



MANDAKO



5-PLEX LAND ROLLER

50-60 SERIES

OPERATORS MANUAL

LIMITED WARRANTY:

Mandako Agri Marketing (2010) Ltd. ("MANDAKO") warrants for a period of one (1) year from the date of delivery to the purchaser that any new machinery purchased from MANDAKO (the "Product") will be free of manufacturing and materials defects (the "Covered Defects"). Before using the Product, the purchaser shall determine the suitability of the Product for its intended use. This Limited Warranty is non-transferable and valid to the purchaser of the Product only.

Except for the Covered Defects, this Limited Warranty shall not apply to any other defects or problems in the Product, including without limitation: (i) alterations, changes, replacements or repairs to the Product made by anyone other than MANDAKO or MANDAKO authorized Dealers; (ii) accessories, attachments, tools or parts sold or operated with the Product, if they have not been manufactured by MANDAKO; (iii) application or installation of accessories, attachments, tools or parts not completed in accordance with MANDAKO's operator's manual, specifications or printed instructions; (iv) defects or problems caused by misuse, abuse, neglect, improper testing, improper storage, improper handling or abnormal conditions; and (v) defects caused by wear and tear from ordinary use of the Product.

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Mandako
Box 379, 12159B, Hwy 306
Plum Coulee, Manitoba, R0G 1R0

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**WARRANTY VOID IF NOT REGISTERED
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Section 1: INTRODUCTION

Congratulations on your choice of a Mandako 5-Plex Land Roller to compliment your farming operation. This equipment has been designed and manufactured to meet the needs of a discerning agricultural industry.

Safe, efficient and trouble free operation of your Mandako 5-Plex Land Roller requires that you and anyone else who will be using or maintaining the 5-Plex Land Roller, read and understand the Safety, Operation, Maintenance and Trouble Shooting information contained within this Operator's Manual.

This manual covers all sizes of the Mandako 5-Plex Land Roller. Keep this manual handy for frequent reference and to pass on to new operators or owners. Call your Mandako dealer if you need assistance, information or additional copies of the manual.

NOTE:

The directions left, right, front and rear, as mentioned throughout this manual, are as seen from the tractor driver's seat and facing in the direction of travel.

1.1 SERIAL NUMBER LOCATION



Fig. 1 Model/Serial Number Location

Always give your dealer the serial number of your 5-Plex Land Roller when ordering parts or requesting service or other information.

The serial number plate is located where indicated above. Please mark the number in the space provided for easy reference.

Model Number _____

Serial Number _____

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Section 2: SAFETY

Why is SAFETY important to you?

3 Big Reasons:

- ▲ Accidents Disable and Kill
- ▲ Accidents Cost
- ▲ Accidents Can Be Avoided

This Safety Alert symbol means:
ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!



The Safety Alert symbol identifies important safety messages on the 5-Plex Land Roller and in this manual.

When you see this symbol, be alert to the possibility of personal injury or death.

Follow the instructions in the safety message.

SIGNAL WORDS:

Note the use of the signal words DANGER, WARNING, CAUTION and ATTENTION along with the accompanying safety messages. The appropriate signal word for each message has been selected using the following guidelines:

DANGER

DANGER - Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.

WARNING

WARNING - Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

It identifies hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION

CAUTION - Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

It may also be used to alert against unsafe practices.

ATTENTION

ATTENTION - Indicates practices or situations which may result in the malfunction of, or damage to, the equipment.

2.1 SAFETY ORIENTATION

You are responsible for the SAFE operation and maintenance of your Mandako 5-Plex Land Roller. Ensure that you and anyone else who will use, maintain, or work around the 5-Plex Land Roller be familiar with the Safety, Operating and Maintenance procedures in this manual.

This manual will take you step-by-step through your working day and alert you to all good safety practices that should be used while operating the 5-Plex Land Roller.

Remember, you are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that everyone using this equipment follows all safety precautions, as well as the detailed operating and maintenance procedures.

Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices:

- 5-Plex Land Roller owners must give operating instructions to operators or employees before allowing them to operate the machine, and review annually thereafter.
- The most important safety device on this equipment is a SAFE operator. It is the operator's responsibility to read and understand ALL Safety and Operating instructions in the manual and to follow them. Most accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to use the machine. An untrained operator exposes himself and bystanders to the possibility of serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think SAFETY! Work SAFELY!

2.2 GENERAL SAFETY

- Read and understand the Operator's Manual and all safety signs before using, maintaining, adjusting or cleaning the 5-Plex Land Roller.



- Have a first-aid kit available for use should the need arise and know how to use it.



- Have a fire extinguisher available for use should the need arise and know how to use it.

- Do not allow riders.

- Wear appropriate protective gear. This list includes but is not limited to:

- Hard hat
- Protective shoes with slip resistant soles
- Protective glasses, goggles or face shield
- Heavy gloves
- Hearing Protection



- Install and secure all guards before starting.

- Wear suitable ear protection for prolonged exposure to excessive noise.





- Lower machine to ground, place all controls in neutral, set park brake, stop engine, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.

- Clear the area of people, especially small children, before operating the unit.

- Review safety related items annually with all personnel who will be operating or maintaining the 5-Plex Land Roller.

2.3 EQUIPMENT SAFETY GUIDELINES

- Safety of the operator and bystanders is one of the main concerns in the design and development of equipment. However, every year many accidents occur, which could have been avoided, by a few seconds of thought and a more careful approach to handling equipment.
- You, the operator, can avoid many accidents by following the precautions in this section. Insist that those working with you, or for you, follow them also.
- In order to provide a better view, certain photographs or illustrations in this manual may show an assembly with a safety shield removed. Equipment should never be used in this condition. Keep all shields in place. If shield removal becomes necessary for repairs, replace the shield prior to use. 
- Replace any safety or instructional signs that are missing or illegible. The location of these safety signs are indicated in this manual.
- Never use alcoholic beverages or drugs which can hinder alertness or coordination while using this equipment. Consult your doctor about using this machine while taking prescription medications.
- Under no circumstances should young children be allowed to work with this equipment.
- The operator should be a responsible, properly trained and physically able person. They should be familiar with machinery and trained in this equipment's operations.
- If the elderly are assisting with work, their physical limitations need to be recognized and accommodated.
- If the tow vehicle is a tractor, it should be equipped with a Roll Over Protective Structure (ROPS) and a seat belt. 
- Never exceed the limits of the 5-Plex Land Roller. If its ability to do a job, or to do so safely, is in question - DON'T TRY IT.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and life of the equipment, and may result in serious injury or death.

2.4 SAFETY DECALS

2:4:1 General Information:

- Keep safety decals clean and legible at all times.
- Replace decals that are missing or have become illegible.
- Replaced parts that displayed a safety decal should also display the current sign.
- Safety decals displayed in Section 2.13 each have a part number located below the sign. Use this part number when ordering replacements.
- Safety decals are available from your authorized Distributor or Dealer Parts Department.


NOTE:

Call Mandako directly if you are unfamiliar with who your local Dealer/Distributor is.




2:4:2 How to Install Safety Decals:

1. Be sure that the installation area is clean and dry.
2. Be sure temperature is above 50°F (10°C).
3. Determine exact position before you remove the paper backing. (See Section 2.13)
4. Remove the smallest portion of the split backing.
5. Align the decal over the specified area and carefully press the small portion with the exposed adhesive in place.
6. Slowly peel back the remaining paper and carefully smooth the rest of the decal in place.
7. Small air pockets can be pierced with a pin and smoothed out using the piece of the paper backing.

2.5 SAFETY TRAINING

- Safety is a primary concern in the design and manufacture of our products. Unfortunately, our efforts to provide safe equipment can be wiped out by a single careless act of an operator or bystander. 
- Accident prevention and identifying hazards are dependent upon the proper training of personnel. Their awareness, concern and common sense are crucial when involved with the operation, transport, maintenance and storage of the equipment.
- Working with unfamiliar equipment can lead to careless injuries. Read this manual to become acquainted with the machine.
- Whether the machine owner is the operator, loans or rents it out, it is their responsibility to make certain that the borrower reads and understands the operator's manual.
- Know your controls, how to stop the tow unit, the engine, and machine quickly in an emergency.
- Train all new personnel and review instructions frequently with existing workers. Be certain only a properly trained and physically able person will use the machinery.
- A person who has not read and understood all operating and safety instructions is not qualified to use the machine. An untrained operator exposes himself and bystanders to the possibility of serious injury or death.
- If the elderly are assisting with the work, their physical limitations need to be recognized and accommodated.

2.6 PREPARATION

- Never use the 5-Plex Land Roller until you have read this Manual, and the tow unit's Operator's Manual. Take note of each Safety Message found on the safety decals on the 5-Plex Land Roller and the tow vehicle. 
- Personal protective equipment including a hard hat, safety glasses, safety shoes and gloves are recommended during assembly or installation, operation, adjustment, maintaining or repairing, cleaning or moving the unit. 
- Do not allow long hair, loose fitting clothing or jewelry to be around equipment.
- **PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS!**
- Power equipment with or without equipment attached can often be noisy enough to cause permanent or partial hearing loss. We recommend that you wear hearing protection on a full-time basis if the noise in the Operator's position exceeds 80db. 
- Noise over 85db on a long-term basis can cause severe hearing loss. Noise over 90db adjacent to the Operator over a long-term basis may cause permanent, total hearing loss.

NOTE:

Hearing loss from loud noise (from tractors, chain saws, radios, and other such sources close to the ear) is cumulative over a lifetime without hope of natural recovery.

