/2" x 4"	Varies
10	R0338008	Nut, Hex, Grade 8, 5/8"-11 Serrated Flange	Varies
11	R0730820	Grade 8 Steel Square-Neck Carriage Bolt	Varies
12	R0130950	Bolt. HexCS, Grade 8, 3/4"-10 x 5" YZF SAE J429	2
13	R0430109	Nut, Nylon Insert Lock, Grade 8, 3/4"-10 YZF NE	2

Important: Always confirm original drum dimensions prior to ordering replacement drums.

CB24B Drum (Straight Blade Stubble Cruncher with Beveled Bolt-On Blade)			
Description	P/N (Drum w/Blades)	P/N (Drum, w/No Blades)	Length
Main Frame Drum			
40', 42'	AD059123	WD059123	10'3"
Wing Frame Drum			
40'	AD059181	WD0059181	15'1"
42'	AD059193	WD0059193	16'1"

Blade Replacement Options

3-Plex 40' Version 2 Main Frame (AD059123)

Part Number	Description	QTY	Hardware Part Number	Description	QTY
PS405003-01	Universal Mount 61-1/2", 8 Holes	30	R0730820	Carriage Bolts	240
			R0338008	Flanged Nuts	240

Side Frame (AD059181)

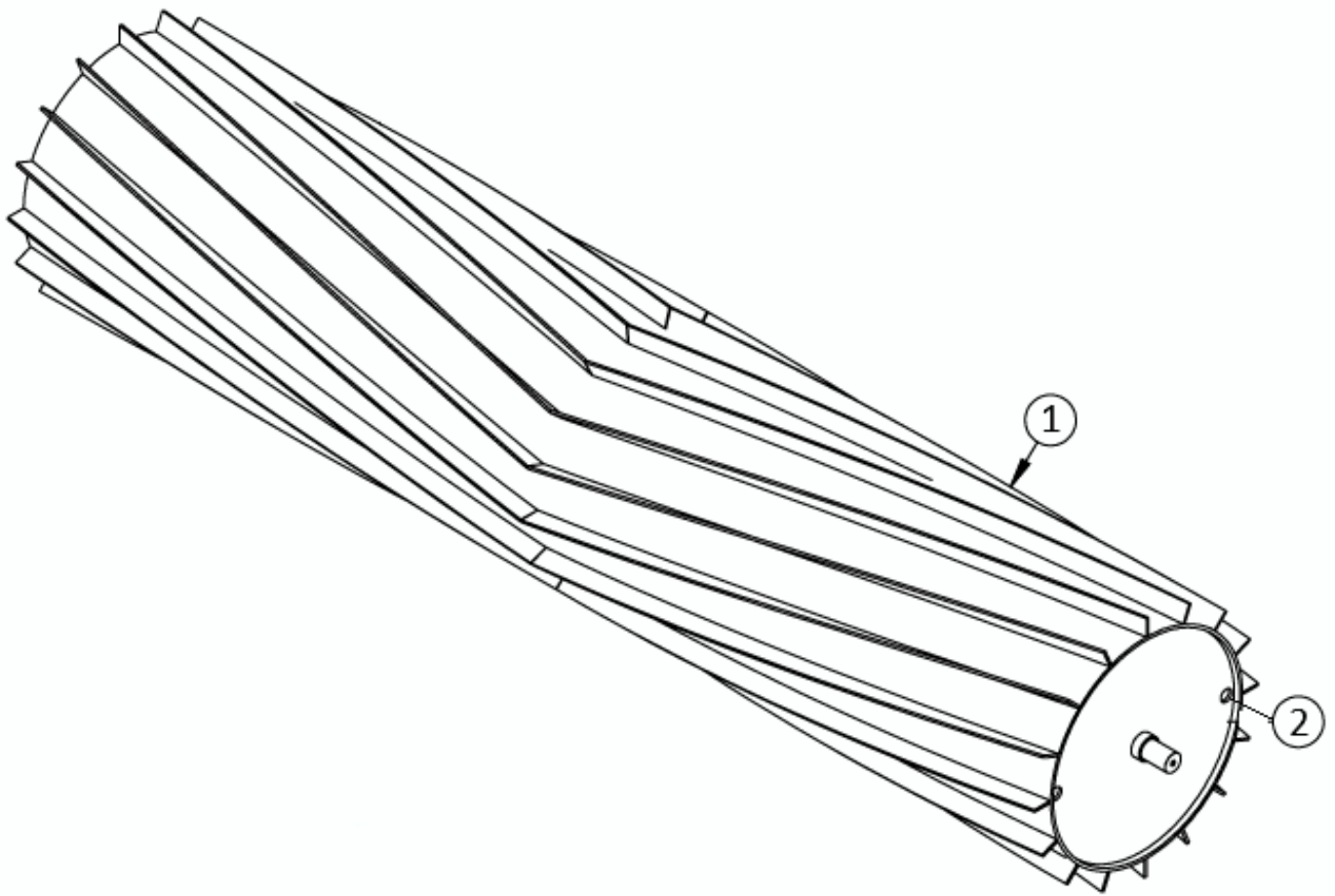
Part Number	Description	QTY	Hardware Part Number	Description	QTY
PS405004	40', 60-5/16", 8 Holes	45	R0730820	Carriage Bolts	360
			R0338008	Flanged Nuts	360

3-Plex 42' Main Frame (AD059123)

Part Number	Description	QTY	Hardware Part Number	Description	QTY
PS405003-01	Universal Mount 61-1/2", 8 Holes	30	R0730820	Carriage Bolts	240
			R0338008	Flanged Nuts	240

Side Frame (AD059193)

Part Number	Description	QTY	Hardware Part Number	Description	QTY
PS405006	42', 62-3/16", 8 Holes	30	R0730820	Carriage Bolts	240
			R0338008	Flanged Nuts	240
PS405005	42', 68-1/2", 9 Holes	15	R0730820	Carriage Bolts	135
			R0338008	Flanged Nuts	135