- Any tractor used to tow the 5-Plex Land Roller must be equipped with an approved Roll-Over-Protective-Structure (ROPS). Always wear a seat belt. Serious injury or even death could result from falling off the tractor. If a roll-over occurs, the operator could be pinned under the ROPS or inside the tractor.



- If a highway tractor is used as the tow vehicle, be sure the unit is properly hitched to the tow vehicle. Be sure to use safety chains to prevent unplanned separation. Cross the chains under the hitch to support the hitch should unplanned separation occur.
- Clear working area of stones, branches or hidden obstacles that might be hooked or snagged, causing damage or injury.
- Be sure the machine is properly attached, adjusted and in good operating condition.
- Ensure that all safety shielding and safety decals are properly installed and in good condition.

2.7 OPERATING SAFETY

- Read and understand the Operator's Manual and all safety signs before using. Review safety instructions annually.



- Lower machine to the ground, place all controls in neutral, stop engine, set park brake, remove ignition key, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
- Install and secure all guards and shields before starting or operating.
- Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
- Do not allow riders on the 5-Plex Land Roller or tow vehicle during operation or transporting.
- Clear the area of all bystanders, especially children, before starting.



- Stay away from all frames and components when folding or extending. Keep others away.



- Clean reflectors, SMV (Slow Moving Vehicle) emblem and lights before transporting. Be sure you are in compliance with all federal and local regulations regarding transport of equipment on public roads and highways.
- Install cylinder stops/transport lock brackets and close ball valves in hydraulic lines before transporting or working under the frame.
- Do not exceed a safe travel speed.
- Use hazard flasher on tow vehicle when transporting.
- Before applying pressure to the hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
- If a highway tractor is used as the tow vehicle be sure the 5-Plex Land Roller is properly hitched to the tow vehicle. Be sure and use the safety chains to prevent unplanned separation. Cross the chains under the hitch to support the hitch should unplanned separation occur.
- It is recommended that only 3/4 tonne or larger capacity trucks be used for towing on the road. This size of truck plus careful driving will provide recommended stability and control when towing.
- Always refer to the towing vehicle owner's manual trailer towing section to determine the vehicle's towing capacity and to ensure compatibility and maximum safety.
- Shift towing unit to a lower gear before going down steep down-grades to use engine as retarding force. Keep towing vehicle in gear at all times.
- Attach securely to towing unit using a hardened pin with a retainer and a safety chain.
- Review safety instructions annually.
- Do not drink and drive.

2.8 MAINTENANCE SAFETY

- Good maintenance is your responsibility. Poor maintenance is an invitation for trouble.
- Follow good shop practices.
 - Keep service area clean and dry.
 - Be sure electrical outlets and tools are properly grounded.
 - Use adequate light for the job at hand.
- Lower machine to the ground. Place all controls in neutral, stop engine, set the park brake, remove ignition key, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.



- Place stand or blocks under the frame before working beneath the machine or when changing tires.

- Always use personal protective equipment such as safety glasses, gloves and hearing protection, when performing any service or maintenance work.



- Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore your equipment to original specifications.

- A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.



- Relieve pressure on the hydraulic system before servicing or disconnecting from tractor.

- Before applying pressure to a hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.

- When completing a maintenance or service function, make sure all safety shields and devices are installed before placing unit in service.



2.9 TIRE SAFETY



- Failure to follow proper procedures when mounting a tire on a wheel or rim can produce an explosion which may result in serious injury or death.
- Do not attempt to mount a tire unless you have the proper equipment and experience to do the job.
- Have a qualified tire dealer or repair service perform required tire maintenance.
- When replacing worn tires, make sure they meet the original tire specifications. Never under size.




2.10 STORAGE SAFETY


- Store the unit in an area away from human activity
- Store the unit in a dry, level area. Support the frame with planks if required.
- Place the machine into its transport configuration relieve the pressure from off the Wheel Lift Cylinder and onto the Cylinder Stops
or
rest the Roller Drums on the ground in field configuration to relieve the pressure in the hydraulic circuit.
- Do not allow children to play on or around the stored machine.

2.11 HYDRAULIC SAFETY

- Always place all tractor hydraulic controls in neutral before dismounting.
- Make sure that all components in the hydraulic system are kept in good condition and are clean.
- Replace any worn, cut, abraded, flattened or crimped hoses and steel lines.
- Relieve pressure from hydraulic circuit before servicing or disconnecting from tractor.
- Do not attempt any makeshift repairs to the hydraulic lines, fittings or hoses by using tape, clamps or cements. The hydraulic system operates under extremely high-pressure, such repairs will fail suddenly and create a hazardous and unsafe condition.
- Wear proper hand and eye protection when searching for a high-pressure hydraulic leak. Use a piece of wood or cardboard as a backstop instead of hands to isolate and identify a leak. 
- If injured by a concentrated high-pressure stream of hydraulic fluid, seek medical attention immediately. Serious infection or toxic reaction can develop from hydraulic fluid piercing the skin surface. 
- Before applying pressure to the system, make sure all components are tight and that lines, hoses and couplings are in good condition.

2.12 TRANSPORT SAFETY

- Read and understand ALL the information in the Operator's Manual regarding procedures and SAFETY when operating the 5-Plex Land Roller in the field and/or on the road. 
- Maintain wheel bolts to specified torque.
- Do not raise the frame or transport the unit with fluid in the Roller Drums.
- Check with local authorities regarding 5-Plex Land Roller transport on public roads. Obey all applicable laws and regulations.

- Always travel at a safe speed. Use caution when making corners or meeting traffic.
- Clean reflectors, SMV (Slow Moving Vehicle) emblem and all the lights before transporting. Be sure you are in compliance with all federal and local regulations regarding transport of equipment on public roads and highways. 
- Install additional lights on the rear of the machine to safeguard against rear end collisions. Daybreak and dusk are particularly dangerous and pilot vehicles are recommended.
- Be sure that the machine is securely hitched to the towing vehicle and a retainer is used through the drawbar pin. Always attach a safety chain between the frame and the towing machine. Cross chains under the hitch to support hitch should unplanned separation occur.
- Install cylinder stops/transport lock brackets and close valves in hydraulic lines before transporting or working under the frame.
- It is recommended that only 3/4 tonne or larger capacity trucks be used for towing on the road. This size of truck plus careful driving will provide recommended stability and control when towing.
- Always refer to the towing vehicle owner's manual trailer towing section to determine the vehicles towing capacity and to ensure compatibility and maximum safety.
- Keep to the right and yield the right-of-way to allow faster traffic to pass. Drive on the shoulder of the road, if permitted by law.
- Do not exceed 32 km/h (20 mph) on highway transport. Reduce speed on rough roads and surfaces.
- Always use hazard warning flashers on tow vehicle when transporting unless prohibited by law.
- Shift towing unit to a lower gear before going down steep down-grades to use engine as retarding force. Keep towing vehicle in gear at all times.
- Do not drink and drive.


2.13 SAFETY DECALS

The various safety decals, and their locations on the equipment are shown in the illustrations to follow.

Good safety practices require familiarizing yourself with the decals. Read the warning messages, and note the area, or particular function related to that area, that the decal highlights.

If safety decals have been damaged, removed, become illegible, or replacement parts do not have the decal; new ones must be applied. Safety decals are available from your authorized dealer.

Mandako reserves the right to update safety decals without notice. Safety decals may not be to scale or exactly as shown.




WARNING

TO PREVENT SERIOUS INJURY OR DEATH:

- Read and understand the Operator's Manual and all safety signs before using. Review safety instructions annually.
- Place all controls in neutral, stop tractor engine, set park brake and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging implement.
- Install and secure all guards and sheilds before starting or operating.
- Keep hands, feet, hair and clothing away from all moving and / or rotating parts.
- Do not allow riders on the implement or tractor during operation or transportation.
- Stay away from all extending or folding frames and components. Keep others away.
- Ensure reflectors, SMV and lights are clean and visible before transporting. Be sure lights are working.

- Stay away from overhead power lines when folding or extending frames and components. Electrocutation can occur without direct contact.
- Attach to towing unit securely using a hardened pin with retainer and a safety chain.
- Do not exceed a safe travel speed.
- Use hazard flashers on tractor when transporting.
- Before applying pressure to the hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
- When repairing or servicing implement, refer to Operator's Manual.



R9913114

Part No. R9913114 (A)



WARNING

COLLISION HAZARD

TO PREVENT SERIOUS INJURY OR DEATH:

**Do not exceed 32 KPH
(20 MPH)**

Slow down for corners and rough terrain.

R9913073

Part No. R9913073 (B)

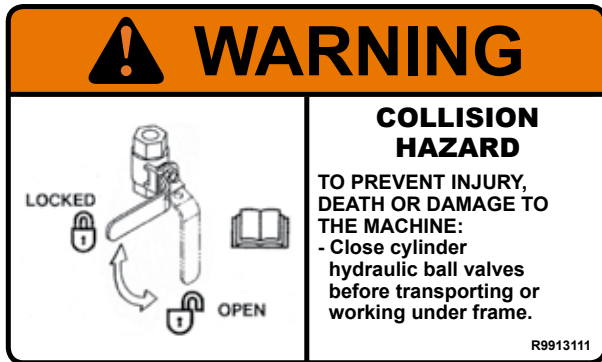
ATTENTION

CHECK AND RE-TORQUE LUG NUTS BEFORE & AFTER EVERY 50 MILES

R9913103

Part No. R9913103 (C)

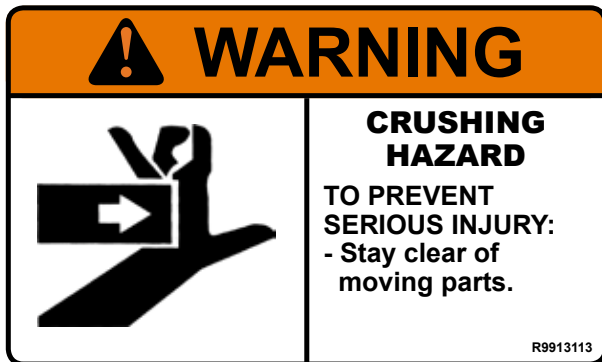
Remember - Safety Decals are for your protection! If they have been damaged, removed, become illegible, or replacement parts do not have the decal; new ones must be applied. Safety decals are available from your authorized dealer.