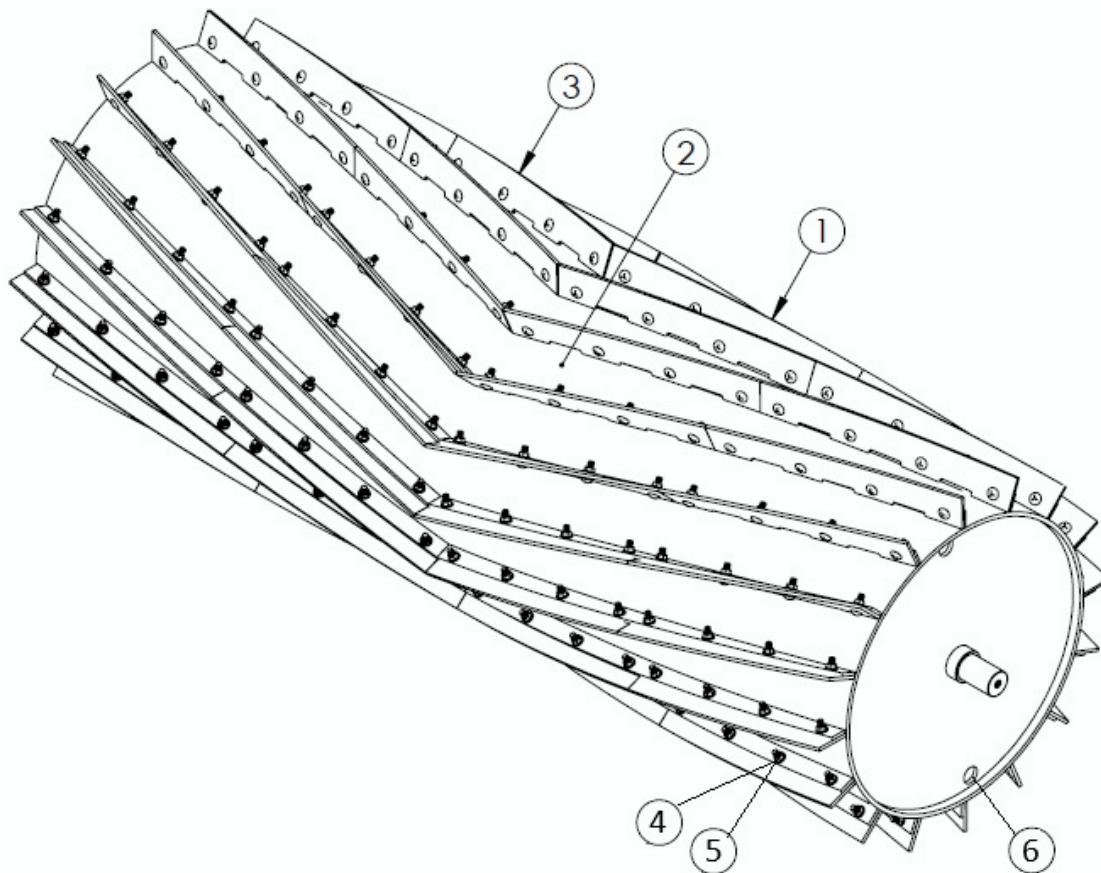


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	See Drums Options	Drum	1
2	R9930002	Plug, Roller Drum: 2"	2

NOTE: When ordering wing drums, specify if drum is for the left or right frame

Important: Always confirm original drum dimensions prior to ordering replacement drums.

CB36A Drum (Chevron Blade Cover Crop Crimper with Weld On Blade)			
Description	P/N	Length	Qty (Per Machine)
Main Frame Drum			
30'-50'	WD058123	10'3"	1
Wing Frame Drum			
30'	WD058121	10'1"	2
32'	WD058133	11'1"	2
34'	WD058145	12'1"	2
40'	WD058181	15'1"	2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	See Options	Blade: CCC, Non-Beveled, CW, 3"	Varies
2	See Options	Drum	1
3	See Options	Blade: CCC, Non-Beveled, CCW, 3"	Varies
4	R0710615	Bolt, Carriage, Shaker Screen, Grade 5, 1/2"-13 x 1-1/2"	Varies
5	R0338006	Nut, 1/2"-13 Zinc Finish Case Hardened Serrated Flange	Varies
6	R9930002	Plug, Roller Drum: 2"	2

NOTE: When ordering wing drums, specify if drum is for the left or right frame

Important: Always confirm original drum dimensions prior to ordering replacement drums.

CB36B Drum (Chevron Blade Cover Crop Crimper with Bolt-On Blade)			
Description	P/N (Drum w/Blades)	P/N (Drum, w/No Blades)	Length
Main Frame Drum			
34', 42'	AD056123-A	WD056123	10'3"
Wing Frame Drum			
34'	AD056145-A	WD056145	12'1"
42'	AD056193-A	WD056193	16'1"

Blade Replacement Options

3-Plex 34' Main Frame (AD056123-A)

Part Number	Description	QTY	Hardware Part Number	Description	QTY
PP045032	31-3/4", Clockwise, 3"	32	R0710615	Carriage Bolts	128
			R0338006	Flanged Nuts	128
PP045033	31-3/4", Counter Clockwise, 3"	32	R0710615	Carriage Bolts	128
			R0338006	Flanged Nuts	128

Side Frame (AD056145-A)

Part Number	Description	QTY	Hardware Part Number	Description	QTY
PP045030	24-15/16", Counter Clockwise, 3"	48	R0710615	Carriage Bolts	192
			R0338006	Flanged Nuts	192
PP045031	24-15/16", Clockwise, 3"	48	R0710615	Carriage Bolts	192
			R0338006	Flanged Nuts	192

3-Plex 42' Main Frame (AD056123-A)

Part Number	Description	QTY	Hardware Part Number	Description	QTY
PP045032	31-3/4", Clockwise, 3"	32	R0710615	Carriage Bolts	128
			R0338006	Flanged Nuts	128
PP045033	31-3/4", Counter Clockwise, 3"	32	R0710615	Carriage Bolts	128
			R0338006	Flanged Nuts	128

Side Frame (AD056193-A)

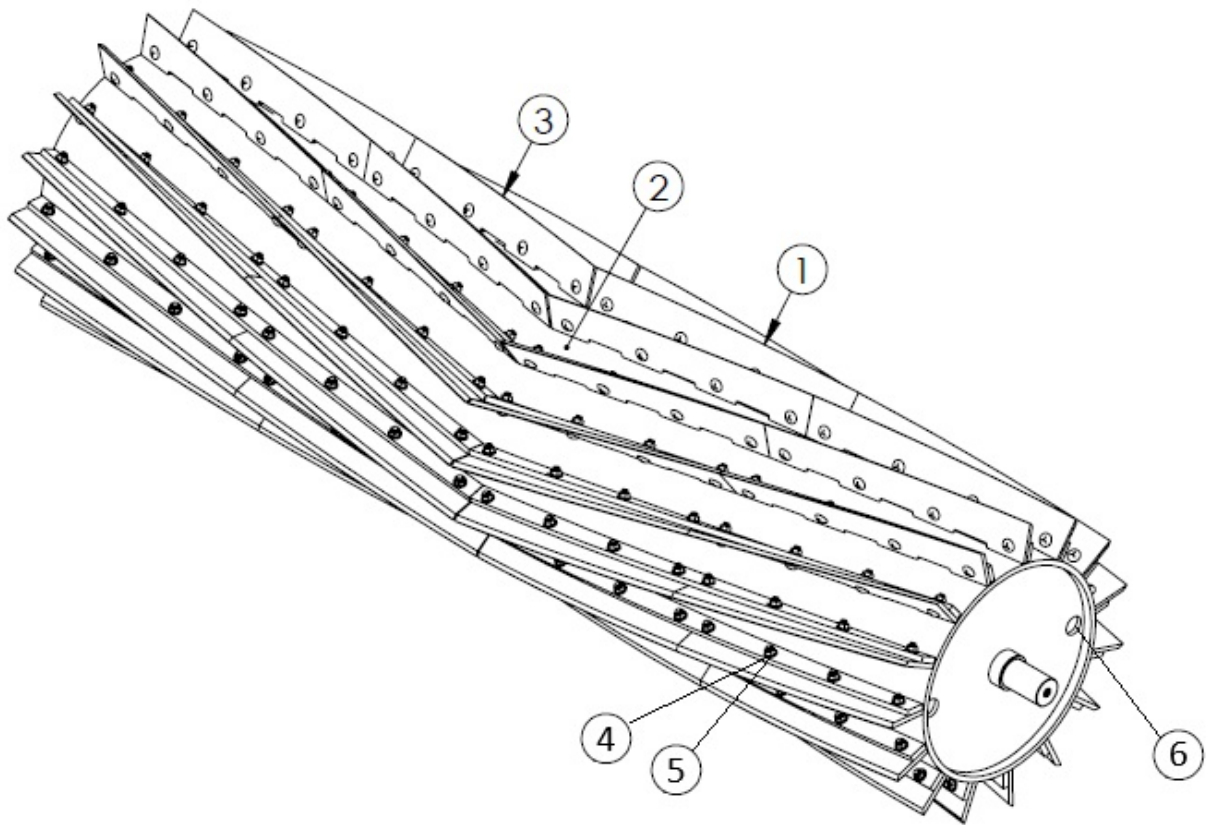
Part Number	Description	QTY	Hardware Part Number	Description	QTY
PP045030	24-15/16", Counter Clockwise, 3"	64	R0710615	Carriage Bolts	256
			R0338006	Flanged Nuts	256
PP045031	24-15/16", Clockwise, 3"	64	R0710615	Carriage Bolts	256
			R0338006	Flanged Nuts	256