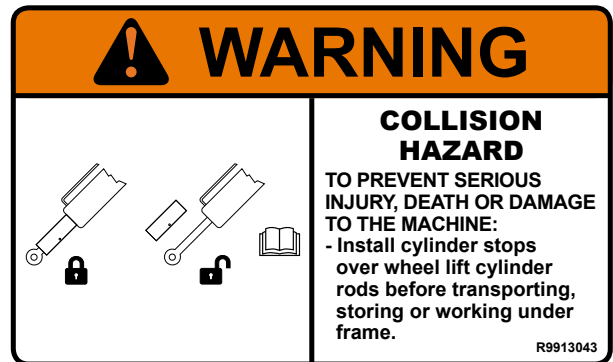
Part No. R9913111 (D)



Part No. R9913110 (E)



Part No. R9913113 (F)



Part No. R9913043 (G)

2.14 SAFETY DECAL LOCATION



Fig. 2 Hitch Decals

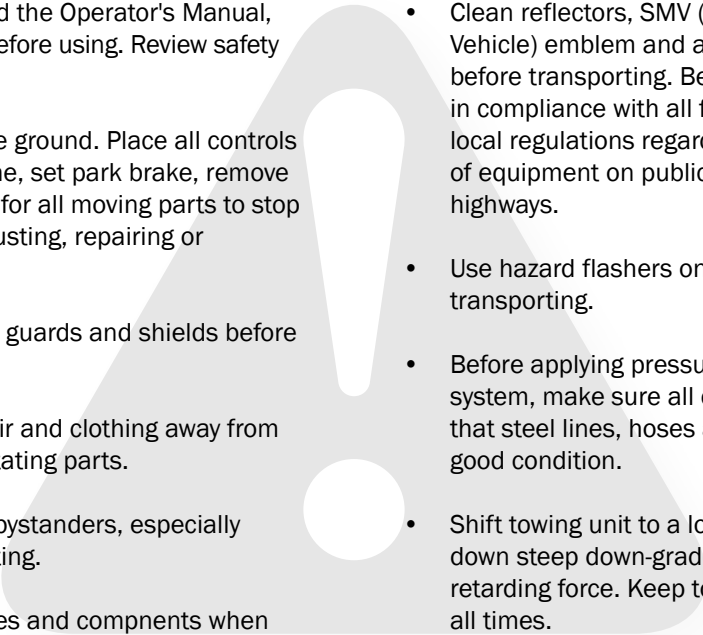


Fig. 3 Rear Decals



Fig. 4 Mid Section Decals

Section 3: OPERATION

-
- 
- Read and understand the Operator's Manual, and all safety signs before using. Review safety instructions annually.
 - Lower machine to the ground. Place all controls in neutral, stop engine, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
 - Install and secure all guards and shields before starting or operating.
 - Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
 - Clear the area of all bystanders, especially children, before starting.
 - Stay away from frames and components when folding or extending wings. Keep others away.
 - Install cylinder stops/transport lock brackets and close valves in hydraulic lines before transporting or working under the frame.
 - Attach securely to towing unit using a hardened pin with a retainer and a safety chain.
 - Do not allow riders on the 5-Plex Land Roller or tow unit during operation or transporting.
 - Clean reflectors, SMV (Slow Moving Vehicle) emblem and all the lights before transporting. Be sure you are in compliance with all federal and local regulations regarding transport of equipment on public roads and highways.
 - Use hazard flashers on tow unit when transporting.
 - Before applying pressure to the hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
 - Shift towing unit to a lower gear before going down steep down-grades to use engine as retarding force. Keep towing vehicle in gear at all times.
 - Do not drive distracted or while impaired.
 - Do not exceed 32 km/h (20 mph) on highway transport. Reduce speed on rough roads and surfaces.
-

It is the responsibility of the owner and operator to read this manual. They must train all others before starting to work with the machine. Follow all safety instructions exactly. Safety is everyone's business. By following recommended procedures, a safe working environment is provided for the operator, bystanders and the area around the work site.

Many features incorporated into this machine are the result of suggestions made by customers like you.

This manual will describe how to set the 5-Plex Land Roller to provide maximum field efficiency. By following the operating instructions in conjunction with a good maintenance program, your 5-Plex Land Roller will provide many years of trouble-free service.

3.1 MACHINE COMPONENTS

The Mandako 5-Plex Land Roller consists of a 5 section frame with a large roller mounted in each frame. Each wing section hinges at the center section frame to fold out for field operation or fold in for transport operation.

Two sets of wheel assemblies on the center section support the center section for transport. Four swivel wheel assemblies connected between the inside and outside wings support the wings in transport. A rear steering wheel assembly on the outboard of each wing frame support the wings for transport and directs the wings when folding in or out.

All 5-Plex Land Rollers come standard with rear steering wheel assemblies to assist the folding in and out action.

U-shaped cylinder stops/transport lock brackets are provided at each wheel assembly to install on the lift cylinders for storage, transport or while working under the frame. Cylinders on the hitch are used to set the angle/height/position of the hitch. A hydraulic ball valve in the circuit can be opened or closed as required for operation or transport.

The main components of the unit are as follows:

- a. Hitch
- b. Center Section
- c. Inside Right Wing
- d. Inside Left Wing
- e. Outside Right Wing
- f. Outside Left Wing
- g. Center Section wheel assemblies
- h. Rear steering wheel assemblies
- i. Swivel wheel assemblies
- j. Wheel lift cylinders
- k. Hitch cylinders
- l. Cylinder stops/Transport lock brackets
- m. Hitch Jack
- n. Hydraulic Hose Retainer
- o. Hydraulic Hose Storage Plate
- p. Hydraulic Ball Valves
- q. Wing Lock Arms
- r. Guide Arms
- s. Operators manual cannister
- t. Hydraulic couplers/Male tips
- u. Roller drums
- v. Storage rod holder
- w. Swivel wheel locks
- x. Hinging knuckles
- y. Swivel brackets



Fig. 5 Hitch Components



Fig. 6 Center Section Components

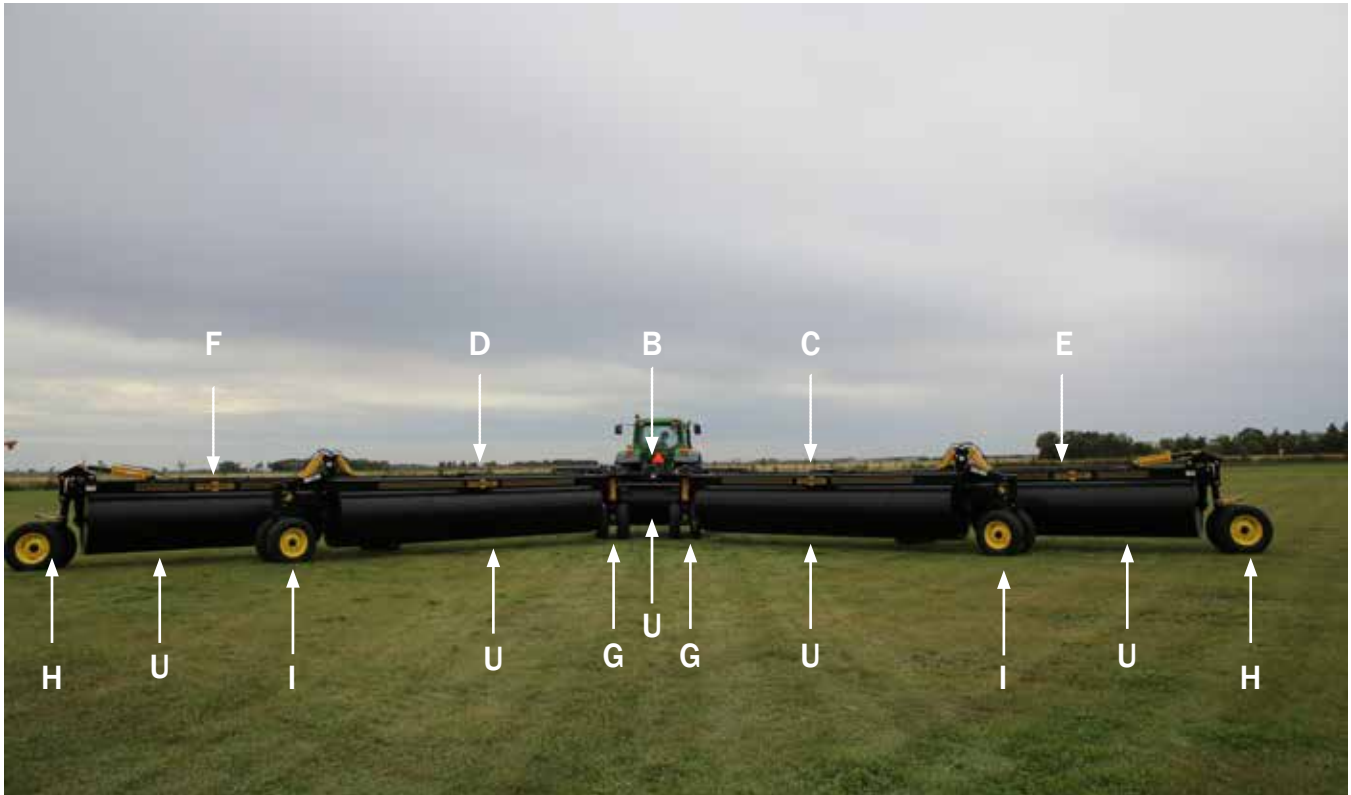


Fig. 7 Rear Components



Fig. 8 Wheel Axle Assemblies



Fig. 9 Swivel Brackets



Fig. 10 Center Section Components

3.2 MACHINE BREAK-IN

There are no operational restrictions on the 5-Plex Land Roller when used for the first time.

Although, it is recommended that the following mechanical items be checked:

After operating for 1/2 hour:

1. Re-torque all wheel bolts.
2. Re-torque all fasteners and hardware.
3. Check that no hydraulic lines are being pinched or crimped. Re-route as required.
4. Inspect all hydraulic lines, hoses, fittings and couplers for leaks. Tighten any leaking fittings.
5. Check for, and remove all entangled material.
6. Lubricate all grease fittings with one shot of grease.

NOTE:

See Section 7 for specifications

After 5 hours and 10 hours of operation:

7. Re-torque all wheel bolts, fasteners and hardware.
8. Inspect all hydraulic lines, hoses, fittings and couplers for leaks. Tighten any leaking fittings.
9. Go to the normal servicing and maintenance schedule as defined in the Service and Maintenance Section.

3.3 PRE-OPERATION CHECKLIST

Efficient and safe operation of the Mandako 5-Plex Land Roller requires that each operator reads the manual. They must understand the procedures, and all related safety precautions.

A pre-operation checklist is provided for the operator. It is important for personal safety, and to maintain the good mechanical condition of the 5-Plex Land Roller that this checklist is followed.

Before operating the 5-Plex Land Roller and each time thereafter, the following areas should be checked off:

1. Lubricate the machine according to the schedule outline in the Section 4.2.
2. Use a tractor of adequate power and weight to operate the 5-Plex Land Roller. See Section 3.4 for recommendations.
3. Be sure that the 5-Plex Land Roller is properly hitched to the tow vehicle. Use a hardened drawbar pin with a retainer. Attach safety chains. See section 3.5.
4. Inspect all hydraulic lines, hoses, fittings and couplers for leaks. Tighten any leaking fittings.
5. Check the tires. Ensure they are inflated to their specified pressure. See Section 7.2.
6. Check the wheel bolts. Ensure they are tightened to their specified torque. See Section 7.1.
7. Remove all entangled material.
8. Be sure that all lights, reflectors and SMV (Slow Moving Vehicle) emblem required by the local highway authorities are installed, clean and in good working order.
9. Check to make sure the wing lock arms are inline with the hook. Use the adjustment nuts on the guide arm to adjust to the appropriate height. See Section 4.2.4.

3.4 EQUIPMENT MATCHING

To ensure the safe and reliable operation of the 5-Plex Land Roller, it is necessary to use a tractor with appropriate specifications.

As a guideline, be certain that these requirements are met:

1. **Horsepower:**
The 5-Plex Land Roller needs both power and mass to pull and stabilize the unit in all operating conditions.

The lower levels of power are appropriate for hard, level terrain. Higher levels for soft or hilly land. Extra mass is also required to maintain stability when slowing down or travelling downhill.

2. **Hydraulic System:**
The tractor's hydraulic system must be capable of 5 gpm (19 lpm) at 2800 psi (19,320 kPa).

All 5-Plex Land Rollers require 4 hydraulic circuits. One circuit to operate the wheel lift cylinders, one to operate the hitch, one circuit to function the rear steering wheel assemblies and one for the wing lock hooks.



Fig. 11 5-Plex Land Roller

Model	Recommended Tractor Horsepower
LR62	310+
LR65	325+
LR70	350+
LR75	375+
LR80	400+
LR85	425+

Table 1 - Horsepower Recommendation



Fig. 12 Hydraulic Circuit Legend

3.5 ATTACHING/UNHOOKING

The 5-Plex Land Roller can be attached to a highway tractor depending on the application. Since the 5-Plex Land Roller generates a vertical load on the hitch, care must be taken to properly attach the tow vehicle.

3:5:1 ATTACHING A 5-PLEX LAND ROLLER TO A HIGHWAY TRACTOR

Follow this procedure when attaching a 5-Plex Land Roller to a highway tractor.

1. Ensure all bystanders, especially small children are clear of the working area.
2. Make sure there is enough room and clearance to safely back up to the 5-Plex Land Roller.
3. Use the Jack to move the hitch to the required height.
4. Slowly back the tow vehicle until the clevis and hitch are aligned.
5. Lower the hitch into position.
6. Install the safety pin or locking bolt. Tighten to its specified torque.



Fig. 13 Clear Working Area



Fig. 14 Aligning

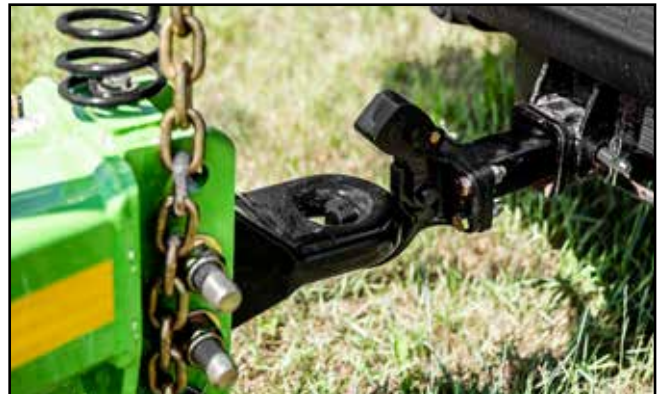


Fig. 15 Hitch Lowered

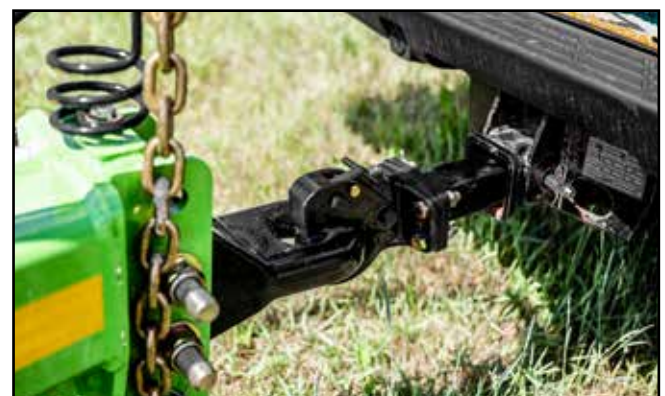


Fig. 16 Lock Pin/Bolt

7. Attach the safety chain to the pickup truck frame to prevent unexpected separation.



Fig. 17 Safety Chain

8. Connect the wiring harness plug to the highway tractor outlet. Use the optional adapter to convert 7-pin terminal to plug on highway tractor if necessary.



Fig. 18 Wiring Harness

9. Retract the jack.
 - pull out the pin
 - Rotate 90° and store in stowed position.
 - Install the pin.



Fig. 19 Stored Jack

3:5:2 ATTACHING A 5-PLEX LAND ROLLER TO A TRACTOR

Follow this procedure when attaching a 5-Plex Land Roller to tractor.

1. Ensure all bystanders, especially small children, are clear of the working area.
2. Make sure there is enough room and clearance to safely back up to the 5-Plex Land Roller.
3. Use the Jack to move the hitch to the required height.
4. Slowly back the tow vehicle until the clevis and hitch are aligned.
5. Install the drawbar and the retainer.

IMPORTANT:

Use a drawbar pin with provisions for a mechanical retainer. Always install the retainer.

6. Attach the safety chain around the drawbar cage to prevent unexpected separation.



Fig. 20 Clear Working Area



Fig. 21 Aligning tractor and roller



Fig. 22 Drawbar pin and Retainer



Fig. 23 Safety Chain

3.6 CONNECT THE HYDRAULIC AND ELECTRICAL SYSTEM



WARNING: High Pressure Fluid
Wear eye and hand protection when searching for leaks. Relieve pressure before adjusting. Keep components in good repair.

1. Use a clean cloth or paper towel to clean the dirt and build-up from around the hydraulic couplers/male tips.
2. Ensure the hydraulic hoses are properly routed through the Hydraulic Hose Retainer on the Hitch to prevent the hoses from dragging on the ground.
3. Insert the hydraulic couplers/male tips into the hydraulic ports on the tractor. Be sure they are locked in place. Ensure all hydraulic circuits are routed properly, handles are color coordinated for your convenience.
4. Connect the wiring harness to the tractor if transporting on a public road. Be sure the wiring harness is properly routed through the Hydraulic Hose Retainer to prevent it from dragging on the ground.

IMPORTANT:
It is recommended that extra lights and pilot vehicles be used during times of limited light or visibility.
5. Insert plug into Hydraulic Storage Plate when not in use. See Fig. 16
6. Insert hydraulic couplers/male tips into Hydraulic Storage Plate when not in use. See Fig. 16
7. Retract the Jack.
 - Pull out the pin
 - Rotate 90° and store in stowed position.
 - Install the pin.

Reverse the above procedures when unhooking from the tractor.