Counter Clockwise



Clockwise





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	See Options	Blade: Chevron Cruncher, 1/2" x 4-1/2", Beveled, CW	Varies
2	See Options	Chevron Cruncher Drum	1
3	See Options	Blade: Chevron Cruncher, 1/2" x 4-1/2", Beveled, CCW	Varies
4	R0730820	Grade 8 Steel Square-Neck Carriage Bolt	Varies
5	R0338008	Nut, Hex, Grade 8, 5/8"-11 Serrated Flange	Varies
6	R9930002	Plug, Roller Drum: 2"	2

NOTE: When ordering wing drums, specify if drum is for the left or right frame

Important: Always confirm original drum dimensions prior to ordering replacement drums.

CB24C Drum (Chevron Cruncher with Beveled Bolt-On Blade)			
Description	P/N (Drum w/Blades)	P/N (Drum, w/No Blades)	Length
Main Frame Drum			
42"	AD056123-C	WD056123-C	10'3"
Wing Frame Drum			
42"	AD056193-C	WD056193-C	16'1"

Blade Options

3-Plex 42' Main Frame (AD056123-C)

Part Number	Description	QTY	Hardware Part Number	Description	QTY
PP055168	31.05", Clockwise	30	R0730820	Carriage Bolts	120
			R0338008	Flanged Nuts	120
PP055169	31.05", Counter Clockwise	30	R0730820	Carriage Bolts	120
			R0338008	Flanged Nuts	120

Side Frames (AD056193-C)

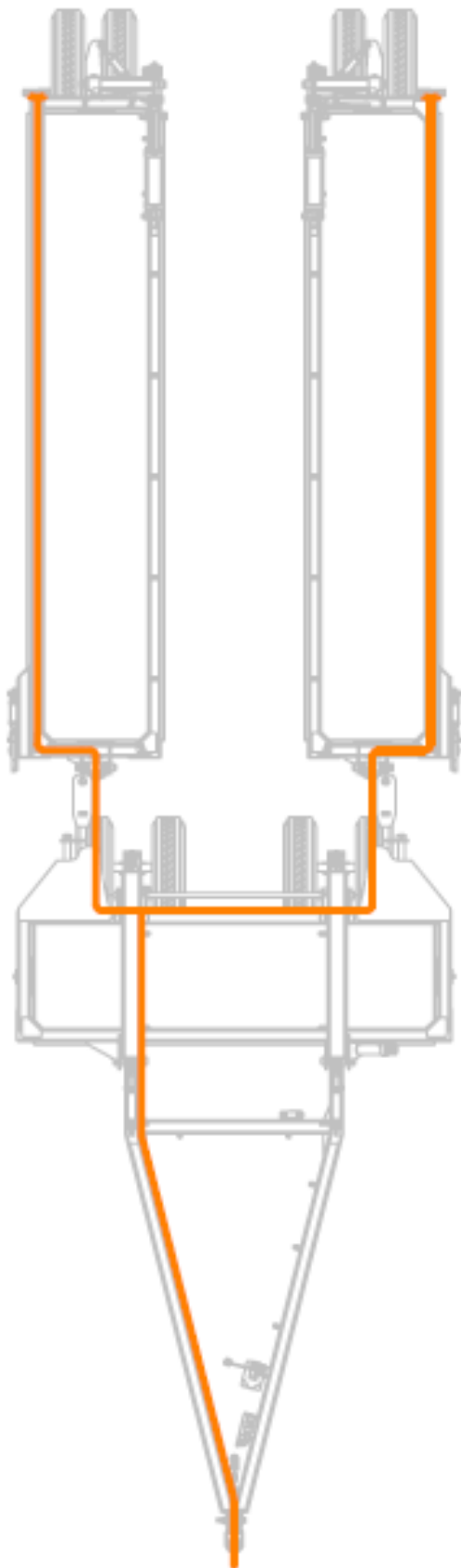
Part Number	Description	QTY	Hardware Part Number	Description	QTY
PP055170	24.36", Clockwise	60	R0730820	Carriage Bolts	240
			R0338008	Flanged Nuts	240
PP055171	24.36", Counter Clockwise	60	R0730820	Carriage Bolts	240
			R0338008	Flanged Nuts	240