Fig. 24 Hydraulic Hose and Plug Storage Holder



Fig. 25 Hydraulic Circuits Installed



Fig. 26 Wiring Harness



Fig. 27 Stored Jack

3.7 FIELD OPERATION

The 5-Plex Land Roller is easy to use. Still, each operator should review this manual to familiarize themselves with the Safety and Operating procedures.

When using this machine, follow this procedure:

1. Clear the area of bystanders, especially small children.
2. Attach the machine to the tractor. See Section 3.5.2
3. Check the unit to be sure it is level and set.
4. Transport to the working area.
5. Convert to field position. See Section 3.8

3:7:1 STARTING:

With the tractor engine at approximately 1/3 throttle position, release the clutch and move forward. Increase throttle position until desired engine RPM is reached.

3:7:2 STOPPING:

Reduce engine RPM and press clutch to stop machine.

3:7:3 ROLLER WEIGHT:

Rollers are hollow and equipped with a Bung. Water may be added to the roller to increase its weight. This is helpful for rolling pasture land or an area with heavy plant growth. When using a ballasted drum in field mode, be extra cautious when cornering and when traveling on uneven terrain. Make sure you drain the drum of liquid before transporting or before storing the unit for the winter.

IMPORTANT:

The axle assembly and frame on a 5-Plex Land Roller are not designed to lift and carry more weight than the base unit. Ensure the rollers are drained of liquid before folding the frame and transporting.

ATTENTION: Equipment Damage Imminent
Always remove fluid from rollers before folding frame, lifting the 5-Plex Land Roller using its wheels or transporting.



Fig. 28 Machine



Fig. 29 Enroute to Field



Fig. 30 Field Mode



Fig. 31 Roller Bung



3:7:4 BALLASTING:

Ballasting or adding weight to the 5-Plex Land Roller is optional for certain applications including, but are not limited to; forage crops, pasture and grazing land.

The extra weight assists in pushing over the plant material and contact the uneven ground surface features.

Normally water is used for ballast:

- Rotate unit, bringing the Bung to the top of the Roller Drum.
- Remove Bung and add water.
- Generally, filling 1/4 to 1/2 full provides sufficient extra weight for most applications.

NOTE:

On uneven terrain it is recommended to fill drum completely to increase stability and prevent weight shift.

NOTE:

Adding weight to the rollers substantially increases the weight of the machine. Increase the size of the tractor accordingly. When using a ballasted drum in field mode, be extra cautious when cornering and when traveling on uneven terrain.

- Install and tighten the Bung.

To drain the ballast:

- Remove the Bung.
- Move roller to bring the Bung to the bottom.
- Allow water to drain fully.
- Rotate the machine to bring the Bung to top again.
- Install and tighten Bung.

3:7:5 SOIL MOISTURE:

Do not use the 5-Plex Land Roller to roll a field if the soil sticks together or adheres to the rollers. In addition to sticking to the rollers, wet conditions can cause the soil to form a crust on the surface of the field. This will prevent plant emergence.

Wait until the surface is dry before rolling.

NOTE:

Manufacturer will not be liable for damage caused by misuse of the machine.



Fig. 32 Ballasting



Fig. 33 Roller Bung



Fig. 34 Sticky Soil

3:7:6 HITCH TYPE:

The 5-Plex Land Roller is equipped with a category 3 Pintle Hitch, installed at the factory.

Be sure to match the machine and tractor hitches before attaching to the tractor and moving the machine.

3:7:7 HITCH HEIGHT:

The height of the Pintle Hitch can be adjusted by the clevis mounting position on the front of the hitch frame.

Use the jack to match the machine hitch height to the tractor hitch or use the hitch cylinders to raise or lower as required when hooking up.

3:7:8 TRAVEL SPEED:

The operator must determine the appropriate speed for the terrain and field conditions. It is not recommended to travel faster than 10 km/h (6 mph) in the field to prevent bouncing.

Slow down for rough, hilly or rolling terrain. To be effective, the rollers must keep contact with the ground during operation. Select a speed that will keep the 5-Plex Land Roller operating properly.

3:7:9 TURNING (CORNERING) SPEED:

It is recommended that the speed be reduced by half when approaching the end of the field, or a corner.

Remember, this is a very wide machine and the outer end will be moving very fast as the unit turns. By slowing to half speed or less, the roller will be more controllable.

If the terrain results in the turn taking place while going down-hill, you must slow down well before the turn.

Note:

Slowing down ensures control is maintained. This prevents pushing the tractor into a jackknife condition.

Slowing down before turning allows the driver to better judge what distance the outer end of the roller is from the end of the field or corner.

Note:

Misjudging the distance can result in hitting an obstacle at the end of the field.

Do not take the chance.



Fig. 35 Pintle Hitch



Fig. 36 Hitch Height: Jack/Pintle Mount



Fig. 37 Travel Speed



Fig. 38 Cornering

3:7:10 OPERATING HINTS:

- Be sure there is sufficient clearance to fully extend the wings when changing configurations.

IMPORTANT:

Do not stand next to frame when pivoting to prevent pinching. Keep others away.

- When converting from transport to field configuration, fully engage Wing Lock Hooks when wheels are fully raised before starting to work. Completely retract Wing Lock Hooks before driving forward and folding wings.
- Remember: Do not back up with the 5-Plex Land Roller. It is designed to move forward only.
- Remember to unlock swivel axle locks.
- Raise machine into its fully raised position (wheels down) and install cylinder stops/transport lock brackets over the wheel lift cylinder rams before transporting. Close Hydraulic Ball Valves in the hitch and steering hydraulic circuit before transporting.
- Once Cylinder Stops have been installed and secured, release pressure from tractor to Lift Cylinders.
- When ballasting the machine:
 - bring water truck to the field.
 - Add water to the rollers.
 - Level field.
 - Drain water before leaving the field.



ATTENTION: Equipment Damage Imminent
Always remove fluid from Roller Drums before folding frame, lifting the 5-Plex Land Roller using its wheels or transporting.

- Remember: It is not recommended to back up with the machine. It is designed to move forward only.

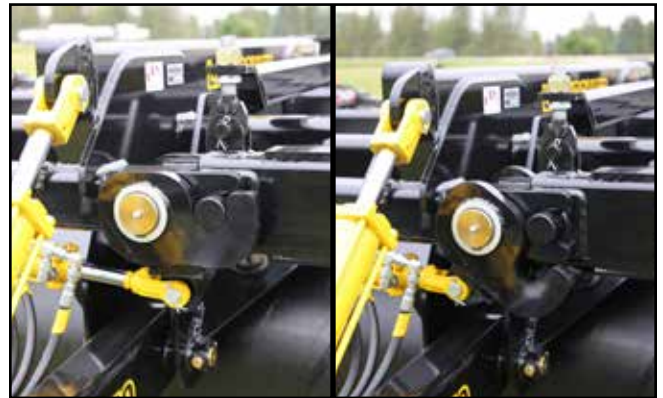


Fig. 39 Wing Lock Hooks: Engaged/Disengaged



Fig. 40 Cylinder Stops Installed



Fig. 41 Hydraulic Ball Valves: Hitch, Steering

3.8 TRANSPORT TO FIELD CONVERSION

The 5-Plex Land Roller is designed to be easily converted from transport to field configuration with minimal effort.

Follow this procedure:

1. Transport the 5-Plex Land Roller to the field where it will be used.
2. Stop the machine in an open area with sufficient space to extend the rollers.
3. Clear the area of bystanders, especially small children.
4. Raise the machine into its fully raised position (wheels down) to relieve the pressure from the Cylinder Stops.
5. Place all tractor controls in neutral. Stop engine and set park brake. Remove the ignition key, and wait for all moving parts to stop.
6. Open Hydraulic Ball Valve in the hitch and steering circuits.
7. Remove all Cylinder Stops from off the Wheel Lift Cylinders on both Center Section Wheel Assemblies, Swivel Wheel Assemblies, Left and Right Wing Wheel Assemblies.

Note:

Every wheel assembly cylinder is designed with a stop bracket that fits over the ram. It must be removed before the unit can be converted into field configuration.

8. Store cylinder stop brackets on storage rod holder on inside of rear frame.



Fig. 42 Center Section Cylinder Stop: Installed/Removed



Fig. 43 Wing Cylinder Stop: Installed/Removed



Fig. 44 Cylinder Stops Stored



Fig. 45 Hitch Circuit Hydraulic Ball Valves: Closed/Open

9. Unlock Swivel axle locks.



Fig. 49 Swivel Axle locks: Locked/Unlocked

10. Using the steering hydraulic circuit turn the rear wheels outward to assist in unfolding the frame into field configuration.



Fig. 46 Steering Circuit Hydraulic Ball Valves: Closed/Open

11. Back up the machine to begin unfolding the Left and Right Wings.



Fig. 47 Steerable Wheels: Straight/Turned



Fig. 48 Enroute to field position

- Continue to back up until all Roller Drums are parallel, right angles from the direction of travel and the Wing Lock Hooks are in position to be engaged.



Fig. 50 Roller Drums at right angles from the direction of travel

- Using the Wing Lock Hook Circuit, engage Wing Lock Hooks.

IMPORTANT:

All frames must be completely parallel in order to allow both Wing Lock Hooks to engage. Ensure both Wing Lock Hooks are fully engaged before moving forward.