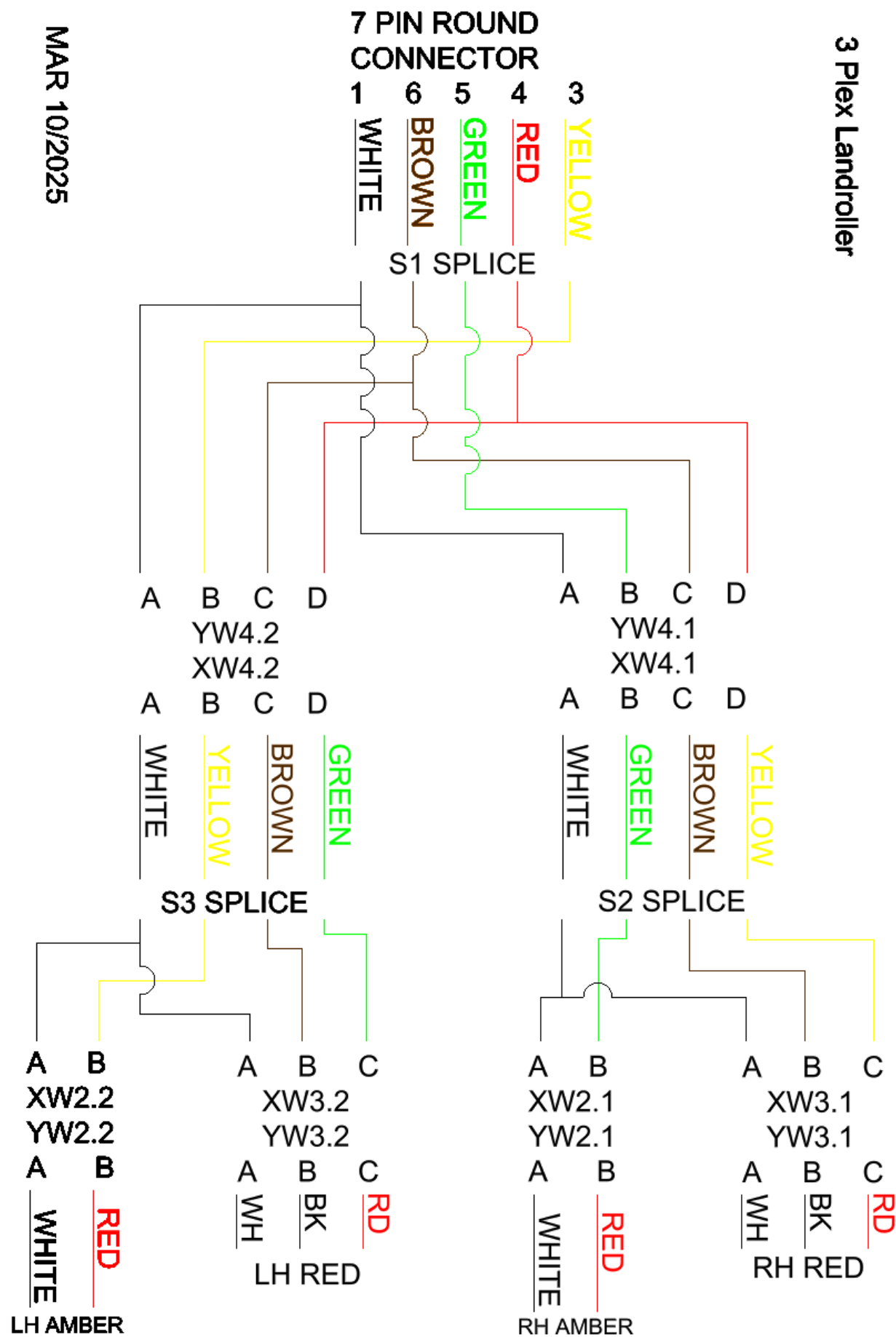
Counter Clockwise

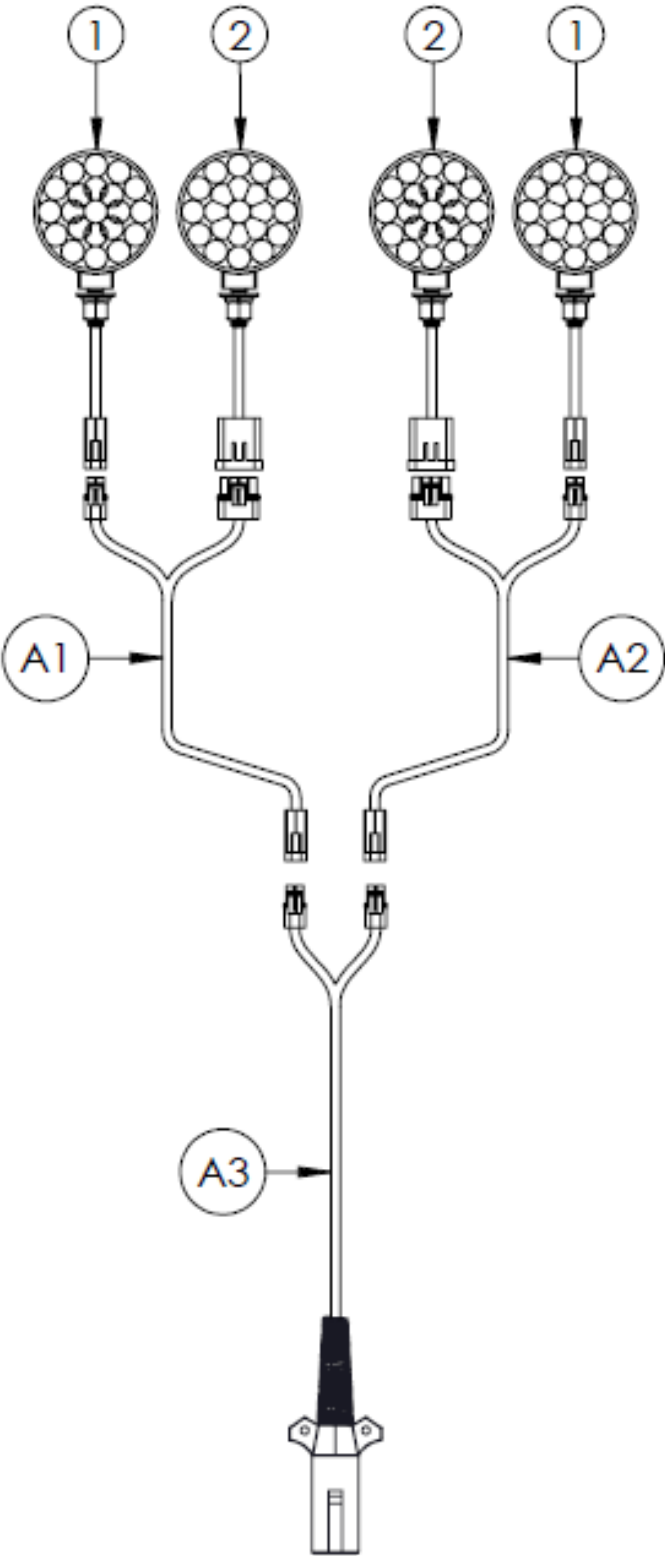


Clockwise

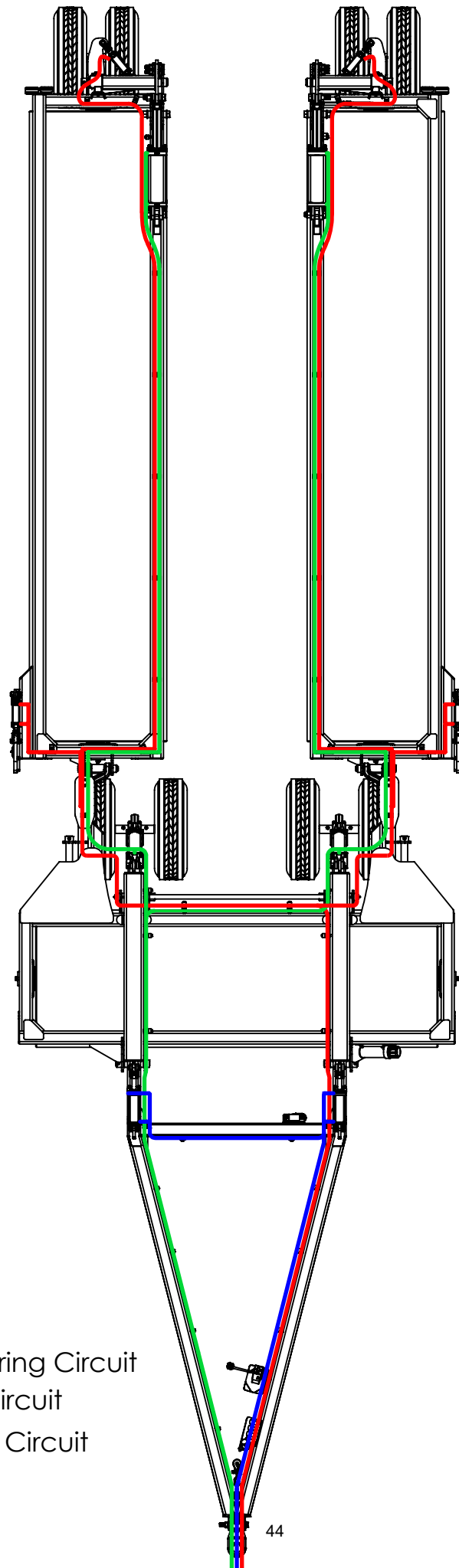




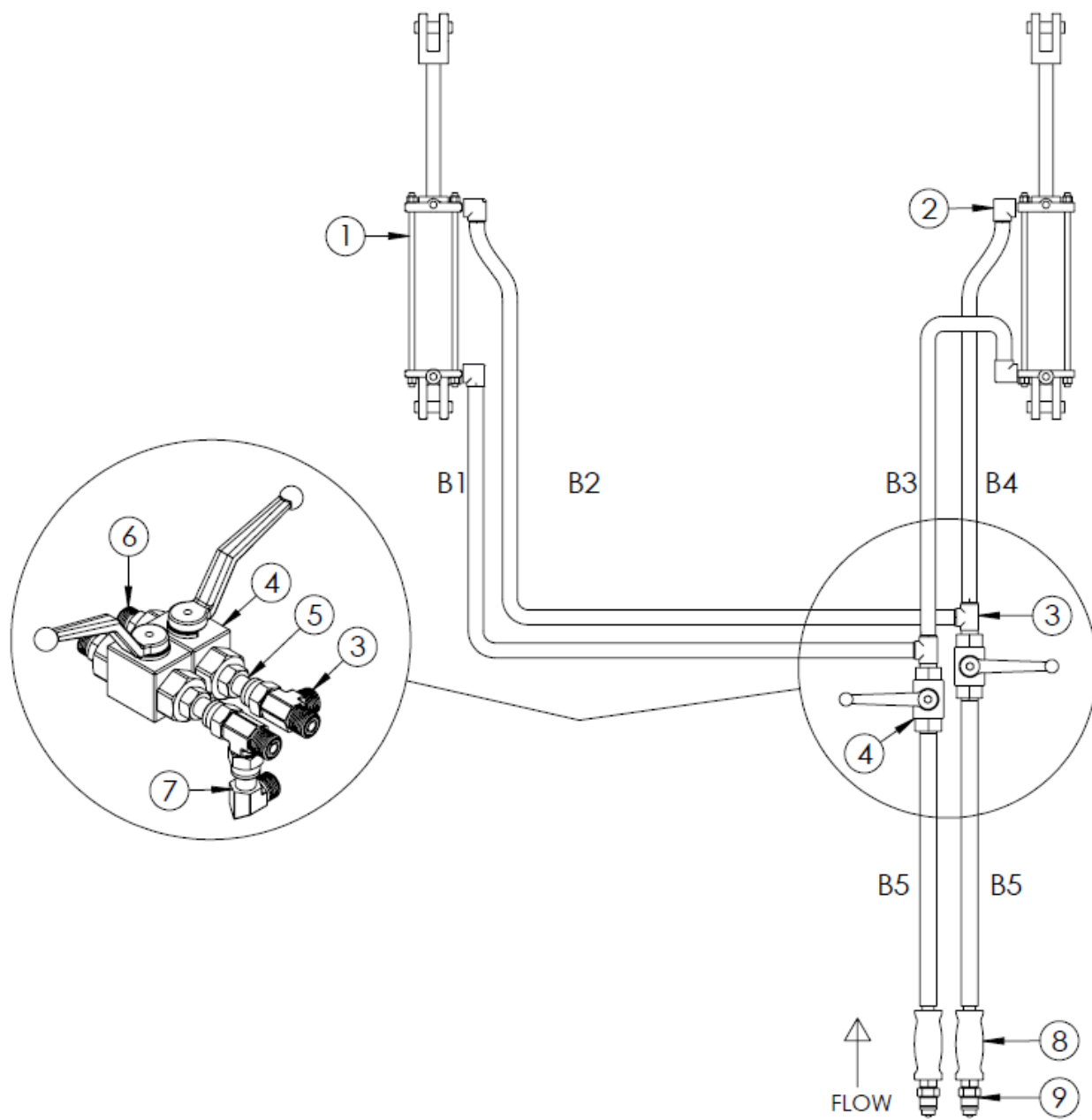




30' Land Roller Wing Light Kit Number: KL100022		
ITEM	Part Number	Description
A1	R1701022	Right: 4 Wire
A2	R1701021	Left: 4 Wire
A3	R1701020	Lead: 5 Wire
32' Land Roller Wing Light Kit Number: Inquire		
ITEM	Description	Description
A1	Inquire	Right: 4 Wire
A2	Inquire	Left: 4 Wire
A3	R1701020	Lead: 5 Wire
34' Land Roller Wing Light Kit Number: KL100023		
ITEM	Description	Description
A1	R1701024	Right: 4 Wire
A2	R1701023	Left: 4 Wire
A3	R1701020	Lead: 5 Wire
40' Land Roller Wing Light Kit Number: KL100024		
ITEM	Description	Description
A1	R1701026	Right: 4 Wire
A2	R1701025	Left: 4 Wire
A3	R1701020	Lead: 5 Wire
42' Land Roller Wing Light Kit Number: KL100025		
ITEM	Description	Description
A1	R1701028	Right: 4 Wire
A2	R1701027	Left: 4 Wire
A3	R1701020	Lead: 5 Wire
45' Land Roller Wing Light Kit Number: KL100026		
ITEM	Description	Description
A1	R1701030	Right: 4 Wire
A2	R1701029	Left: 4 Wire
A3	R1701020	Lead: 5 Wire
50' Land Roller Wing Light Kit Number: KL100027		
ITEM	Description	Description
A1	R1701032	Right: 4 Wire
A2	R1701031	Left: 4 Wire
A3	R1701020	Lead: 5 Wire

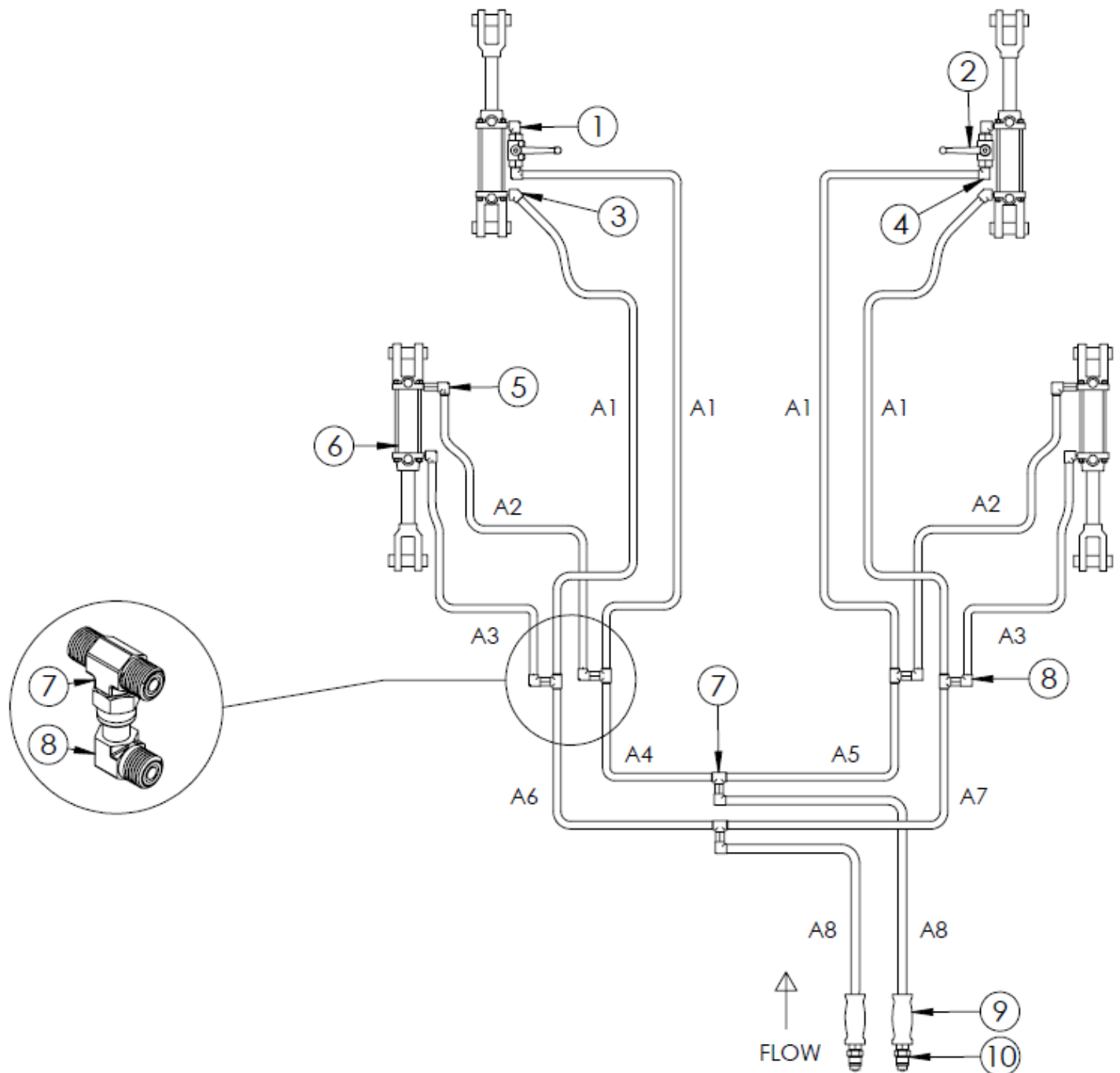


- Wing Lock/Steering Circuit
- Wheel Lift Circuit
- Floating Hitch Circuit



3 Plex Hitch Hydraulics			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	R1930800	Cylinder, 3" x 8" (Yellow)	2
	R1930801	Cylinder, 3" x 8" (Black)	
2	R1802007	Male ORFS 6 (3/8") to Male ORB 8 (1/2") 90 Degree	4
3	R1802031	Male ORFS #6 (3/8") 3-way Tee Adapter	2
4	R1803006	Female 6 (3/8") ORB Ball Valve 7250 PSI	2
5	R1802033	Male ORB 6 (3/8") to Female ORFS Sw 6 (3/8") Straight	2
6	R1802039	Male 6 ORB (3/8") to Male 6 (3/8") ORFS Straight	2
7	R1802030	Elbow, 90°: #6 FORFSX - #6 MORFS	1
8	R1899010	Grip, Hose, Hydraulic: 1/2" NPT - Blue (Pair)	1
9	R1805001	Female NPT 8 (1/2"), Male quick connect Hydraulic	2

3 Plex Hitch hose lengths		
ITEM	Part Number	LENGTH
B1	X1110069	5'-9"
B2	X1110056	4'-8"
B3	X1110020	1'-8"
B4	X1110022	1'-10"
B5	X1130180	15'