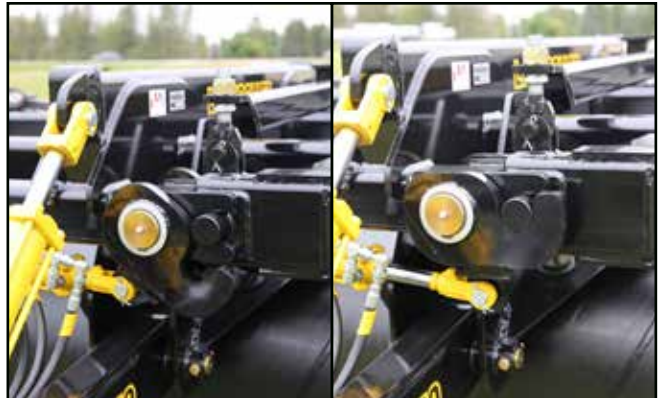


Fig. 51 Wing Lock Hooks: Disengaged/Engaged

- Using the Wheel Lift Circuit, raise all Wheel Assemblies until they are in the fully raised position.



Fig. 52 Wheel Assemblies: Raising/Raised

- Place Hitch Hydraulic Circuit into Float position allowing the hitch to move freely with the ground contour.

IMPORTANT:

Damage can occur when hydraulic hitch circuit has not been put in float.

3.9 FIELD TO TRANSPORT CONVERSION

The Mandako 5-plex Land Roller is designed to be easily and conveniently moved from place to place. When transporting, follow this procedure.

1. Clear the are of bystanders, especially small children.
2. Ensure the 5-plex Land Roller is properly hitched to the tractor and not in float position. (See Section 3.5)

3. Using the Wheel Lift Circuit, lower all Wheel Assemblies until they are fully extended.

Note: Ensure they are completely down. This ensures the cylinder stops can be placed over the rams.

4. Using the Wing Lock Hook Circuit, disengage Wing Lock Hooks
5. Pull the tractor forward until all drums are back in Transport Mode.
6. Using the steering hydraulic circuit turn the rear wheels back to straight alignment.
7. Adjust Hitch Level.
 - Using the Hitch Hydraulic Circuit, adjust the hitch cylinders until the Main Section is close to level.
8. Place in Park, make sure all controls are in neutral, shut off the machine.

9. Remove cylinder stops from holder and install on Wheel Lift Cylinders on Center Section Wheel Assemblies, Left and Right Wing Wheel Assemblies and Swivel Wheel Assemblies.



Fig. 53 Field Mode

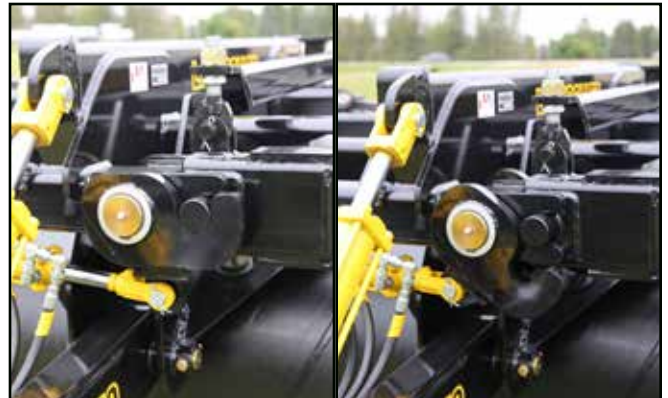


Fig. 54 Wing Lock Hooks: Engaged/Disengaged



Fig. 55 Center Section Cylinder Stop: Removed/Installed



Fig. 56 Wing Section Cylinder Stop: Removed/Installed

10. Lock swivel axle locks.



Fig. 57 Swivel Axle Locks: Unlocked/Locked

11. Close the hydraulic ball valves for the steering and floating hitch circuits.



Fig. 58 Hitch Circuit Hydraulic Ball Valves: Open/Closed



Fig. 59 Steering Circuit Hydraulic Ball Valves: Open/Closed

3.10 TRANSPORTING

The Mandako 5-Plex Land Rollers are designed to be easily and conveniently moved from place to place. When transporting, follow this procedure:

1. Clear the area of bystanders, especially small children.
2. Ensure that the 5-Plex Land Roller is properly hitched to the tow vehicle. (See Section 3.5)
3. Convert to Transport Mode.
 - If the 5-Plex Land Roller is in field mode convert into transport configuration by reversing the procedures in the Transport to Field Conversion Section 3.9
4. Install Cylinder Stops over the rams of the Wheel Lift Cylinders.
 - If the Cylinder Stops have not yet been installed, remove Cylinder Stops from Storage Rod Holder and properly install them.
5. When transporting, the swivel axles should be locked.
6. Release pressure from the Wheel Lift Hydraulic Circuit.
 - Using the Wheel Lift Hydraulic Circuit release the pressure to the Wheel Lift Cylinders releasing the weight of the machine off the Wheel Lift Cylinder and onto the Cylinder Stops.



Fig. 60 Field Mode



Fig. 61 Transport Mode



Fig. 62 Center Section Cylinder Stop: Removed/Installed



Fig. 63 Wing Section Cylinder Stop: Removed/Installed

7. Adjust Hitch Level.
 - Using the Hitch Hydraulic Circuit, adjust the hitch cylinders until the Main Section is close to level.
 - Once the Main Section is level, close the Hydraulic Ball Valves on the Hitch Circuit.



Fig. 64 Hitch Circuit Hydraulic Ball Valves: Open/Closed

8. Ensure Steering Wheels are turned straight.
 - Using the Steering Hydraulic Circuit, function the steering cylinders to make sure the wheels are turned completely straight
 - Once the Steering Wheels are straight close the Hydraulic Ball Valves on the Hitch Circuit.
9. Keep to the right and yield right-of-way to allow faster traffic to pass. Drive on the road shoulder, if permitted by law.
10. Make sure the SMV (Slow Moving Vehicle) emblem, all lights and reflectors, that are required by local highway and transport authorities, are in place. Check that they are clean and can be seen clearly by all overtaking and oncoming traffic.
11. It is not recommended that the machine be transported faster than 32 kph (20 mph). Table 2 gives the acceptable transport speed as the ratio of tractor weight to roller weight.



Fig. 65 Steerable Wheels: Turned/Straight



Fig. 66 Steering Circuit Hydraulic Ball Valves: Open/Closed

Road Speed	Weight of Fully Equipped or Loaded Implement(s) relative to weight of tow vehicle
Up to 32kph (20 mph)	1 to 1, or less
Up to 16 kph (10 mph)	2 to 1, or less
Do not tow	More than 2 to 1

Table 2 - Travel Speed vs Weight

12. Do not allow riders on the machine
13. Always use hazard flashers on the tractor when transporting unless prohibited by law.
14. During periods of limited visibility, use pilot vehicles and use extra lights on the machine.



Fig. 67 Lights and SMV in place and clear to see

3.11 STORAGE

3:11:1 PLACE IN STORAGE:

At the end of the season, the machine should be thoroughly inspected and prepared for storage. Repair or replace any worn or damaged components to prevent unnecessary down time at the beginning of the next season.

Follow this procedure before storing:

1. Remove all entangled material.
2. Thoroughly wash the unit with a pressure washer or water hose to remove all dirt, mud or debris.
3. Lubricate all grease points as per Section 4. Ensure all grease cavities are full to remove any water residue from washing.
4. Inspect all hydraulic hoses, couplers and fittings. Tighten any loose fittings. Replace any hose that is badly cut, nicked, abraded or is separating from the crimped end of a fitting.
5. Touch up all paint nicks and scratches to prevent rusting.
6. Select an area that is dry, level and free of debris.
7. Move the machine to its storage area.
8. Place the machine into its transport configuration. Relieve the pressure from off of the Wheel Lift Cylinder and onto the Cylinder Stops
or
rest the Roller Drums on the ground in field configuration to relieve the pressure in the hydraulic circuit.

NOTE:

Life expectancy of the cylinders is increased when cylinder rams are retracted. Extended rams over a long period of times can cause rust and pitting on the cylinder rams.

9. Place planks under the jack for added support if required.
10. Unhook the machine from the tractor.
(See Section 3.5)
11. Apply a rust inhibitor or heavy grease to the exposed hydraulic cylinder rams to prevent rusting.



Fig. 68 Storing on wheels



Fig. 69 Lubricate Equipment



Fig. 70 Store Equipment

IMPORTANT:

Remove inhibitor or grease before using machine again.