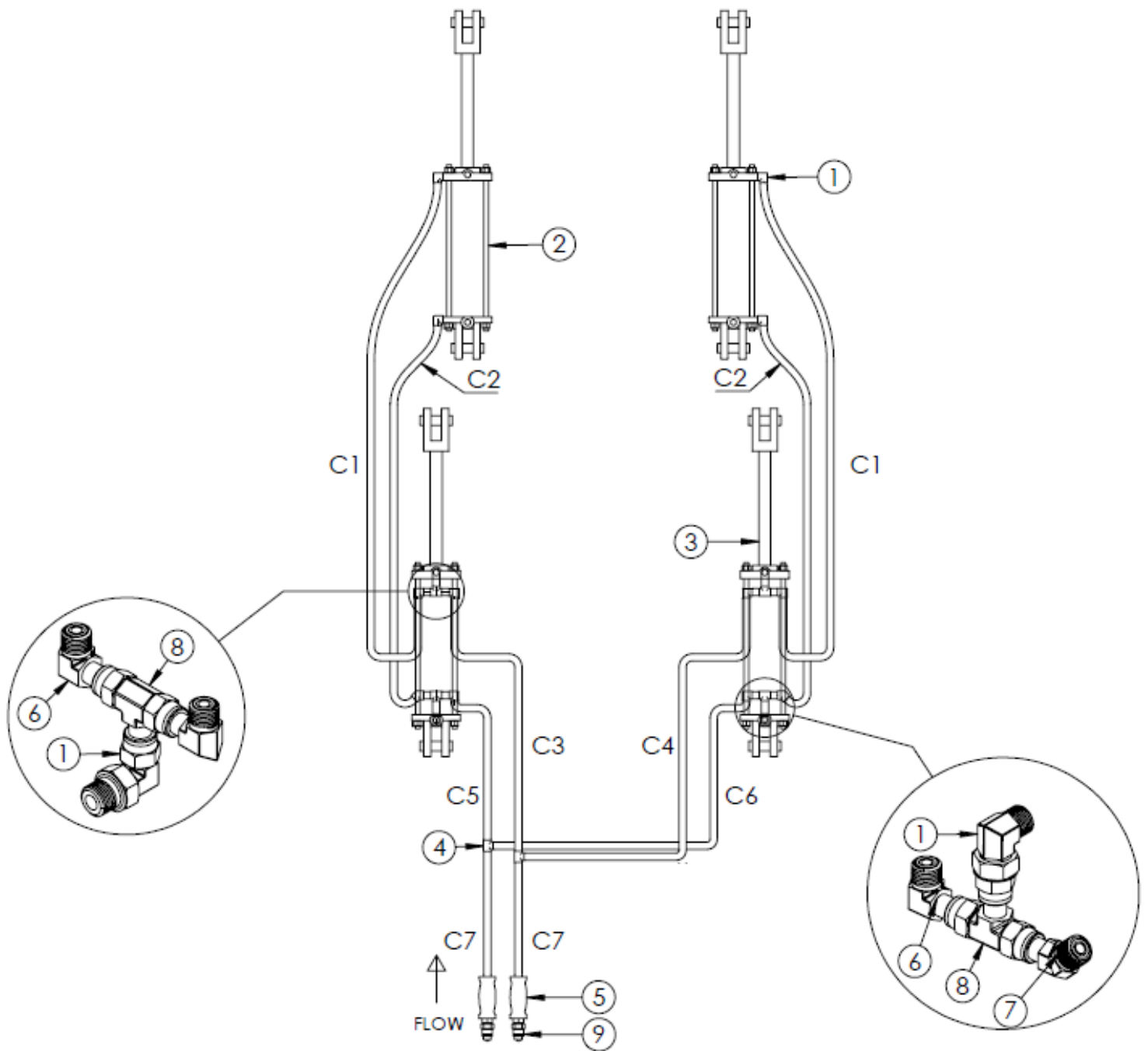


Land Roller Wing Lock/Rear Steering			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	R1B02038	Male 8 (1/2") to Male 6 (3/8") ORB 90 Degree	2
2	R1B03006	Female 6 (3/8") ORB Ball Valve 7250 PSI	2
3	R1B02006	Male ORFS 6 (3/8") to Male ORB 8 (1/2") 45 Degree	2
4	R1B02028	Male ORFS 6 (3/8") to Male ORB 6 (3/8") 90 Degree	2
5	R1B02007	Male ORFS 6 (3/8") to Male ORB 8 (1/2") 90 Degree	4
6	R1920401	Cylinder 2" x 4" (Yellow)	4
	R1920401-01	Cylinder 2" x 4" (Black)	
7	R1B02031	Male ORFS #6 (3/8") 3-way Tee Adapter	6
8	R1B02030	Elbow, 90°: #6 FORFSX - #6 MORFS	6
9	R1B99018	Grip, Hose, Hydraulic: 1/2" NPT - Yellow/Red(Pair)	1
10	R1B05001	Female NPT 8 (1/2"), Male quick connect Hydraulic	2

30' Land Roller Wing Lock/Steering hose lengths		
ITEM	Part Number	LENGTH
A1	X1110216	18'
A2	X1110048	4'
A3	X1110042	3'-6"
A4	X1110068	5'8"
A5	X1110043	3'-7"
A6	X1110069	5'9"
A7	X1110044	3'8"
A8	X1130276	23'
32' Land Roller Wing Lock/Steering hose lengths		
ITEM	Part Number	LENGTH
A1	Inquire	Inquire
A2	Inquire	Inquire
A3	Inquire	Inquire
A4	Inquire	Inquire
A5	Inquire	Inquire
A6	Inquire	Inquire
A7	Inquire	Inquire
A8	Inquire	Inquire

34' Land Roller Wing Lock/Steering hose lengths		
ITEM	Part Number	LENGTH
A1	X1110237	19'-9"
A2	X1110048	4'
A3	X1110042	3'-6"
A4	X1110068	5'8"
A5	X1110043	3'-7"
A6	X1110069	5'9"
A7	X1110044	3'8"
A8	X1130276	23'
40' Land Roller Wing Lock/Steering hose lengths		
ITEM	Part Number	LENGTH
A1	X1110273	22'-9"
A2	X1110048	4'
A3	X1110042	3'-6"
A4	X1110068	5'8"
A5	X1110043	3'-7"
A6	X1110069	5'9"
A7	X1110044	3'8"
A8	X1130276	23'

42' Land Roller Wing Lock/Steering hose lengths		
ITEM	Part Number	LENGTH
A1	X1110285	23'-9"
A2	X1110048	4'
A3	X1110042	3'-6"
A4	X1110068	5'8"
A5	X1110043	3'-7"
A6	X1110069	5'9"
A7	X1110044	3'8"
A8	X1130276	23'
45' Land Roller Wing Lock/Steering hose lengths		
ITEM	Part Number	LENGTH
A1	X1110303	25'-3"
A2	X1110048	4'
A3	X1110042	3'-6"
A4	X1110068	5'8"
A5	X1110043	3'-7"
A6	X1110069	5'9"
A7	X1110044	3'8"
A8	X1110276	23'
50' Land Roller Wing Lock/Steering hose lengths		
ITEM	Part Number	LENGTH
A1	X1110333	27'-9"
A2	X1110048	4'
A3	X1110042	3'-6"
A4	X1110068	5'8"
A5	X1110043	3'-7"
A6	X1110069	5'9"
A7	X1110044	3'8"
A8	X1130276	23'



3 Plex wheel lift hydraulics			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	R1802007	Male ORFS 6 (3/8") to Male ORB 8 (1/2") 90 Degree	8
2	R1941201	4x12 Cylinder - Yellow (Not included in assembly) - (USED ON SOME EARLY BUILD)	2
	R1941201-01	4x12 Cylinder - Black (Not included in assembly) - (USED ON SOME EARLY BUILD)	
	R1951201	5x12 Cylinder - Yellow (Not included in assembly) - (LATE BUILD)	
	R1951201-01	5x12 Cylinder - Black (Not included in assembly) - (LATE BUILD)	
3	R1941201	Cylinder, 4" x 12" - Yellow	2
	R1941201-01	Cylinder, 4" x 12" - Black	
4	R1802031	Male ORFS #6 (3/8") 3-way Tee Adapter	4
5	R1899011	Grip, Hose, Hydraulic: 1/2" NPT - Green (Pair)	1
6	R1802030	Elbow, 90°: #6 FORFSX - #6 MORFS	6
7	R1802040	Male 6 ORFS (3/8") to Female 6 ORFSX (3/8") 45 Deg	1
8	R1802032	Fem Swl 6 (3/8") to Male 6 (3/8") to Male 6 (3/8")	2
9	R1805001	Female NPT 8 (1/2"), Male quick connect Hydraulic	2

30' 3 Plex wheel lift hose lengths		
ITEM	Part Number	LENGTH
C1	X1110176	14'-8"
C2	X1110149	12'-5"
C3	X1110027	2'-3"
C4	X1110079	6'-7"
C5	X1110018	1'-6"
C6	X1110072	6'-0"
C7	X1130264	22'-0"
32' 3 Plex wheel lift hose lengths		
ITEM	Part Number	LENGTH
C1	Inquire	Inquire
C2	Inquire	Inquire
C3	Inquire	Inquire
C4	Inquire	Inquire
C5	Inquire	Inquire
C6	Inquire	Inquire
C7	Inquire	Inquire

34' 3 Plex wheel lift hose lengths		
ITEM	Part Number	LENGTH
C1	X1110199	16'-7"
C2	X1110172	14'-4"
C3	X1110027	2'-3"
C4	X1110079	6'-7"
C5	X1110018	1'-6"
C6	X1110072	6'-0"
C7	X1130264	22'-0"
40' 3 Plex wheel lift hose lengths		
ITEM	Part Number	LENGTH
C1	X1110234	19'-6"
C2	X1110207	17'-3"
C3	X1110027	2'-3"
C4	X1110079	6'-7"
C5	X1110018	1'-6"
C6	X1110072	6'-0"
C7	X1130264	22'-0"

42' 3 Plex wheel lift hose lengths		
ITEM	Part Number	LENGTH
C1	X1110246	20'-6"
C2	X1110219	18'-3"
C3	X1110027	2'-3"
C4	X1110079	6'-7"
C5	X1110018	1'-6"
C6	X1110072	6'-0"
C7	X1130264	22'-0"
45' 3 Plex wheel lift hose lengths		
ITEM	Part Number	LENGTH
C1	X1110264	22'-0"
C2	X1110237	19'-9"
C3	X1110027	2'-3"
C4	X1110079	6'-7"
C5	X1110018	1'-6"
C6	X1110072	6'-0"
C7	X1130264	22'-0"
50' 3 Plex wheel lift hose lengths		
ITEM	Part Number	LENGTH
C1	X1110294	24'-6"
C2	X1110267	22'-3"
C3	X1110027	2'-3"
C4	X1110079	6'-7"
C5	X1110018	1'-6"
C6	X1110072	6'-0"
C7	X1130264	22'-0"



R1802006



R1802007



R1802028



R1802030



R1802033



R1802039



R1802038



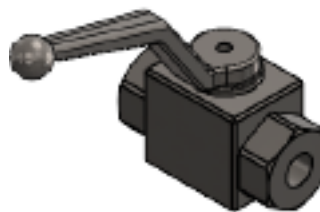
R1802040



R1804006



R1805001



R1803006



R1804002



R1802031



R1802032



R1899011



R1899012



R1899013



R1899018

LAND ROLLER ACRE COUNTER

CONVERSION CHART

42" Diameter Drum Land Roller	
6'	0.73
8'	0.97
10'	1.21
12'	1.45
15'	1.82
20'	2.42
30'	3.63
34'	4.12
40'	4.85
42'	5.09
45'	5.45
50'	6.06
60'	7.27
61'	7.39
62'	7.51
65'	7.88
70'	8.48
75'	9.09
80'	9.69
85'	10.30

** NOTE **

Acre Counters are specifically calibrated for either a 42" or 36" diameter drum. This is why the multiplier numbers are identical.

36" Diameter Drum Land Roller	
6'	0.73
8'	0.97
10'	1.21
12'	1.45
15'	1.82
20'	2.42
30'	3.63
34'	4.12
40'	4.85
42'	5.09
45'	5.45
50'	6.06
60'	7.27
61'	7.39
62'	7.51
65'	7.88
70'	8.48
75'	9.09
80'	9.69
85'	10.30

** USING THE CONVERSION CHART **

Step 1: Always remember to check acre counter reading before you start rolling.
IMPORTANT!! Write this number down!

Step 2: When finished rolling, calculate the difference from the beginning to end of the acre counter

Step 3: Multiply acre counter number (ending number minus starting number) with the number as associated on the chart above. Make sure to use the right land roller LENGTH and DRUM SIZE

Table: U		
Item	Part No.	Description
1	AA001001	Acre Counter w/Bracket: 36" Drum (560 rev/mile)
2	AA001002	Acre Counter w/Bracket: 42" Drum (480 rev/mile)

WARNING

TO PREVENT SERIOUS INJURY OR DEATH:

- Read and understand the Operator's Manual and all safety signs before using. Review safety instructions annually.
- Place all controls in neutral, stop tractor engine, set park brake and wait for all moving parts to stop before servicing, repairing, or unplugging equipment.
- Install and secure all guards and shields before starting or operating.
- Keep hands, feet, hair and clothing away from all moving and / or rotating parts.
- Do not allow riders on the implement or tractor during operation or transportation.
- Stay away from all extending or folding frames and components.
- Keep reflectors, AMF and lights are clean and visible before transporting. Be sure lights are working.
- Stay away from overhead power lines when folding or extending frames and components. Electrocutation can occur without direct contact.
- Attach to towing unit securely using a hardened pin with nut and a safety chain.
- Do not exceed a safe travel speed.
- Use hand chocks on tractor when transporting.
- Before applying pressure to the hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
- When repairing or servicing implement, refer to Operator's Manual.



RE012100

ATTENTION

CHECK AND RE-TORQUE LUG NUTS BEFORE & AFTER EVERY 50 MILES

RE012100

WARNING



CRUSHING HAZARD

TO PREVENT SERIOUS INJURY:

- Stay clear of moving parts.

RE012113

WARNING

COLLISION HAZARD

TO PREVENT SERIOUS INJURY OR DEATH:

Do not exceed 32 KPH (20 MPH)

Slow down for corners and rough terrain.

RE012103

WARNING



HIGH PRESSURE FLUID HAZARD

TO PREVENT SERIOUS INJURY OR DEATH FROM HIGH PRESSURE FLUID:

- Relieve pressure on system before repairing or adjusting.
- Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.
- Keep all components in good repair.

RE012118

WARNING



COLLISION HAZARD

TO PREVENT INJURY, DEATH OR DAMAGE TO THE MACHINE:

- Close cylinder hydraulic ball valves before transporting or working under frame.

RE012111

WARNING



COLLISION HAZARD

TO PREVENT SERIOUS INJURY, DEATH OR DAMAGE TO THE MACHINE:

- Install cylinder stops over wheel lift cylinder rods before transporting, storing or working under frame.

RE012143

Decals		
PART NUMBER	DESCRIPTION	QTY.
R9913114	Decal, 10"x4" Warning: To Prevent Injury or Death	1
R9913103	Decal, 3"x3" Tighten lug-nuts every 50 miles	5
R9913113	Decal, 5"x3" Warning - Crushing Hazard	8
R9913073	Decal, Warning, Do not exceed 32 km/h (20 mph) 3"x3"	1
R9913110	Decal, 5"x3" Warning - High pressure fluid	1
R9913111	Decal, 5"x3" Warning - Cylinder locks	3
R9913043	Decal, Warning, Collision Hazard (cylinder stops) 5"x3"	3
R9913004	Decal, Flrscent Orange 2"x9" S276.7 for >12'widelo	4
R9913002	3M Tape, 2"x9", w/Mandako logo - Red	2
R9913003	3M Tape, 2"x9", w/Mandako logo - Yellow	14
R9913124	Decal, Attention Do Not Open Cylinder, 3.25" x 2.25"	10
R9913116	Decal, Hydraulic Hose Legend - Rollers	1
R9913224	Decal, Mandako Black Pin Stripes 3" x 60"	12
R9913200	Decal, Mandako Logo 23.75" x 6.5"	5
R9913201	Decal, Mandako Logo 16.5" x 4.25"	2
R9913203	Decal, Land Roller Logo	2
R9913039-01	Decal, 4"x2" Mandako info: address/e-mail	1
R9913233	Decal, Proudly made in Western Canada, CDN&USA Flags, 3"x2"	1
See Options	Model Decal	2

50 Series			
Size	PART NUMBER	DESCRIPTION	QTY.
30	R9913058	Decal, Land Roller 30' 3 Plex, Series 50, L3050	2
32	R9913070	Decal, Land Roller 32' 3 Plex, Series 50, L3250	2
34	R9913059	Decal, Land Roller 34' 3 Plex, Series 50, L3450	2
40	R9913060	Decal, Land Roller 40' 3 Plex, Series 50, L4050	2
42	R9913061	Decal, Land Roller 42' 3 Plex, Series 50, L4250	2
45	R9913056	Decal, Land Roller 45' 3 Plex, Series 50 L4550	2
50	R9913062	Decal, Land Roller 50' 3 Plex, Series 50, L5050	2

60 Series			
Size	PART NUMBER	DESCRIPTION	QTY.
30	R9913058-01	Decal, Land Roller 30' 3 Plex, Series 60, L3060	2
32	R9913129	Decal, Land Roller 32' 3 Plex, Series 60, L3260	2
34	R9913059-01	Decal, Land Roller 34' 3 Plex, Series 60, L3460	2
40	R9913060-01	Decal, Land Roller 40' 3 Plex, Series 60, L4060	2
42	R9913061-01	Decal, Land Roller 42' 3 Plex, Series 60, L4260	2
45	R9913056-01	Decal, Land Roller 45' 3 Plex, Series 60, L4560	2
50	R9913062-01	Decal, Land Roller 50' 3 Plex, Series 60, L5060	2