3:11:2 REMOVE FROM STORAGE:

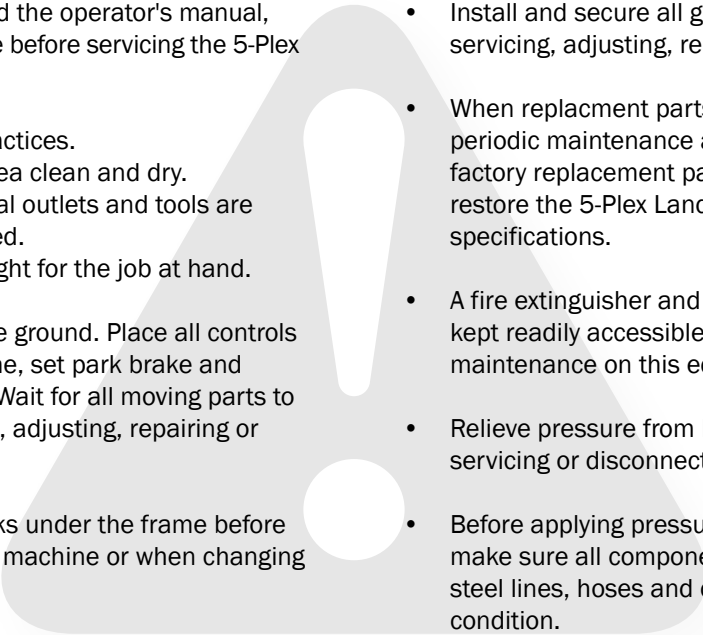
When removing this machine from storage, follow this procedure:

1. Clear the area of bystanders, especially small children.
2. Attach the machine to the tractor (See Section 3.5).
3. Check the following:
 - Electrical harness connections and components.
 - All hardware. Tighten as required.
 - Tire pressure.
 - All hydraulic lines, fittings and connections. Tighten as required.
4. Lubricate grease fittings as per Section 4.
5. Clean rust inhibitor or grease from exposed cylinder ram ends.
6. Replace any worn or defective parts.
7. Go through the Pre-Operation Checklist before using machine. (See Section 3.3)



Fig. 71 Stored Equipment

Section 4: SERVICE AND MAINTENANCE

- 
- Read and understand the operator's manual, and all safety signage before servicing the 5-Plex Land Roller.
 - Follow good shop practices.
 - Keep service area clean and dry.
 - Be sure electrical outlets and tools are properly grounded.
 - Use adequate light for the job at hand.
 - Lower machine to the ground. Place all controls in neutral, stop engine, set park brake and remove ignition key. Wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
 - Place stands or blocks under the frame before working beneath the machine or when changing tires.
 - Always use personal protective equipment such as safety glasses, gloves and hearing protection, when performing any service or maintenance work.
 - Install and secure all guards and shields before servicing, adjusting, repairing or unplugging.
 - When replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore the 5-Plex Land Roller to its original specifications.
 - A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.
 - Relieve pressure from hydraulic system before servicing or disconnecting from tractor.
 - Before applying pressure to a hydraulic circuit, make sure all components are tight, and that steel lines, hoses and couplings are in good condition.
 - When completing a maintenance or service function, make sure all safety shields and devices are installed before beginning to operate the unit.

4.1 FLUIDS AND LUBRICANTS

4:1:1 GREASE:

Use an SAE multipurpose high temperature grease with extreme pressure (EP) performance. Also acceptable is an SAE multipurpose lithium base grease.

4:1:2 STORING LUBRICANTS:

Your machine can operate at top efficiency only if clean lubricants are used. Use clean containers to handle all lubricants. Store them in an area protected from dust, moisture and other contaminants.

4:1:3 GREASING:

Refer to Section 4.1.1 for the type of recommended grease.

Use the Maintenance Checklist provided to keep a record of all scheduled maintenance.

1. Use a hand-held grease gun for all greasing.
2. Wipe grease fitting with a clean cloth before greasing, to avoid injecting dirt and grit.
3. Replace and repair broken fittings immediately.
4. If fittings will not take grease, remove and clean thoroughly. Also, clean lubricant passageway. Replace fittings if necessary.

4.2 SERVICING INTERVALS

The periods recommended are based on normal operating conditions. Severe or unusual conditions may require more frequent checks of the equipment and lubrication.

IMPORTANT:

This Roller is equipped with sealed bearings on the rollers and bushings in all other locations.

4:2:1 EVERY 10 HOURS OR DAILY:

1. Check the machine for worn or damage parts.
2. Check the machine for hydraulic fluid leaks.
3. Grease all knuckles with 6 shots of grease or until grease begins pressing out of the sides (8 grease points).

Note: Monitor roller and grease more frequently if required.

4:2:2 MONTHLY OR EVERY 1000 ACRES

4. Grease the center section axle arms with 3 shots of grease or until grease begins pressing out of the sides (2 grease points).
5. Grease the linkages on the swivel axle assemblies with 3 shots of grease or until grease starts pressing out of the sides (3 grease points).



Fig. 72 Inner roller hinge knuckle



Fig. 73 Outer roller hinge knuckle



Fig. 74 Wing Lock Hooks

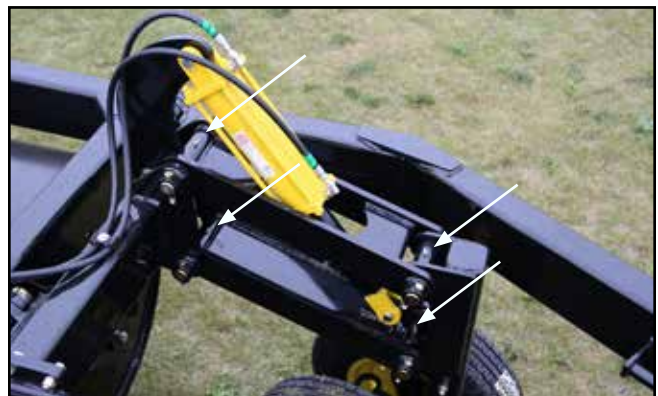


Fig. 75 Linkages on swivel axle assemblies

- Grease pivot points on the swivel axle assemblies with 3 shots of grease or until grease starts pressing out of the sides (8 grease points).



Fig. 76 Pivot points on swivel axle assemblies

- Grease rear axle assemblies with 3 shots of grease or until grease starts pressing out of the sides (6 grease points).



Fig. 77 Swivel brackets

- Grease swivel brackets with 3 shots of grease or until grease starts pressing out of the sides (4 grease points).



Fig. 64 Steering wheel assemblies

- Grease hitch with 3 shots of grease or until grease starts pressing out of the sides (3 grease points).



Fig. 78 Hitch

- Check tire pressure and condition. See section 7 for the tire specs.

4:2:4 ANNUALLY OR EVERY 3000 ACRES

11. Grease all roller drum bearings with 1 shot of grease each (10 grease points)

IMPORTANT:

The 5-Plex Land Roller is designed with sealed bearings on the Roller Drums. **DO NOT OVER GREASE!** Over greasing will destroy the seal and minimize the life of the bearing.

12. Grease all wheel hubs.

- Remove plug and insert grease zerk located in the Operators Manual Cannister.
- Grease with one shot of grease for each wheel hub. (16 grease points)

NOTE:

Rebuild wheel hubs every 3 years.

- Dissassemble
- Clean
- Inspect all bearings, races, seals and other parts
- Replace worn or damaged parts
- Repack with fresh grease
- Assemble

IMPORTANT:

The 3-Plex Land Roller is designed with sealed wheel hubs. **DO NOT OVER GREASE!** Over greasing will destroy the seal and minimize the life of the wheel bearings.

13. Check that the wing lock arm is in line with the wing lock hook. Adjust nuts on guide arm as necessary.

14. Grease hitch jack with 2 shots of grease or until grease starts pressing out of the sides.

15. Clean and wash machine.



Fig. 79 Drum Bearing



Fig. 80 Grease Hitch Jack



Fig. 81 Guide arm adjustment



Fig. 82 Clean Machine

4.3 SERVICE RECORD

The Servicing Intervals section is only a guide under good conditions. Under extreme, or unusual circumstances adjust service timing accordingly.

Copy this page to continue record.

Maintenance	Serviced By	Date											
EVERY 10 HOURS OR DAILY													
Check the machine for worn or damaged parts.													
Check the machine for hydraulic fluid leaks.													
Grease all knuckles (8 grease points).													
MONTHLY OR EVERY 1000 ACRES													
Grease center section axle arms (2 grease points)													
Grease swivel axle linkages (16 grease points)													
Grease pivot pin wheel axle assemblies (8 grease points)													
Grease rear axle assemblies (6 grease points)													
Grease swivel brackets (4 grease points)													
Grease hitch													
Check tire pressure													
ANNUALLY OR EVERY 3000 ACRES													
Grease roller drum bearings (10 grease points)													
Grease wheel hubs (16 grease points)													
Grease hitch jack													
Check guide arm adjustments													
Clean and Wash Machine													

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Section 5: TROUBLE SHOOTING

This Land Roller is a simple and reliable system that requires minimal maintenance.

The problems which you may encounter, their causes and solutions, are listed below.

If you encounter a problem which is difficult to solve, even after having read through this section, please contact your local distributor or dealer. Before you call, please have this Operator's Manual and the unit's serial number ready.

Problem

Possible Cause	Possible Solution
----------------	-------------------

Settling of implement from raised position

Leaking wheel cylinder	Replace cylinder seals
Leaking tractor hydraulic control valve	Repair tractor
Spongy hydraulics or inconsistent motion	Bleed hydraulic lines
Wheel wobble, noise or vibrations	Rebuild wheel hub
Hydraulics not functioning after extended time stored	Relieve pressure in hydraulic lines

UNEVEN PACKING

Wrong centre frame angle	Open valves in hitch cylinder circuit.
	Place hydraulic circuit in float.
Bent rams on hitch cylinders	Place circuit in float
Machine not lifting	Bigger tractor

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Section 6: SIGN-OFF FORM

Mandako Agri Marketing (2010) Ltd. follows the general Safety Standards specified by the American Society of Agricultural Engineers (ASAE), and the Occupational Safety and Health Administration (OSHA). Anyone who will be operating and/or maintaining the unit must read and clearly understand all Safety, Operating and Maintenance information presented in this manual.

Do not operate, or allow anyone else to operate, this equipment until this document has been read. Review this information annually, before the season start-up.

Make periodic reviews of SAFETY and OPERATION a standard practice for all of your equipment.

The following Sign-Off Form is provided for your record keeping. Use it to show that all personnel who will be working with the equipment have read and understand the provided information. They also have been instructed in the operation of the equipment. Copy this page to continue the record.

DATE	EMPLOYEE'S SIGNATURE	EMPLOYER'S SIGNATURE

Section 7: REFERENCE

For information not included here, or for a digital copy of this manual, please call your dealer, or Mandako directly for assistance (1-888-525-5892).

Specifications may change without notice.

7.1 BOLT TORQUE

CHECKING BOLT TORQUE

The tables shown below give correct torque values for various bolts and capscrews. Tighten all bolts to the torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt.

Bolt Diameter "A"	Bolt Torque •					
	SAE 2 (N.m) (lb-ft)		SAE 5 (N.m) (lb-ft)		SAE 8 (N.m) (lb-ft)	
1/4"	8	6	12	9	7	12
5/16"	13	10	25	19	36	27
3/8"	27	20	45	33	63	45
7/16"	41	30	72	53	100	75
1/2"	61	45	110	80	155	115
9/16"	95	60	155	115	220	165
5/8"	128	95	215	160	305	220
3/4"	225	165	390	290	540	400
7/8"	230	170	570	420	880	650
1"	345	225	850	630	1320	970
1-1/8"	651	480	1077	794	1939	1430
1-1/4"	508	375	1498	1105	2678	1975

Wheel hub lug bolts should be torqued to 103 ft-lbs.

Torque figures indicated above are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

- Torque value for bolts and capscrews are identified by their head markings.

7.2 TIRE PRESSURE

The recommended tire pressure is specific to the tires on your machine. Match your tires to the table below to find the right tire pressure for your tire. Never exceed the manufacturers maximum tire pressure rating!

Goodyear (235/80 R16)	70-75 PSI
Provider (235/80 R16)	70-75 PSI

7.3 HYDRAULIC FITTING TORQUE

Tightening Flare Type Tube Fittings*

1. Check flare and flare seat for defects that might cause leakage.
 2. Align tube with fitting before tightening.
 3. Lubricate connection and hand tighten swivel nut until snug.
 4. To prevent twisting the tube(s), use two wrenches on the connector body and with the second tighten the swivel nut to the torque shown.
- The torque values shown are based on lubricated connections as in reassembly.

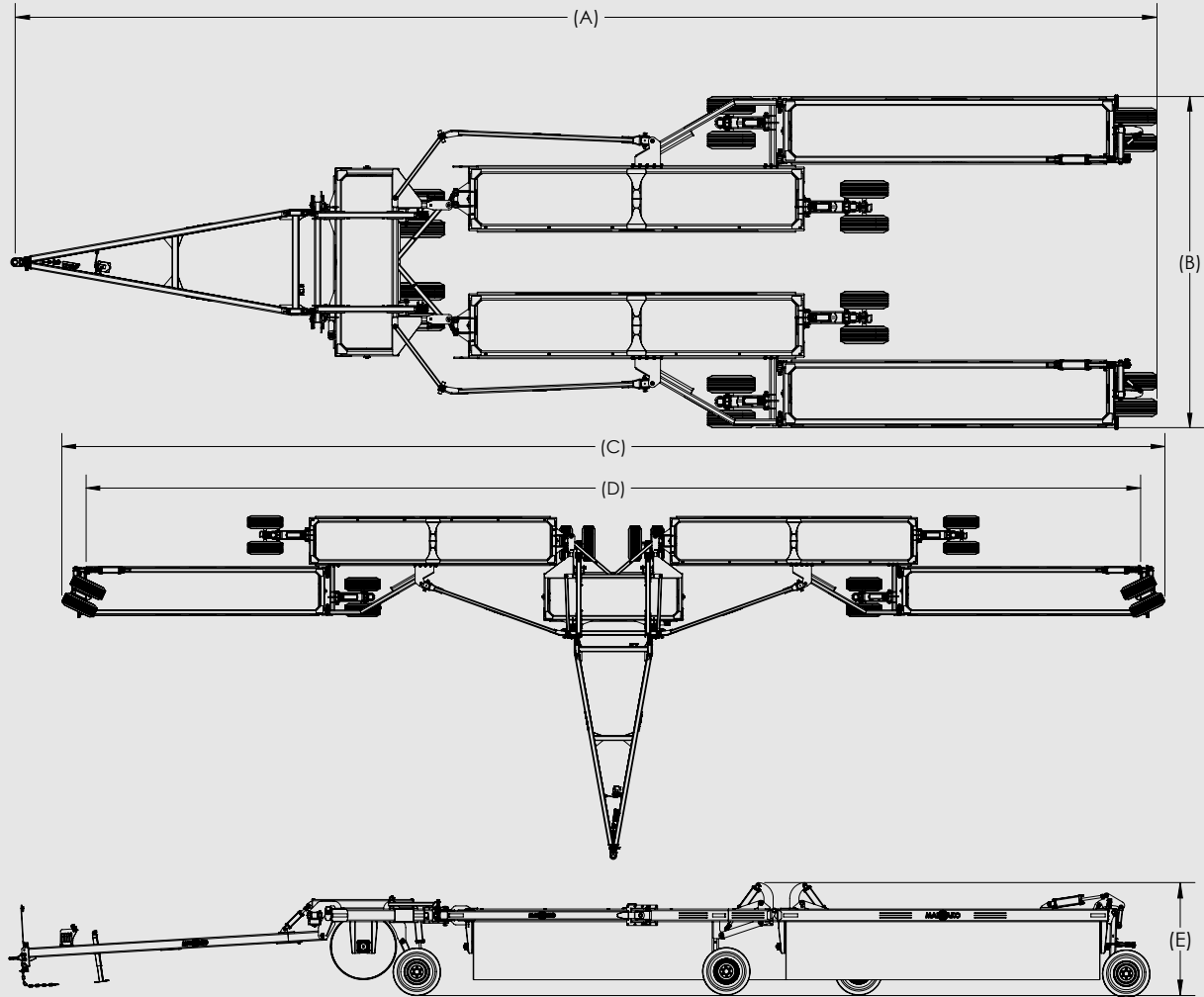
Pipe Rigid - Tapered Pipe Threads (NPTF, N/NF) - Carbon Steel			
Pipe Size	Turns-from-finger	Max ft-lbs	Max N-m
1/8" (-2)	3/4 - 1 3/4	12	16
1/4" (-4)	3/4 - 1 3/4	25	34
3/8" (-6)	3/4 - 1 3/4	40	54
1/2" (-8)	1/2 - 1 1/2	54	73
3/4" (-12)	1/2 - 1 1/2	78	106
1" (-16)	1/2 - 1 1/2	112	152
1 1/4" (-20)	1/2 - 1 1/2	154	209
1 1/2" (-24)	1/2 - 1 1/2	211	286
2" (-32)	1/2 - 1 1/2	300	407
For reference only, Source: Air-Way Manufacturing Co. - Carbon Steel Hydraulic			

Stud End O-Ring Boss (ORB) SAE (U/UF)			
		Carbon Steel	
Tube Size	Thread UNF-2A	Max ft-lbs	Max N-m
-2	5/16" - 24	6-7	8-9
-3	3/8" - 24	8-9	11-12
-4	7/16" - 20	13-15	18-20
-5	1/2" - 20	17-19	23-26
-6	9/16" - 18	22-24	29-33
-8	3/4" - 16	40-43	49-53
-10	7/8" - 14	43-48	59-64
-12	1 1/16" - 12	68-75	93-102
-14	1 3/16" - 12	90-99	122-134
-16	1 5/16" - 12	112-123	151-166
-20	1 5/8" - 12	146-161	198-218
-24	1 7/8" - 12	154-170	209-231
For reference only, Source: Air-Way Manufacturing Co. - Carbon Steel Hydraulic			

O-Ring Face Seal Fitting (ORFS) (F/FF)			
Tube Size	Turns-from-finger	Torque ft-lbs	Torque N-m
-4	9/16 - 18	10-12	14-16
-6	11/16 - 18	18-20	24-27
-8	13/16 - 16	32-35	43-47
-10	1 - 14	46-50	60-68
-12	1 3/16 - 12	65-70	90-95
-16	1 7/16 - 12	92-100	125-135
-20	1 11/16 - 12	125-140	170-190
-24	2 - 12	150-165	200-225
For reference only, Source: Air-Way Manufacturing Co. - Carbon Steel Hydraulic			

7.4 MECHANICAL SPECIFICATIONS

5-PLEX LAND ROLLER SPECIFICATIONS



	Unit Size					
Dimension	62'	65'	70'	75'	80'	85'
Transport Length (A)	54'-2"	55'-6"	58'	60'-6"	63'	65'-6"
Transport Width (B)	15'-6"	15'-6"	15'-6"	15'-6"	15'-6"	15'-6"
Overall Width (C)	65'-6"	68'-6"	73'-6"	78'-6"	83'-6"	88'-6"
Working Width (D)	62'	65'	70'	75'	80'	85'
Overall Height (E)	5'-10"	5'-10"	5'-10"	5'-10"	5'-10"	5'-10"
Hyd. Req. (@2800PSI)	5 GPM (19 LPM)	5 GPM (19 LPM)	5 GPM (19 LPM)	5 GPM (19 LPM)	5 GPM (19 LPM)	5 GPM (19 LPM)
Hyd. Req. (Ports)	4	4	4	4	4	4
Horsepower Req.	310+	325+	350+	375+	400+	425+
Approx. Weight (lbs/ft)	556	545	530	517	490	487
Drum Size	42" x 5/8"	42" x 5/8"	42" x 5/8"	42" x 5/8"	42" x 5/8"	42" x 5/8"
Tire Size	ST235/80R16E 10 Ply	ST235/80R16E 10 Ply	ST235/80R16E 10 Ply	ST235/80R16E 10 Ply	ST235/80R16E 10 Ply	ST235/80R16E 10 Ply



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